



Utgåva

Grupp

Sida

5

4

1a

Issue

Group

Page

## GRUPP 4

### Kraftöverföring

#### INNEHÅLLSFÖRTECKNING

	Sida	Koord
Kraftöverföring .....	2	1-I3
• Koppling, kopplingsmanövrering, M41 182 ch-30000, ch 32800-. 183 .....	4a	1-I5
• Koppling, kopplingsmanövrering, M410 182 ch 30001-32799 .....	6	1-I9
• Växellåda, upphängning, reglage, M41 182 ch-30000, ch 32800-. 183 .....	8a	1-I11
• Växellåda, upphängning, reglage, M410 182 ch 30001-32799 .....	10	1-I15
• Växellåda, upphängning, reglage, BW35 182 ch 32800-. 183 .....	32	1-J13
• Oljekylning BW35 .....	48	1-K11
• Kardanaxel, stödlager, 182 ch-30000 .....	50	1-K13
• Kardanaxel, stödlager, 182 ch 30001-. 183 .....	52	1-K15
• Bakaxel, upphängning 182ch-30000 .....	56	1-K19
• Bakaxel, upphängning 182 ch 30001-. 183 .....	58a	1-K21
• Differential, "Anti-Spinn" .....	64	1-L5

## GROUP 4

### Power train

#### INDEX

	Page	Grid
Power transmission .....	2	1-I3
• Clutch, clutch control linkage, M41 182 ch-30000, ch 32800-. 183 .....	4a	1-I5
• Clutch, clutch control linkage, M410 182 ch 30001-32799 .....	6	1-I9
• Gearbox, mountings, linkage, M41 182 ch-30000, ch 32800-. 183 .....	8a	1-I11
• Gearbox, mountings, linkage, M410 182 ch 30001-32799 .....	10	1-I15
• Gearbox, mountings, linkage, BW35 182 ch 32800-. 183 .....	32	1-J13
• Oil cooling, BW35 .....	48	1-K11
• Propeller shaft, centre bearing. 182ch-30000 .....	50	1-K13
• Propeller shaft, centre bearing. 182ch30001-. 183 .....	52	1-K15
• Rear axle, mountings 182ch-30000 .....	56	1-K19
• Rear axle, mountings 182 ch 30001-. 183 .....	58a	1-K21
• "Anti-Spinn" Differential .....	64	1-L5

## GROUPE 4

### Transmission de force

#### TABLE DES MATIERES

	Page	Grid
Transmission de force .....	2	1-I3
• Embrayage, manœuvre d'embrayage, M41 182 ch-30000, ch 32800-. 183 .....	4a	1-I5
• Embrayage, manœuvre d'embrayage, M410 182 ch 30001-32799 .....	6	1-I9
• Boîte de vitesses, suspension, réglage. M41 182 ch-30000, ch 32800-. 183 .....	8a	1-I11
• Boîte de vitesses, suspension, réglage. M410 182 ch 30001-32799 .....	10	1-I15
• Boîte de vitesses, suspension, réglage. BW35 182ch32800-. 183 .....	32	1-J13
• Refroidissement, d'huile, BW35 .....	48	1-K11
• Arbre de transmission, paliers d'appui. 182ch-30000 .....	50	1-K13
• Arbre de transmission, paliers d'appui. 182 ch 30001-. 183 .....	52	1-K15
• Pont arrière, suspension 182ch-30000 .....	56	1-K19
• Pont arrière, suspension 182 ch 30001-. 183 .....	58a	1-K21
• Différentiel "Anti-Spinn" .....	64	1-L5

## GRUPPE 4

### Kraftübertragung

#### INHALTSVERZEICHNIS

	Seite	Grid
Kraftübertragung .....	2	1-I3
• Kupplung, Kupplungsbestätigung, M41 182 Ch-30000, Ch 32800-. 183 .....	4 a	1-I5
• Kupplung, Kupplungsbestätigung, M410 182 Ch 30001-32799 .....	6	1-I9
• Getriebe, Aufhängung, Regler, M41 182 Ch-30000, Ch 32800-. 183 .....	8a	1-I11
• Getriebe, Aufhängung, Regler, M410 182 Ch 30001-32799 .....	10	1-I15
• Getriebe, Aufhängung, Regler, BW35 182 Ch 32800-. 183 .....	32	1-J13
• Ölkühlung, BW35 .....	48	1-K11
• Gelenkwelle, Stützlager, 182 Ch-30000 .....	50	1-K13
• Gelenkwelle, Stützlager. 182 Ch 30001-. 183 .....	52	1-K15
• Hinterachse, Aufhängung 182Ch-30000 .....	56	1-K19
• Hinterachse, Aufhängung 182 Ch 30001-. 183 .....	58a	1-K21
• Ausgleichgetriebe "Anti-Spinn" .....	64	1-L5

Sida  
**1b**  
PageGrupp  
**4**  
GroupUtgåva  
**4**  
Issue**GRUPO 4**  
**Transmisión**

## INDICE

Pág Grid

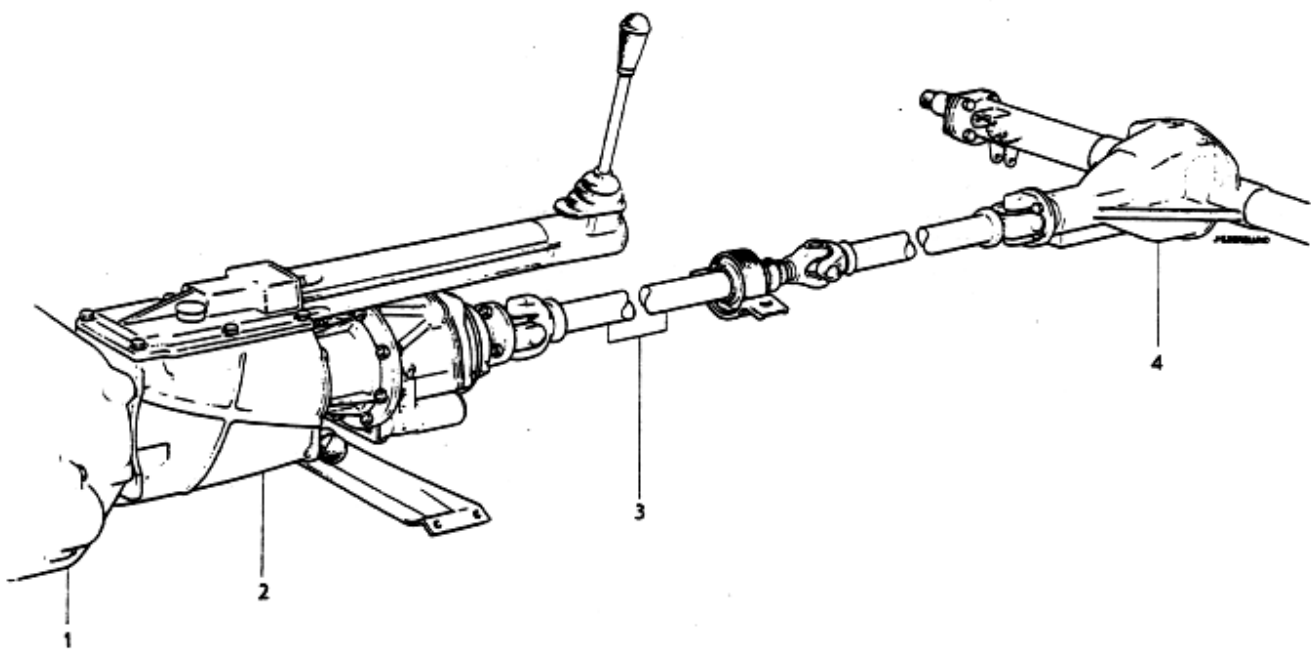
Transmisión .....	2	1-I3
• Embrague, mandos del embrague. M41 182 ch-30000, ch 32800-. 183 .....	4 a	1-I5
• Embrague, mandos del embrague. M410 182 ch 30001-32799 .....	6	1-I9
• Caja de cambios, suspensión, mandos. M41 182 ch -30000, ch 32800-. 183 .....	8a	1-I11
• Caja de cambios, suspensión, mandos. M410 182 ch 30001-32799 .....	10	1-I15
• Caja de cambios, suspensión, mandos. BW35 182 ch 32800-. 183 .....	32	1-J13
• Enfriador de aceite, BW35 .....	48	1-K11
• Arbol de transmisión, cojinete de apoyo. 182 ch-30000 .....	50	1-K13
• Arbol de transmisión, cojinete de apoyo. 182 ch 30001-. 183 .....	52	1-K15
• Eje trasero, suspension 182 ch -30000 .....	56	1-K19
• Eje trasero, suspension 182 ch 30001-. 183 .....	58a	1-K21
• Blocaje de diferencial "Anti-Spinn" .....	64	1-L5





Sida	2	Grupp	4	Kraftöverföring	Power transmission	Illustration	Utgåva		
Page		Group					5		
							6977 Issue		
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
1	-	-	-	-		Koppling, kopplings- manövrering. M41 182 CH-30000. CH 32800- 183.	Clutch,clutch linkage ..... M41. 182 CH-30000. CH 32800-. 183 182 CH-30000, CH 32800-		SE SIDA 4A
	-	-	-	-		Koppling, kopplings- manövrering. M410. 182 CH 30001-32799.	Clutch, clutch linkage ..... M410. 182 CH 30001-32799		SE SIDA 6
2	-	-	-	-		Växellåda, upphängning, ..... reglage, M41 182 CH-30000, CH 32800- 183	Gearbox, mountings, ..... control. M41 182 CH-30000, CH 32800- 183		SE SIDA 8
	-	-	-	-		Växellåda. upphängning, ..... reglage. M410 182 CH 30001-32799.	Gearbox. mountings, ..... control. M410 182 CH 30001-32799.		SE SIDA 10
	-	-	-	-		Växellåda. upphängning ..... reglage. BW35 182 CH 32800-, 183.	Gearbox. mountings ..... control. BW35 182 CH 32800-, 183		SE SIDA 32
3	-	-	-	-		Oljekylning, BW35 ..... Kardanaxel, stödlager ..... 182 CH-30000.	Oil cooling, BW35 ..... Propeller shaft ..... centre bearing. 182 CH-30000.		SE SIDA 48 SE SIDA 50
	-	-	-	-		Kardanaxel, stödlager ..... 182 CH 30001-, 183.	Propeller shaft ..... centre bearing. 182 CH 30001-, 183		SE SIDA 52
4	-	-	-	-		Bakaxel, upphängning ..... 182 CH-30000	Rear axle mountings ..... 182 CH-30000		SE SIDA 56
	-	-	-	-		Bakaxel, upphängning ..... 182 CH 30001-. 183	Rear axle mountings ..... 182 CH 30001-. 183		SE SIDA 58A
	-	-	-	-		Differential ..... anti-spinn	Differential ..... anti-spinn		SE SIDA 64



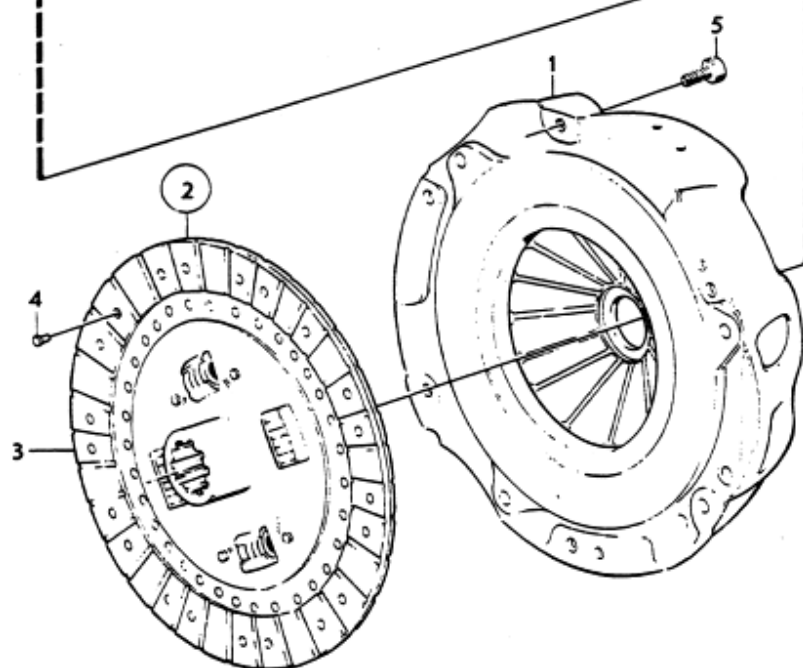
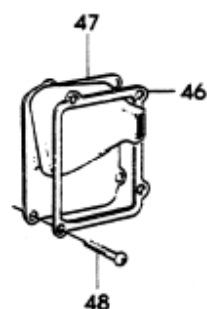
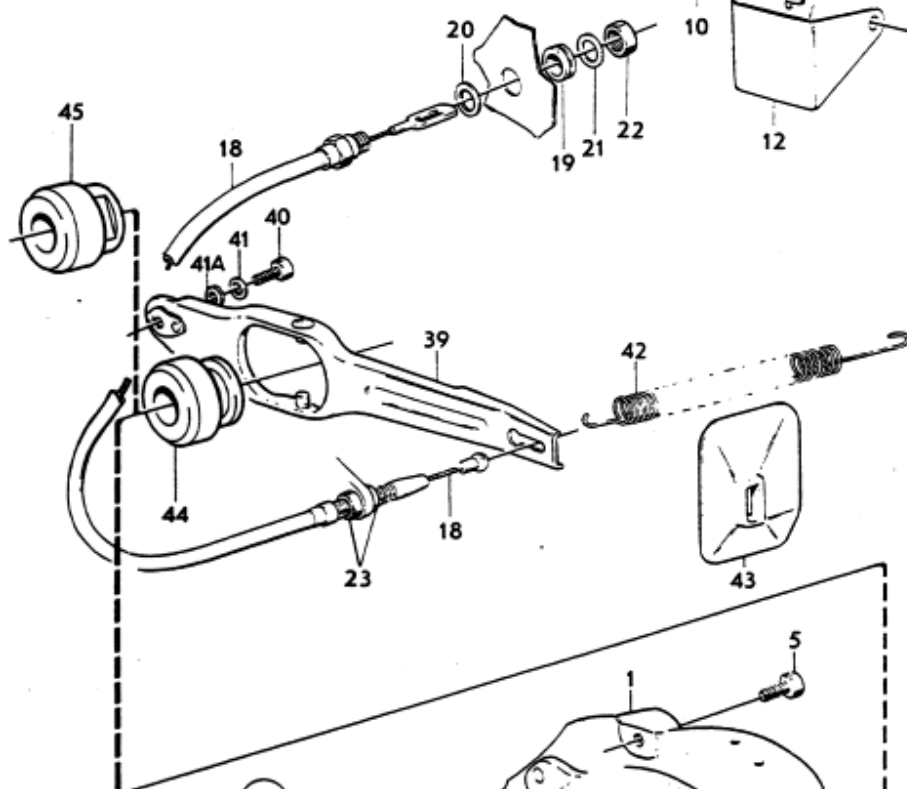
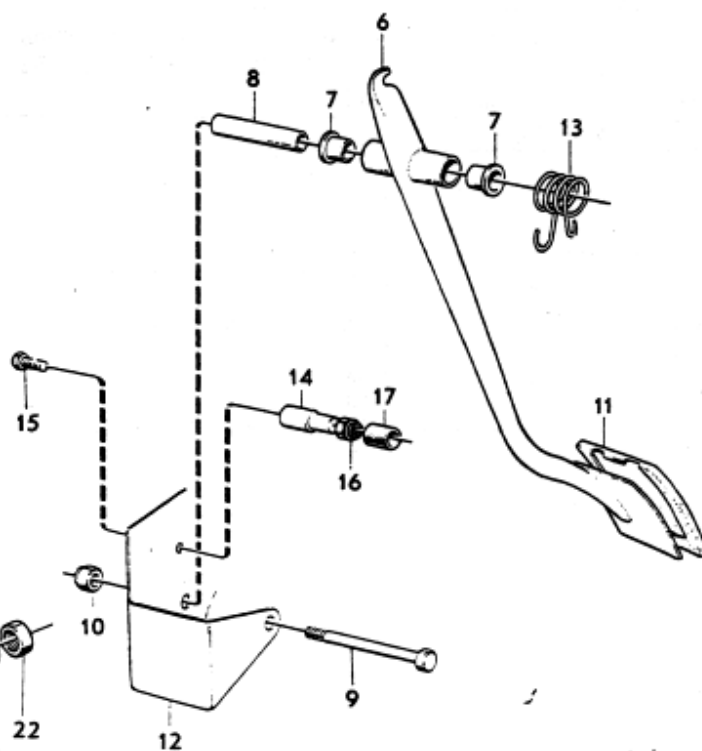
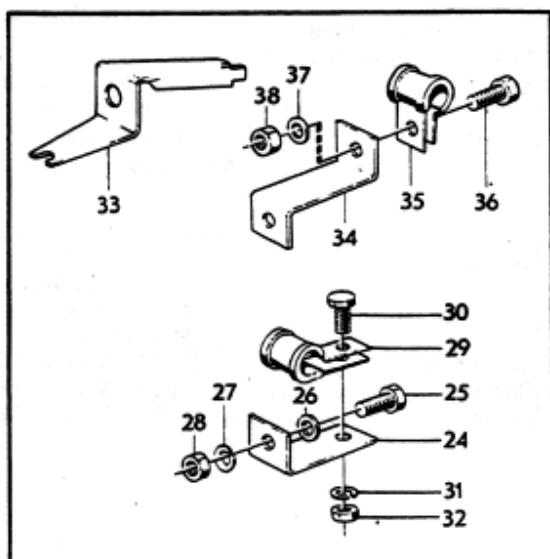


**VOLVO**  
**KA6977**



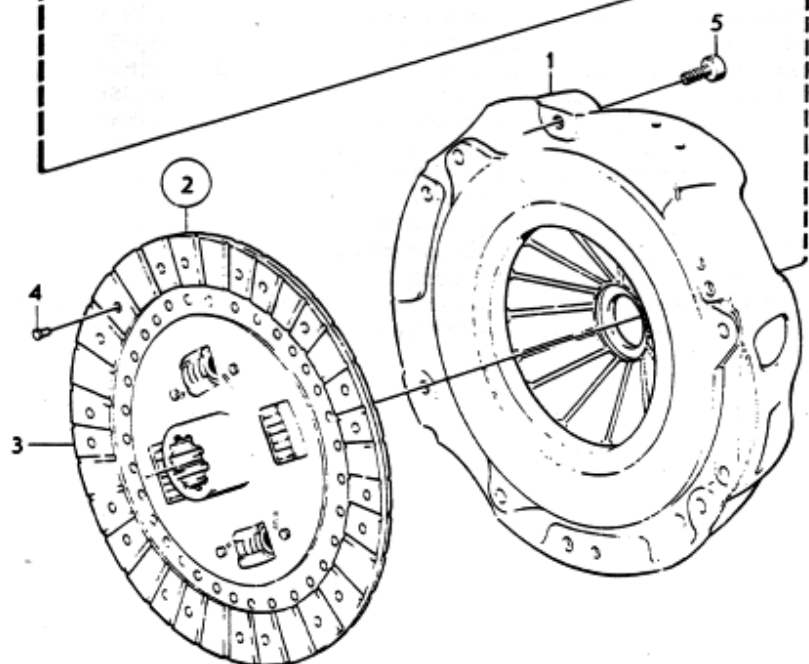
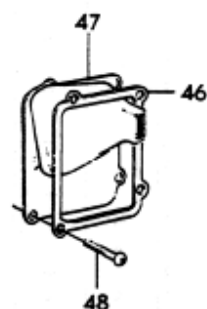
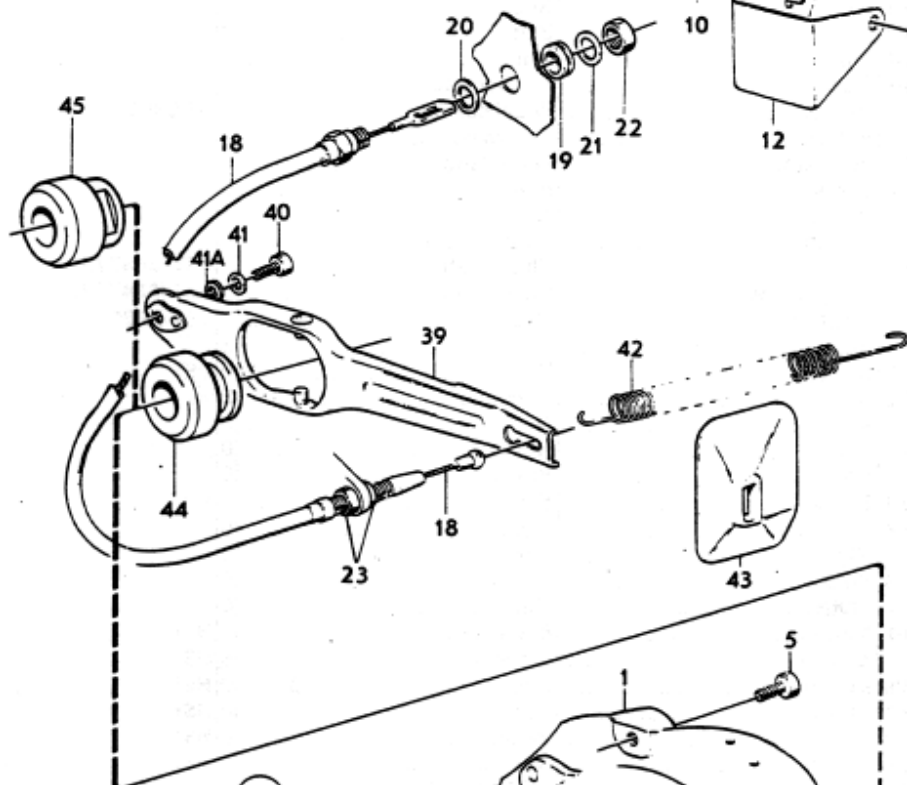
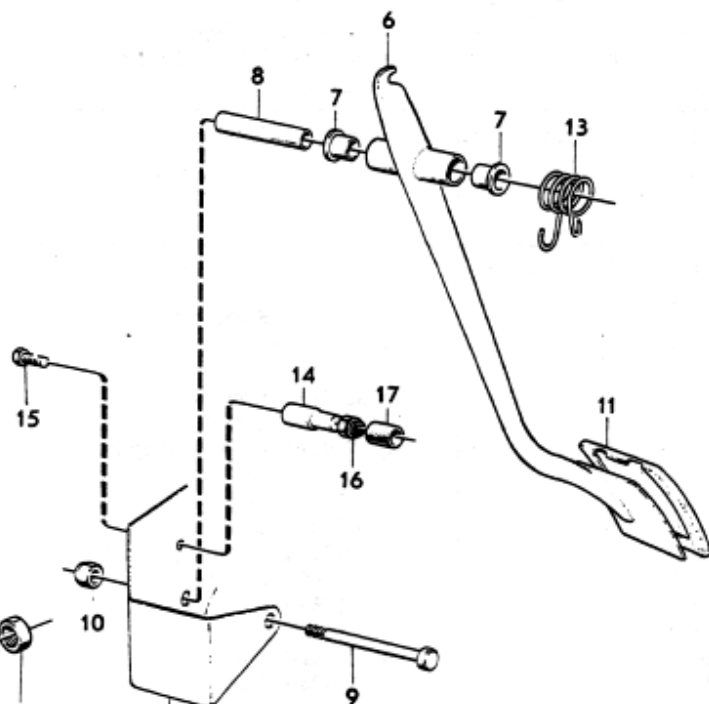
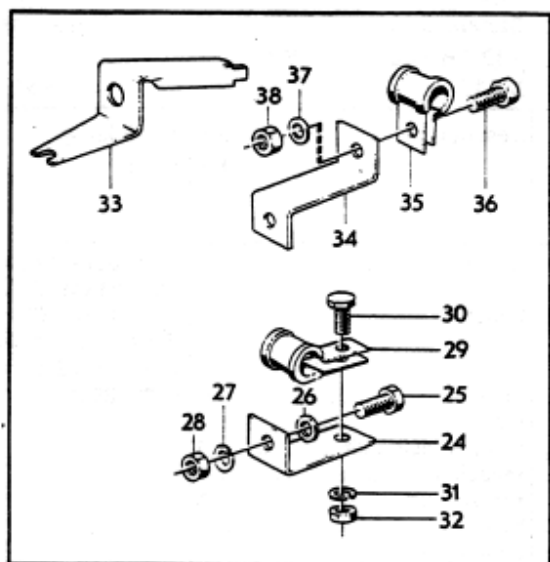
Sida	Grupp	Koppling, kopplingsmanövrering			Clutch, clutch linkage			Illustration	Utgåva
4a	4	182 CH-30000, CH 32800-. 183			182 CH-30000, CH 32800-. 183				3
Page	Group	M41			M41			10690 Issue	
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
1	1	-	-	-	419426-2	Koppling .....	Clutch .....		B20B BORG-BECK
	1	-	-	-	381219-5	Koppling .....	Clutch .....		ERS AV 1 ST 381249-2
									B20E,F,VST,BORG-BECK
									182 CH 32800-
									183 CH-3069.ERS AV
	1	-	-	-	381250-0	Koppling .....	Clutch .....		1 ST 381249-2
									B20E,F,VST,FICHTEL-SACHS
									183 CH 3070-
									ERS AV 1 ST 381249-2,
									1 ST 672122-9.
	1	-	-	-	381249-2	Koppling .....	Clutch .....		B20B,E,F,HST, BORG-BECK
2	1	-	-	-	419876-8	Lamell .....	Plate .....		B20B
	1	-	-	-	381266-6	Lamell .....	Plate .....		B20E,F
	1	-	-	-	275921-5	•Lamellbeläggsats .....	•Clutch facing kit .....		B20B
	1	-	-	-	275933-0	•Lamellbeläggsats .....	•Clutch facing kit .....		B20E,F
6	1	-	-	-	673866-0	Kopplingspedal .....	Clutch pedal .....		
7	2	-	-	-	675555-7	Bussning .....	Bushing .....	3	
8	1	-	-	-	673559-1	Axel .....	Shaft .....		
9	1	-	-	-	955544-2	Skruv .....	Bolt .....	0	
10	1	-	-	-	950362-4	Mutter .....	Nut .....	0	
11	1	-	-	-	653238-6	Gummiskoning .....	Rubber pad .....	2	
12	1	-	-	-		Pedalkåpa .....	Pedal casing .....		SE GRUPP 8
13	1	-	-	-	673563-3	Returfjäder .....	Return spring .....	3	
14	1	-	-	-	673560-9	Pedalstopp .....	Pedal stop .....	3	
15	1	-	-	-	955521-0	Skruv .....	Bolt .....	0	
16	1	-	-	-	950364-0	Mutter .....	Nut .....	0	
17	65MM	-	-	-	952959-5	Gummislang .....	Rubber hose .....	0	
18	1	-	-	-	1206207-1	Kopplingswire .....	Clutch cable .....		VST (684772)
	1	-	-	-	1206208-9	Kopplingswire .....	Clutch cable .....		HST (684773)
	1	-	-	-	•Mutter .....	•Nut .....			SE POS 23
19	1	-	-	-	677056-4	Bussning .....	Bushing .....	3	
20	1	-	-	-	955902-2	Bricka .....	Washer .....	0	VST
21	1	-	-	-	955900-6	Bricka .....	Washer .....	0	
22	1	-	-	-	940152-2	Mutter .....	Nut .....	0	
23	2	-	-	-	955859-4	Mutter .....	Nut .....	0	
24	1	-	-	-		Konsol .....	Bracket .....	8	VST
25	1	-	-	-	940113-4	Skruv .....	Bolt .....	0	VST
26	1	-	-	-	960141-0	Bricka .....	Washer .....	0	VST
27	1	-	-	-	941907-8	Fjäderbricka .....	Spring washer .....	0	VST
28	1	-	-	-	955826-3	Mutter .....	Nut .....	0	VST
29	1	-	-	-	952627-8	Klammer .....	Clamp .....	0	
30	1	-	-	-	955513-7	Skruv .....	Bolt .....	0	
31	1	-	-	-	955893-3	Bricka .....	Washer .....	0	
32	1	-	-	-	950362-4	Mutter .....	Nut .....	0	
33	1	-	-	-	682129-2	Konsol .....	Bracket .....		HST
34	1	-	-	-		Konsol .....	Bracket .....	8	HST
35	2	-	-	-	952627-8	Klammer .....	Clamp .....	0	HST
36	2	-	-	-	955513-7	Skruv .....	Bolt .....	0	HST
37	2	-	-	-	955893-3	Bricka .....	Washer .....	0	HST
38	2	-	-	-	950362-4	Mutter .....	Nut .....	0	HST
39	1	-	-	-	1212189-3	Urkopplingsgaffel .....	Withdrawal fork .....	2	(677431)
40	1	-	-	-	940135-7	Skruv .....	Screw .....	0	
41	1	-	-	-	941907-8	Låsbricka .....	Lock washer .....	0	
41a	1	-	-	-	955894-1	Bricka .....	Washer .....		182.183 CH-5384
42	1	-	-	-	677531-6	Returfjäder .....	Return spring .....		
43	1	-	-	-	677465-7	Skydd .....	Guard .....		

010  
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VOLVO PARTS  
1 040 10690

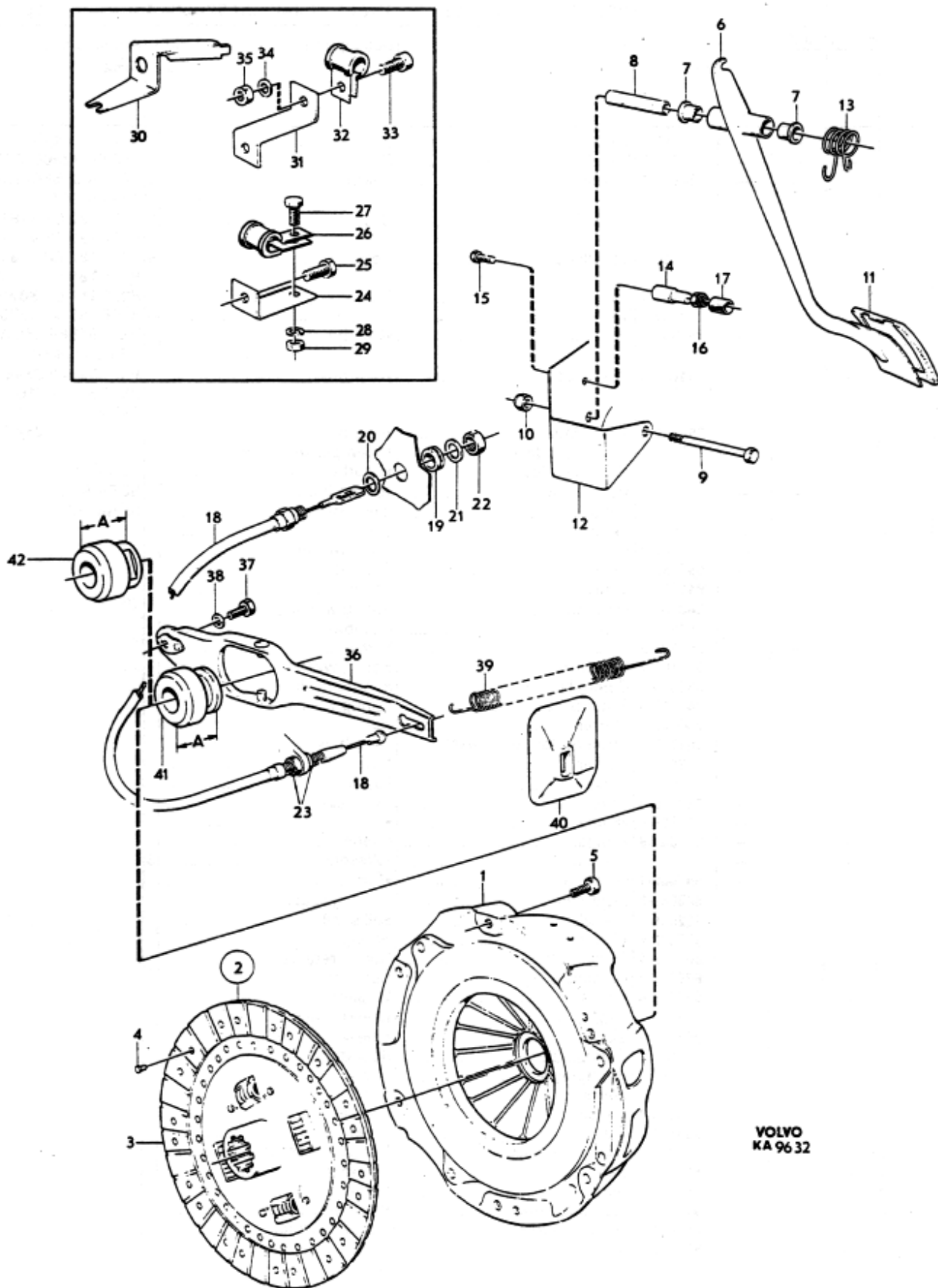
Sida	Grupp	Koppling, kopplingsmanövrering	Clutch, clutch linkage	Illustration	Utgåva				
4c	4	182 CH-30000, CH 32800-. 183	182 CH-30000, CH 32800-. 183		1				
Page	Group	M41	M41	10690	Issue				
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
44	1	-	-	-	380569-4	Urtrampningslager .....	Withdrawal bearing .....	1	ALT 1, A 36,5 FICHTEL-SACHS
45	-	-	-	-	672122-9	Urtrampningslager .....	Withdrawal bearing .....	1	ALT 2, A 43,0 BORG-BECK
46	1	-	-	-	687339-2	Täckplåt .....	Cover plate .....		182 CH 32800-. 183.
47	1	-	-	-	687338-4	Kåpa .....	Casing .....	2	182 CH 32800-. 183
48	4	-	-	-	950020-8	Skruv .....	Screw .....	0	182 CH 32800-. 183



VOLVO PARTS  
1 040 10690



Sida	Grupp	Koppling, kopplingsmanövrering				Clutch, clutch linkage				Illustration Utgåva	
6	4	182 CH 30001-32799				182 CH 30001-32799				4	
Page	Group	M410				M410				9632 Issue	
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes		
1	1	-	-	-	419426-2	Koppling .....	Clutch .....		BORG-BECK.ERS AV	010	
	1	-	-	-	381250-0	Koppling .....	Clutch .....		1 ST 381249-2	020	
									FICHTEL-SACHS	040	
									ERS AV 1 ST 381249-2,	042	
									1 ST 672122-9	044	
									BORG-BECK	046	
2	1	-	-	-	381249-2	Koppling .....	Clutch .....			050	
	1	-	-	-	419876-8	Lamell .....	Plate .....			060	
	1	-	-	-	275921-5	•Lamellbeläggsats .....	•Clutch facing kit .....	1		070	
3	2	-	-	-		••Belägg .....	••Facing .....	8		080	
4	16	-	-	-		••Nit .....	••Rivet .....	8		09	
5	6	-	-	-	940135-7	Skruv .....	Screw .....	0		100	
6	1	-	-	-	682761-2	Kopplingspedal .....	Clutch pedal .....			110	
7	2	-	-	-	675555-7	Bussning .....	Bushing .....	3		120	
8	1	-	-	-	673559-1	Axel .....	Shaft .....			130	
9	1	-	-	-	955544-2	Skruv .....	Bolt .....	0		140	
10	1	-	-	-	950362-4	Mutter .....	Nut .....	0		15	
11	1	-	-	-	666176-3	Gummiskoning .....	Rubber pad .....	2		160	
12	1	-	-	-		Pedalkåpa .....	Pedal casing .....		SE GRUPP 8	170	
13	1	-	-	-	673563-3	Returfjäder .....	Return spring .....	3		180	
14	1	-	-	-	673560-9	Pedalstopp .....	Pedal stop .....	3		190	
15	1	-	-	-	955521-0	Skruv .....	Bolt .....	0		200	
16	1	-	-	-	950364-0	Mutter .....	Nut .....	0		210	
17	65MM	-	-	-	952959-5	Gummislang .....	Rubber hose .....			230	
18	1	-	-	-	1206207-1	Kopplingswire .....	Clutch cable .....		VST (684772)	240	
	1	-	-	-	1206208-9	Kopplingswire .....	Clutch cable .....		HST (684773)	243	
	1	-	-	-		•Mutter .....	•Nut .....		SE POS 23	250	
19	1	-	-	-	677056-4	Bussning .....	Bushing .....	3		260	
20	1	-	-	-	955902-2	Bricka .....	Washer .....	0	VST	270	
21	1	-	-	-	955900-6	Bricka .....	Washer .....	0		280	
22	1	-	-	-	940152-2	Mutter .....	Nut .....	0		290	
23	2	-	-	-	955859-4	Mutter .....	Nut .....	0		300	
24	1	-	-	-		Konsol .....	Bracket .....	8		310	
25	1	-	-	-	191390-4	Skruv .....	Screw .....	0	VST	320	
26	1	-	-	-	952627-8	Klammer .....	Clamp .....	0		330	
27	1	-	-	-	955513-7	Skruv .....	Bolt .....	0		340	
28	1	-	-	-	955893-3	Bricka .....	Washer .....	0		35	
29	1	-	-	-	950362-4	Mutter .....	Nut .....	0		36	
30	1	-	-	-	682129-2	Konsol .....	Bracket .....		HST	370	
31	1	-	-	-		Konsol .....	Bracket .....	8	HST	380	
32	2	-	-	-	952627-8	Klammer .....	Clamp .....	0	HST	390	
33	2	-	-	-	955513-7	Skruv .....	Bolt .....	0	HST	400	
34	2	-	-	-	955893-3	Bricka .....	Washer .....	0	HST	410	
35	2	-	-	-	950362-4	Mutter .....	Nut .....	0	HST	42	
36	1	-	-	-	1212189-3	Urkopplingsgaffel .....	Withdrawal fork .....	2	(677431)	430	
37	1	-	-	-	940135-7	Skruv .....	Screw .....	0		440	
38	1	-	-	-	941907-8	Låsbricka .....	Lock washer .....	0		450	
39	1	-	-	-	677531-6	Returfjäder .....	Return spring .....	1		460	
40	1	-	-	-	680096-5	Skydd .....	Guard .....	2		470	
41	1	-	-	-	672122-9	Urtrampningslager .....	Withdrawal bearing .....	1	A 43,0 BORG-BECK	480	
42	1	-	-	-	380569-4	Urtrampningslager .....	Withdrawal bearing .....	1	A 36,5 FICHTEL-SACHS		

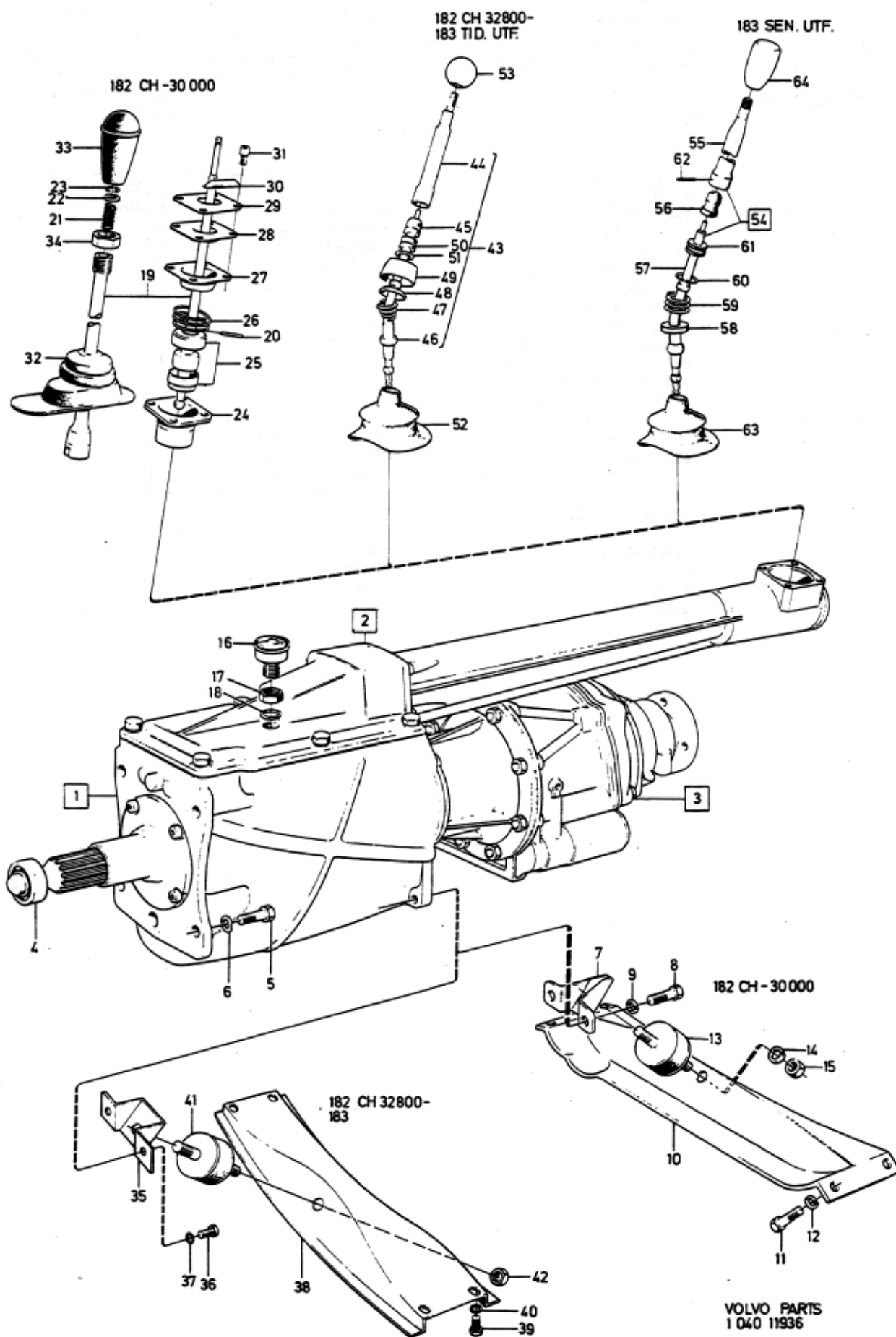


VOLVO  
KA 9632



Sida	Grupp	Växellåda, M41	Gearbox, M41	Illustration	Utgåva				
8a	4	Upphängning, reglage	Mountings, control		2				
Page	Group	182 CH-30000, CH 32800-.183	182 CH-30000, CH 32800-.183	11936	Issue				
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
1	1	-	-	-	254585-3	Växellåda .....	Gearbox .....	8	182 CH-30000.
	1	-	-	-	254649-7	Växellåda .....	Gearbox .....	8	182 CH 32800-37549.
	1	-	-	-	254671-1	Växellåda .....	Gearbox .....	8	182 CH 37550-38809
									183 CH-938
	1	-	-	-	254700-8	Växellåda .....	Gearbox .....	8	B20F, 182 CH 38810-.
	1	-	-	-	254710-7	Växellåda .....	Gearbox .....	8	B20F, 183 CH 939-3069.
									B20E, 182 CH 38810-.
	1	-	-	-	254729-7	Växellåda .....	Gearbox .....	8	B20E, 183 CH 939-3069.
	1	-	-	-	254727-1	Växellåda .....	Gearbox .....	8	B20E, 183 CH 3070-.
	1	-	-	-	254581-2	•Växellåda .....	•Gearbox .....	8	B20F, 183 CH 3070-.
									VXL 254585, ERS AV
	1	-	-	-	254651-3	•Växellåda .....	•Gearbox .....		1 ST 254742-0
									VXL 254649, 254671,
									254700, 254710.
									ERS AV 1 ST 254742-0
	1	-	-	-	254742-0	•Växellåda .....	•Gearbox .....		VXL 254727, 254729.
2	-	-	-	-		•Det se sida 12 .....	•Comps. see page 12 .....		
3	-	-	-	-		•Växellådslock .....	•Gearbox cover .....		SE SIDA 16
4	1	-	-	-		•Överväxel .....	•Overdrive .....		SE SIDA 16
5	4	-	-	-	956601-9	Kullager .....	Ball bearing .....		SE GRUPP 2A
6	4	-	-	-	940147-2	Skruv .....	Screw .....		
7	1	-	-	-	657163-2	Låsbricka .....	Lock washer .....		
8	2	-	-	-	657163-2	Konsol .....	Bracket .....		
9	2	-	-	-	940114-2	Skruv .....	Screw .....		
10	2	-	-	-	940108-4	Fjäderbricka .....	Spring washer .....		
11	1	-	-	-	669925-0	Balk .....	Member .....		
12	4	-	-	-	955534-3	Skruv .....	Screw .....		
13	4	-	-	-	940108-4	Fjäderbricka .....	Spring washer .....		
14	1	-	-	-	663605-4	Gummikudde .....	Rubber cushion .....		
15	2	-	-	-	940110-0	Fjäderbricka .....	Spring washer .....		
16	2	-	-	-	940157-1	Mutter .....	Nut .....		
17	1	-	-	-	662292-2	Strömbrytare, överväxel .....	Switch, overdrive .....		
18	1	-	-	-	663048-7	Mutter .....	Nut .....		
19	1	-	-	-	11996-6	Packning .....	Packing .....		
20	1	-	-	-	662069-4	Växelspak .....	Gear lever .....		
21	1	-	-	-	951955-4	•Pinne .....	•Pin .....		
22	1	-	-	-	662067-8	•Fjäder .....	•Spring .....		
23	1	-	-	-		•Bricka .....	•Washer .....	8	
24	1	-	-	-	951669-1	•Låsring .....	•Circlip .....		
25	1	-	-	-	662060-3	Lagersäte .....	Bearing seat .....		
26	2	-	-	-	662058-7	Kulskåi .....	Ball shell .....		
27	1	-	-	-	657892-6	Fjäder .....	Spring .....		
28	1	-	-	-	662059-5	Fjäderhållare .....	Spring retainer .....		
29	1	-	-	-	666916-2	Dammtätning .....	Dust seal .....		
30	1	-	-	-	667179-6	Bricka .....	Washer .....		
31	1	-	-	-	657887-6	Backspärr .....	Reverse lock .....		
32	4	-	-	-	956553-2	Skruv .....	Screw .....		
33	1	-	-	-	657889-2	Gummibälg .....	Rubber boot .....		
34	1	-	-	-	662068-6	Handgrepp .....	Knob .....		
35	1	-	-	-	668433-6	Mutter .....	Nut .....		
36	1	-	-	-	676274-4	Konsol .....	Bracket .....		
37	2	-	-	-	955534-3	Skruv .....	Screw .....		
38	2	-	-	-	942336-9	Fjädrande bricka .....	Resilient washer .....		
39	1	-	-	-	682672-1	Balk .....	Member .....		
40	4	-	-	-	955534-3	Skruv .....	Screw .....		
41	4	-	-	-	942336-9	Fjädrande bricka .....	Resilient washer .....		
42	1	-	-	-	663605-4	Gummikudde .....	Rubber cushion .....		
	2	-	-	-	950365-7	Mutter .....	Nut .....		





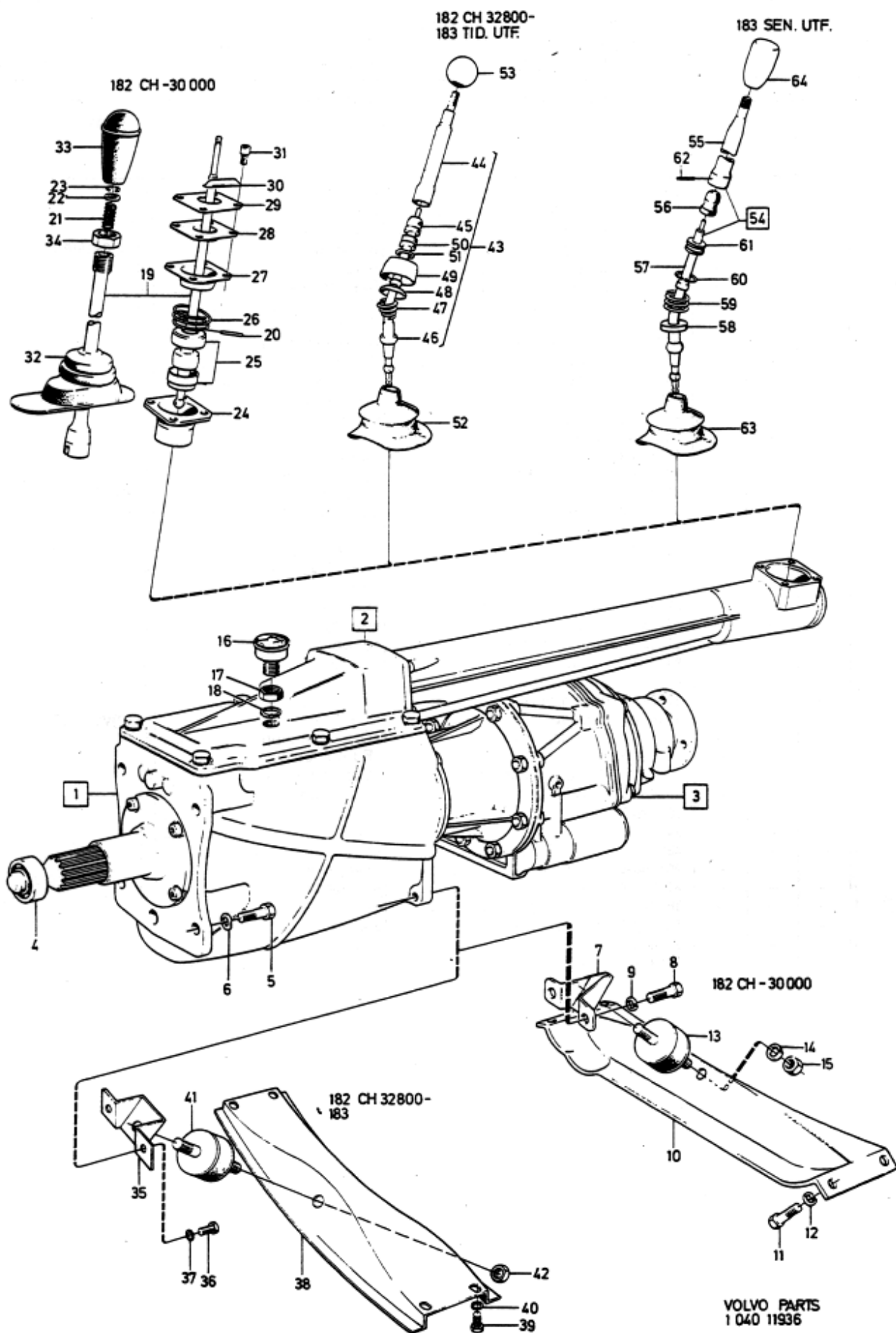


Sida	Grupp	Växellåda, M41	Gearbox, M41	Illustration Utgåva
8c	4	Upphängning, reglage	Mountings, control	2
Page	Group	182 CH-30000.CH 32800-.183	182 CH-30000.CH 32800-.183	11936 Issue

Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
43	1	-	-	-	682576-4	Växelspak .....	Gear lever .....		9)VST	010
	1	-	-	-	682577-2	Växelspak .....	Gear lever .....		9)HST	020
44	1	-	-	-		•Växelspak, övre .....	•Gear lever, upper .....	8		030
45	1	-	-	-	680628-5	•Gummibussning .....	•Rubber bushing .....			040
46	1	-	-	-		•Växelspak, nedre .....	•Gear lever, lower .....	8		050
47	1	-	-	-	380199-0	•Fjäder .....	•Spring .....			060
48	1	-	-	-	380198-2	•Kulskål .....	•Ball socket .....			070
49	1	-	-	-	380197-4	•Kåpa .....	•Casing .....			080
50	1	-	-	-	680629-3	•Gummibussning .....	•Rubber bushing .....			090
51	1	-	-	-	943163-6	•Låsring .....	•Circlip .....			100
52	1	-	-	-	682966-7	Gummikåpa .....	Rubber boot .....			110
53	1	-	-	-	680243-3	Handgrepp .....	Knob .....			120
x 54	1	-	-	-	381612-1	Växelspak .....	Gear lever .....		10)VST, HST	130
x 55	1	-	-	-		•Växelspak, övre .....	•Gear lever, upper .....	8		140
x 56	1	-	-	-	680628-5	•Gummibussning .....	•Rubber bushing .....			150
x 57	1	-	-	-		•Växelspak, nedre .....	•Gear lever, lower .....	8		160
x 58	1	-	-	-	380930-8	•Kulskål .....	•Ball socket .....			170
x 59	1	-	-	-	380928-2	•Fjäder .....	•Spring .....			180
x 60	1	-	-	-	947062-6	•Låsring .....	•Circlip .....			190
x 61	1	-	-	-	380997-7	•Gummibussning .....	•Rubber bushing .....			200
x 62	1	-	-	-	951958-8	•Rörpinne .....	•Tensioner pin .....			210
x 63	1	-	-	-	681560-9	Gummikåpa .....	Rubber boot .....			220
x 64	1	-	-	-	380940-7	Handgrepp .....	Knob .....			230

9) För tid utf av växellådslock. For early prod. gearbox cover. Pour ancienne version de couvercle boîte de vitesses. Für frühere Ausführungen von Getriebedeckeln. Para modelos anteriores de tapa de caja de cambios.

10) Endast för växellådslock 254769. Only for gearbox cover 254769. Seulement pour couvercle de boîte de vitesses 254769. Nur für Getriebedeckel 254769. Sólo para tapa de caja de cambios 254769.

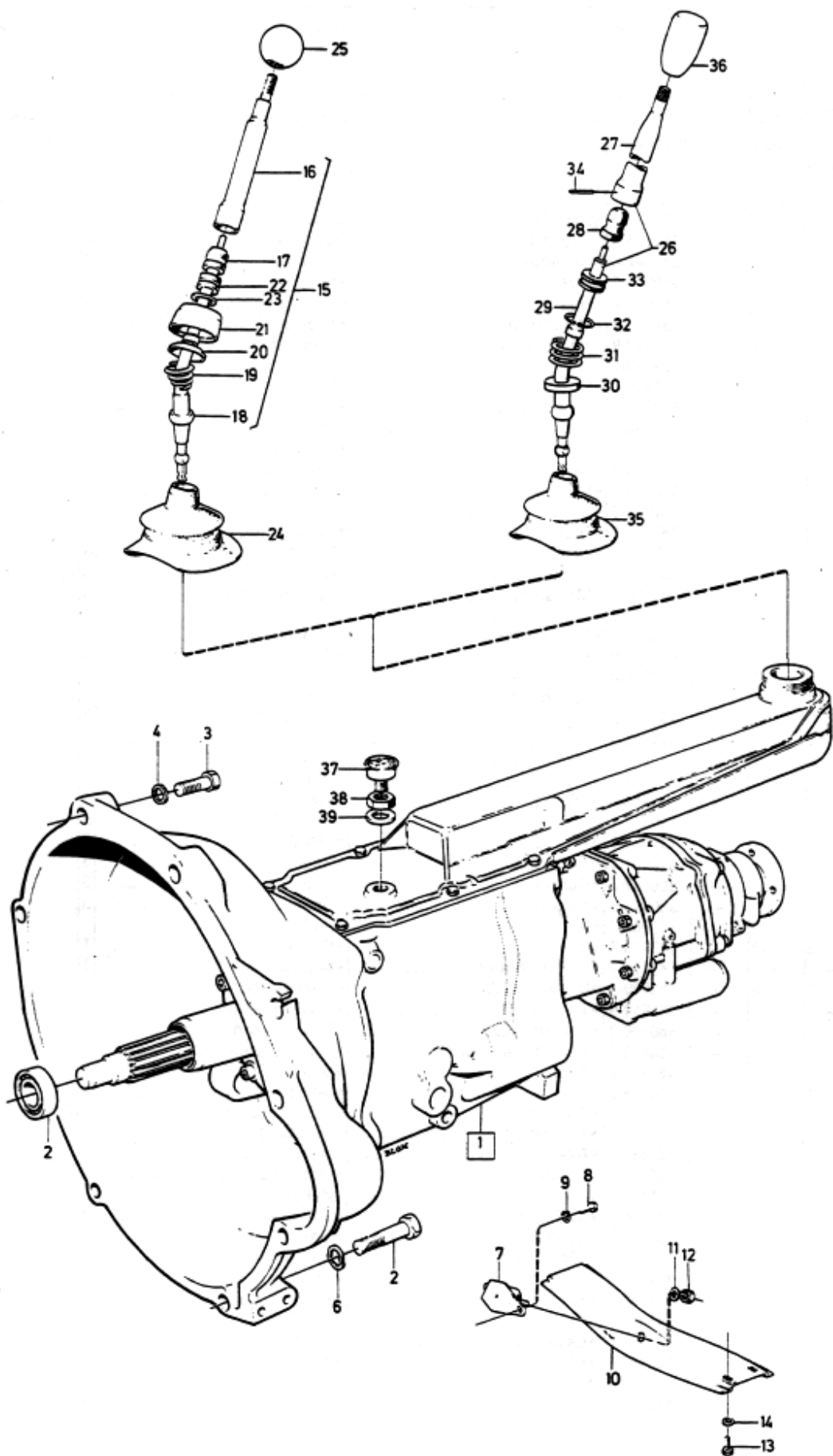




Sida	Grupp	Växellåda, M410	Gearbox, M410	Illustration Utgåva					
10	4	Upphängning, reglage	Mountings, control	3					
Page	Group	182 CH 30001-32799	182 CH 30001-32799	11943 Issue					
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
1	1	—	—	—	254589-5	Växellåda .....	Gearbox .....	8	SE GRUPP 2A
	1	—	—	—	254591-1	•Växellåda .....	Gearbox .....		
	—	—	—	—		•Det se sida 20 .....	•Components see page 20 ..		
2	1	—	—	—		Kullager .....	Ball bearing .....		
3	4	—	—	—	940160-5	Skruv .....	Screw .....	0	
4	4	—	—	—	941909-4	Fjädrande bricka .....	Resilient washer .....	0	
5	2	—	—	—	940162-1	Skruv .....	Screw .....	0	
6	2	—	—	—	942336-9	Fjädrande bricka .....	Resilient washer .....	0	
7	1	—	—	—	683711-6	Gummikudde .....	Rubber cushion .....	1	
8	2	—	—	—	955534-3	Skruv .....	Screw .....	0	
9	2	—	—	—	940108-4	Fjäderbricka .....	Spring washer .....	0	
10	1	—	—	—	682672-1	Balk .....	Member .....	4	
11	1	—	—	—	940110-0	Bricka .....	Washer .....	0	
12	1	—	—	—	940157-1	Mutter .....	Nut .....	0	
13	4	—	—	—	955534-3	Skruv .....	Screw .....	0	
14	4	—	—	—	940108-4	Fjäderbricka .....	Spring washer .....	0	
15	1	—	—	—	682576-4	Växelspak, kmpl .....	Gear lever, cpl .....	9)VST	
	1	—	—	—	682577-2	Växelspak, kmpl .....	Gear lever, cpl .....	9)HST	
16	1	—	—	—		•Växelspak, övre .....	•Gear lever, upper .....	8	
17	1	—	—	—	680628-5	•Gummibussning .....	•Rubber bushing .....	2	
18	1	—	—	—		•Växelspak, nedre .....	•Gear lever, lower .....	8	
19	1	—	—	—	380199-0	•Fjäder .....	•Spring .....	3	
20	1	—	—	—	380198-2	•Kulskål .....	•Ball socket .....	3	
21	1	—	—	—	380197-4	•Kåpa .....	•Casing .....	3	
22	1	—	—	—	680629-3	•Gummibussning .....	•Rubber bushing .....	2	
23	1	—	—	—	943163-6	•Låsring .....	•Circlip .....	0	
24	1	—	—	—	682966-7	Gummikåpa .....	Rubber boot .....	3	
25	1	—	—	—	680243-3	Handgrepp .....	Knob .....	1	
26	1	—	—	—	381612-1	Växelspak .....	Gear lever .....	10)VST,HST	
27	—	—	—	—		•Växelspak, övre .....	•Gear lever, upper .....	8	
28	1	—	—	—	680628-5	•Gummibussning .....	•Rubber bushing .....		
29	1	—	—	—		•Växelspak, nedre .....	•Gear lever, lower .....	8	
30	1	—	—	—	380930-8	•Kulskål .....	•Ball socket .....		
31	1	—	—	—	380928-2	•Fjäder .....	•Spring .....		
32	1	—	—	—	947062-6	•Låsring .....	•Circlip .....		
33	1	—	—	—	380997-7	•Gummibussning .....	•Rubber bushing .....		
34	1	—	—	—	951958-8	•Rörpinne .....	•Tensioner pin .....		
35	1	—	—	—	681560-9	Gummikåpa .....	Rubber boot .....		
36	1	—	—	—	380940-7	Handgrepp .....	Knob .....		
37	1	—	—	—	662292-2	Strömbrytare .....	Switch .....		
38	1	—	—	—	663048-7	Mutter .....	Nut .....		
39	1	—	—	—	11996-6	Packning .....	Packing .....		

9) För tid utf av växellådslock. For early prod. gearbox cover. Pour ancienne version de couvercle de boîte de vitesses. Für frühere Ausführungen von Getriebedeckeln. Para modelos anteriores de tapa de caja de cambios.

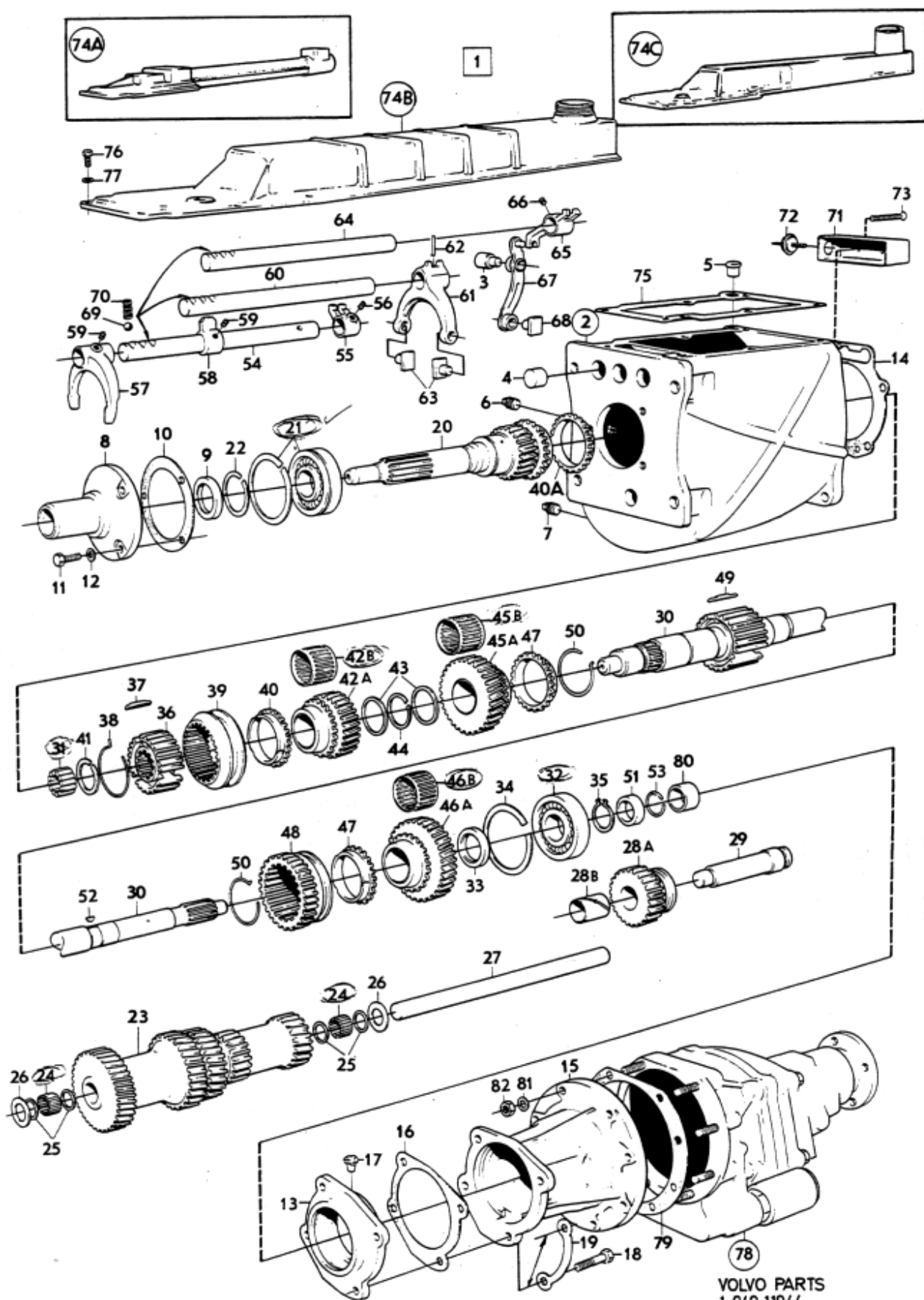
10) Endast för växellådslock 254769. Only for gearbox cover 254769. Seulement pour couvercle de boîte de vitesses 254769. Nur für Getriebedeckel 254769. Sólo para tapa de caja de cambios 254769.



VOLVO PARTS  
1 040 11943



Sida	Grupp	Växellåda	Gearbox	Illustration	Utgåva					
12	4	M41	M41		4					
Page	Group				11944 Issue					
Pos.	Antal/Quantity			Detalj nr	Benämning	Description	Sats	Anmärkning		
Fig.	254	254	254	Part No			Kit	Notes		
	581	651	742							
1	1	—	—	—	254581-2	Växellåda .....	Gearbox	4		010
	—	1	—	—	254651-3	Växellåda .....	Gearbox	4		020
	—	—	1	—	254742-0	Växellåda .....	Gearbox	4		030
2	1	—	—	—	380655-1	•Hus .....	•Housing	4		040
	—	1	1	—	380927-4	•Hus .....	•Housing	4	(380805)	050
3	1	1	1	—	656517-0	••Lagertapp .....	••Bearing pin			060
4	3	3	3	—	191496-9	••Hattplugg .....	••Plug pin			070
5	2	2	2	—	191529-7	••Pinne .....	••Pin			080
6	1	1	1	—	952358-0	•Propp .....	•Plug	0		090
7	1	1	1	—	951901-8	•Propp .....	•Plug	0		100
8	1	1	1	—	380190-9	•Lock .....	•Cover		182.183 CH-3069	11
	—	—	1	—	380915-9	•Lock .....	•Cover		183 CH 3070-	11
9	1	1	1	—	191685-7	•Tättningsring .....	•Seal ring	S		120
10	1	1	1	—	380914-2	•Packning .....	•Gasket	S	(656505)	130
11	3	3	3	—	192622-9	•Skruv .....	•Screw	0		140
12	3	3	3	—	380381-4	•Gummiring .....	•Rubber ring	S		150
13	1	1	1	—	380445-7	•Lock .....	•Cover	3		16
14	1	1	1	—	380800-3	•Packning .....	•Gasket	S	(380128)	16
15	1	1	1	—	380570-2	•Mellanfläns .....	•Spacer flange	3		190
16	1	1	1	—	380446-5	•Packning .....	•Gasket	S		200
17	1	1	1	—	380211-3	•Luftningsventil .....	•Air venting nipple			210
18	4	4	4	—	955535-0	•Skruv .....	•Screw	0		220
19	1	1	1	—	380379-8	•Låsbricka .....	•Lock washer	1	A 55,2	230
	1	1	1	—	380380-6	•Låsbricka .....	•Lock washer	1	A 68,7	240
20	1	1	1	—	380136-2	•Ingående axel .....	•Input shaft	3		250
21	1	1	1	—	11145-0	•Kullager .....	•Ball bearing	1		260
22	1	1	1	—		•Låsring,alt .....	•Circlip,alt			270
	—	—	—	—	190737-7	••Tj 2,0 .....	••Th 2.0	2		280
	—	—	—	—	190814-4	••Tj 2,1 .....	••Th 2.1	3		290
	—	—	—	—	190815-1	••Tj 2,2 .....	••Th 2.2	3		300
	—	—	—	—	191105-6	••Tj 2,3 .....	••Th 2.3	3		310
23	1	—	—	—	380621-3	•Kugghjul .....	•Gear	3		320
	—	1	—	—	380807-8	•Kugghjul .....	•Gear	3		330
	—	—	1	—	380894-6	•Kugghjul .....	•Gear	3		340
24	48	—	—	—	19567-7	•Rulle .....	•Roller	1		350
	—	42	42	—	183498-5	•Rulle .....	•Roller	1		360
25	4	—	—	—	87176-4	•Distansbricka .....	•Spacer ring	1		370
	—	4	4	—	380809-4	•Distansbricka .....	•Spacer ring	1		380
26	2	—	—	—	656551-9	•Tryckbricka .....	•Thrust washer	1		390
	—	1	1	—	380810-2	•Tryckbricka,främre .....	•Thrust washer,front	1		400
	—	1	1	—	380813-6	•Tryckbricka,bakre .....	•Thrust washer,rear	1		410
27	1	—	—	—	380157-8	•Axel .....	•Shaft	3		420
	—	1	1	—	380808-6	•Axel .....	•Shaft	3		430
28a	1	1	1	—	380811-0	•Backdrev .....	•Reverse gear	8	(380613)	440
28b	1	1	1	—		•Bussning .....	•Bushing			460
29	1	1	1	—	380615-5	•Axel .....	•Shaft	3		470
30	1	1	1	—	380571-0	•Huvudaxel .....	•Main shaft	3		480
31	14	14	14	—	181120-7	•Rulle .....	•Roller	1		490
32	1	1	1	—	11024-7	•Kullager .....	•Ball bearing	1		500
33	1	1	1	—	380175-0	•Distansring .....	•Spacer ring	4		510
34	1	1	1	—		•Låsring,alt .....	•Circlip,alt			520
	—	—	—	—	914537-6	••Tj 2,5 .....	••Th 2.5	3		530
	—	—	—	—	942339-3	••Tj 2,6 .....	••Th 2.6	3		540
	—	—	—	—	942340-1	••Tj 2,7 .....	••Th 2.7	3		550
35	1	1	1	—		•Låsring,alt .....	•Circlip,alt			560
	—	—	—	—	190684-1	••Tj 2,0 .....	••Th 2.0	2		570
	—	—	—	—	190685-8	••Tj 2,10 .....	••Th 2.10	2		580
	—	—	—	—	190686-6	••Tj 2,15 .....	••Th 2.15	2		590

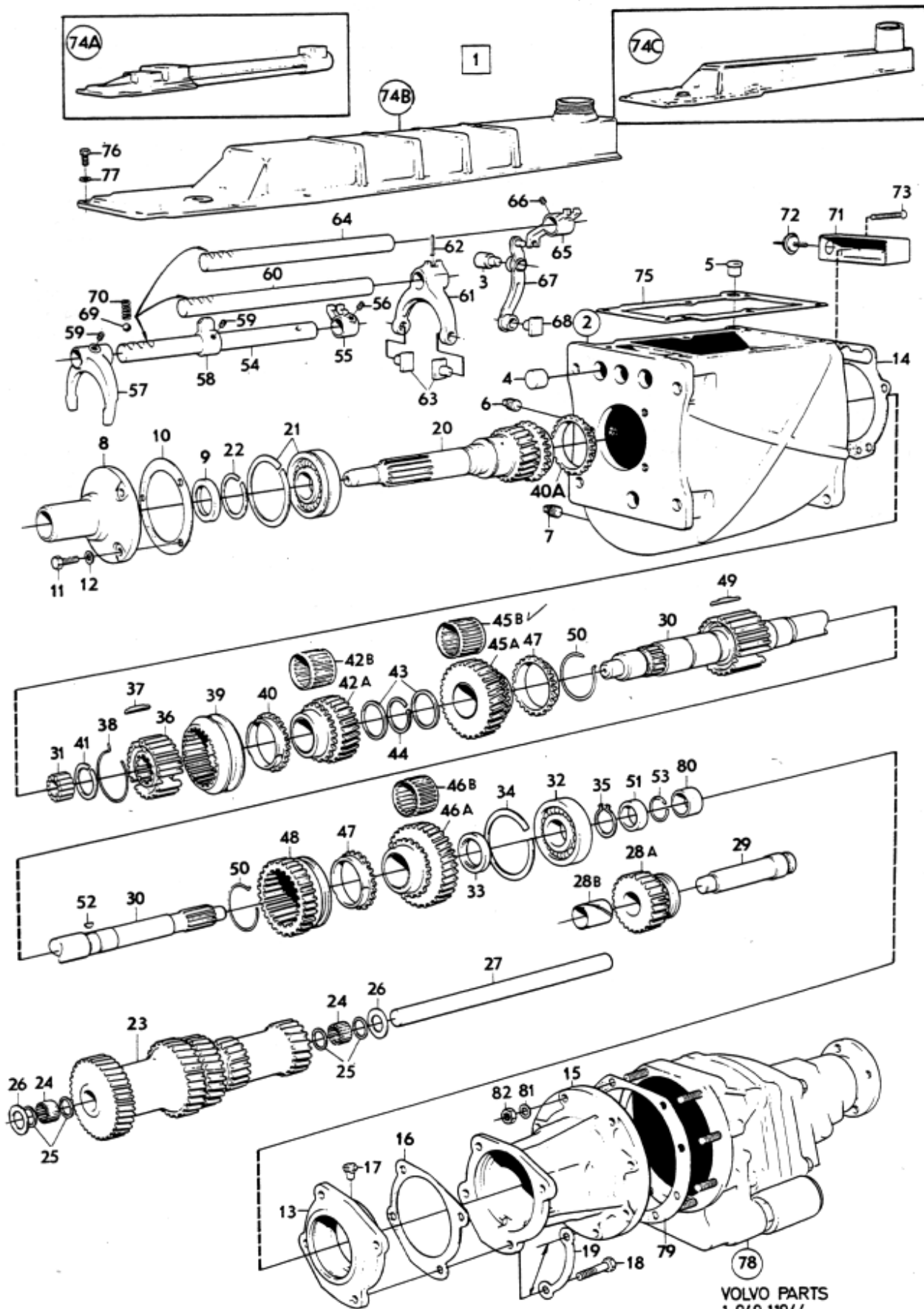


VOLVO PARTS  
1 040 11944



Sida	Grupp	Växellåda	Gearbox	Illustration	Utgåva				
14	4	M41	M41		3				
Page	Group			11944 Issue					
Pos.	Antal/Quantity			Detalj nr	Benämning	Description	Sats	Anmärkning	
Fig.	254	254	254	Part No			Kit	Notes	
	581	651	742						
36	1	1	1	190687-4	••Tj 2,25	••Th 2. 25	3	ERS AV 1 ST 254707-3	010
				190688-2	••Tj 2,30	••Th 2. 30	3		020
				380138-8	•Synkroniseringsnav	•Synchronizing hub	3		030
37	3	3	3	656514-7	•Medbringare	•Locating key	1		035
38	2	2	2	86713-5	•Fjädderring	•Clamping ring	1		040
39	1	1	1	656518-8	•Kopplingshylsa	•Engaging sleeve	2		050
40	1	1	1	656138-5	•Synkroniseringskona	•Synchronizing cone	2		060
40a	1	1	1	380921-7	•Synkroniseringskona	•Synchronizing cone	2		070
41	1	1	1		•Låsring,alt	•Circlip,alt			075
				191497-7	••Tj 2,0	••Th 2.0	2		080
				191498-5	••Tj 2,1	••Th 2.1	2		09
				191499-3	••Tj 2,2	••Th 2.2	2		100
42a	1	1	1	380619-7	•Kugghjul,3-an	•Gear,3rd	2		110
					••Bussning	••Bushing	8	VXL 254671,254700, 254727,254729	120
	1	1	1	380761-7	•Kugghjul,3-an	•Gear,3rd	8	VXL 254585,254649,254710	130
42b	1	1	1	181331-0	•Nållager	•Needle bearing	1	VXL 254585,254649,254710	140
43	2	2	2	380143-8	•Distansring	•Spacer ring	3		15
44	1	1	1		•Låsring,alt	•Circlip,alt			160
				191493-6	••Tj 2,55	••Th 2.55	2		170
				191494-4	••Tj 2,65	••Th 2.65	2		180
				191495-1	••Tj 2,75	••Th 2.75	2		190
45a	1	1	1	380174-3	•Kugghjul,2-an	•Gear,2nd	3	VXL 254671,254700, 254727,254729	200
					••Bussning	••Bushing	8		210
	1	1	1	380218-8	•Kugghjul	•Gear	8	VXL 254585,254649,254710	220
45b	1	1	1	181330-2	•Nållager	•Needle bearing	1	VXL 254585,254649,254710	230
46a		1	1	380150-3	•Kugghjul,1-an	•Gear,1st	3	VXL 254671,254700	240
			1	380895-3	•Kugghjul,1-an	•Gear,1st	3	VXL 254727,254729	250
					••Bussning	••Bushing	8		260
	1	1	1	380217-0	•Kugghjul	•Gear	3	VXL 254585,254649,254710	270
46b	1	1	1	181330-2	•Nållager	•Needle bearing	1	VXL 254585,254649,254710	280
47	2	2	2	656138-5	•Synkroniseringskona	•Synchronizing cone	1		290
48	1	1	1	380142-0	•Kopplingshylsa	•Engaging sleeve	3		300
49	3	3	3	380141-2	•Medbringare	•Locating key	1		310
50	2	2	2	86713-5	•Fjädderring	•Clamping ring	1		320
51	1	1	1	380652-8	•Kam	•Cam	3		330
52	1	1	1	191882-0	•Kil	•Key	3		340
53	1	1	1	380653-6	•Låsring	•Circlip	3		350
54	1	1	1	380240-2	•Skiftaxel,3-an,4-an	•Shiftrail,3rd,4th	4		360
55	1	1	1	380133-9	•Medbringare	•Dog	4		370
56	1	1	1	656553-5	•Låsskruv	•Lock screw	2		380
57	1	1	1	656537-8	•Skiftgaffel	•Shift fork	2		390
58	2	1	1	380648-6	•Medbringare	•Dog	4		400
59	3	2	2	656553-5	•Låsskruv	•Lock screw	2		410
60	1	1	1	380131-3	•Skiftaxel,1-an,2-an	•Shift rail,1st,2nd	4		420
61	1	1	1	380132-1	•Skiftgaffel	•Shift fork	4		430
62	1	1	1	951965-3	•Spännstift	•Tensioner pin	0		440
63	2	2	2	656549-3	•Medbringartapp	•Pin	2		450
64	1	1	1	380231-1	•Skiftaxel,backväxel	•Shift rail,reverse	2		460
65	1	1	1	380134-7	•Skiftgaffel	•Shift fork	3		470
66	1	1	1	656553-5	•Låsskruv	•Lock screw	2		480
67	1	1	1	380622-1	•Hävarm	•Lever	2		490
68	1	1	1	656549-3	•Medbringartapp	•Pin	2		500
69	3	3	3	67089-3	•Kula	•Ball	2		510
70	3	3	3	381182-5	•Fjäder	•Spring	2		520
71	1	1	1	380135-4	•Skyddskåpa	•Casing	3	VXL 254585,254649,254710	530
				380799-7	•Skyddskåpa	•Casing	3	VXL 254671,254700,254710	540
72	1	1	1	380360-8	•Backljuskontakt	•Back-up lamp contact	1		550
73	2	2	2	950256-8	•Skruv	•Screw	10		560



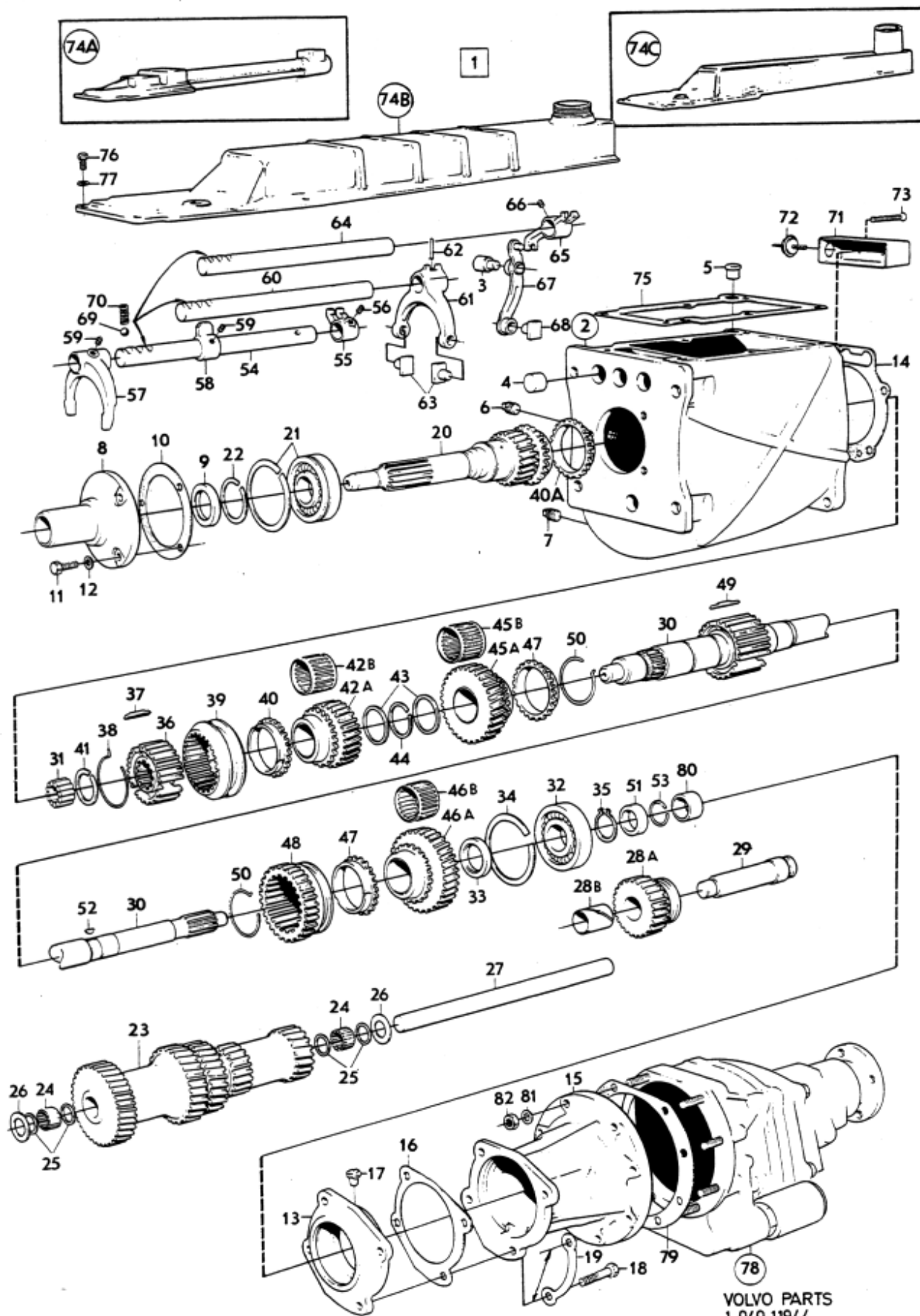


VOLVO PARTS  
1 040 11944



Sida	Grupp	Växellåda	Gearbox	Illustration Utgåva
16	4	M41	M41	4
Page	Group			11944 Issue

Pos. Fig.	Antal/Quantity			Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	254 581	254 651	254 742						004 005
74a	1	—	—	254226-4	Växellådslock .....	Gearbox cover .....	4	VXL 254585	010
	—	—	—		•Det se sida 18 .....	•Comps see page 18 .....			020
74b	—	1	—	254573-9	Växellådslock .....	Gearbox cover .....		VXL 254649.ERS AV 1 ST	030
	—	1	—	254707-3	Växellådslock .....	Gearbox cover .....		254769-3,1 ST 381612-1	035
	—	1	—	254723-0	Växellådslock .....	Gearbox cover .....		VXL 254671.ERS AV 1 ST	040
	—	1	1					254769-3,1 ST 381612-1	045
	—	1	1					VXL 254700,254710,254727	050
	—	1	1					254729.TID.UTF.ERS AV	052
	—	1	1					1 ST 254769-3	054
	—	1	1					1 ST 381612-1	056
74c	—	—	1	254769-3	Växellådslock .....	Gearbox cover .....		SEN.UTF.	070
	—	—	—		•Det se sida 26 .....	•Comps see page 26 .....			080
75	1	1	1	381107-2	Packning .....	Gasket .....			090
76	6	6	6	940135-7	Skruv .....	Screw .....			100
77	6	6	6	190819-3	Fjäderbricka .....	Spring washer .....			110
78	1	—	—	254561-4	Överväxel .....	Overdrive .....		VXL 254585,254671,254700	130
	—	1	1	254601-8	Överväxel .....	Overdrive .....		254727.	140
	—	—	—		•Det se sida 28 .....	•Comps see page 28 .....		VXL 254649,254710,254729	150
79	1	1	1	380618-9	Packning .....	Gasket .....			160
80	1	1	1	380654-4	Låsring .....	Circlip .....			170
81	8	8	8	955920-4	Fjäderbricka .....	Spring washer .....			180
82	8	8	8	955846-1	Mutter .....	Nut .....			190
	1	1	1	275416-6	Packningssats .....	Gasket kit .....			

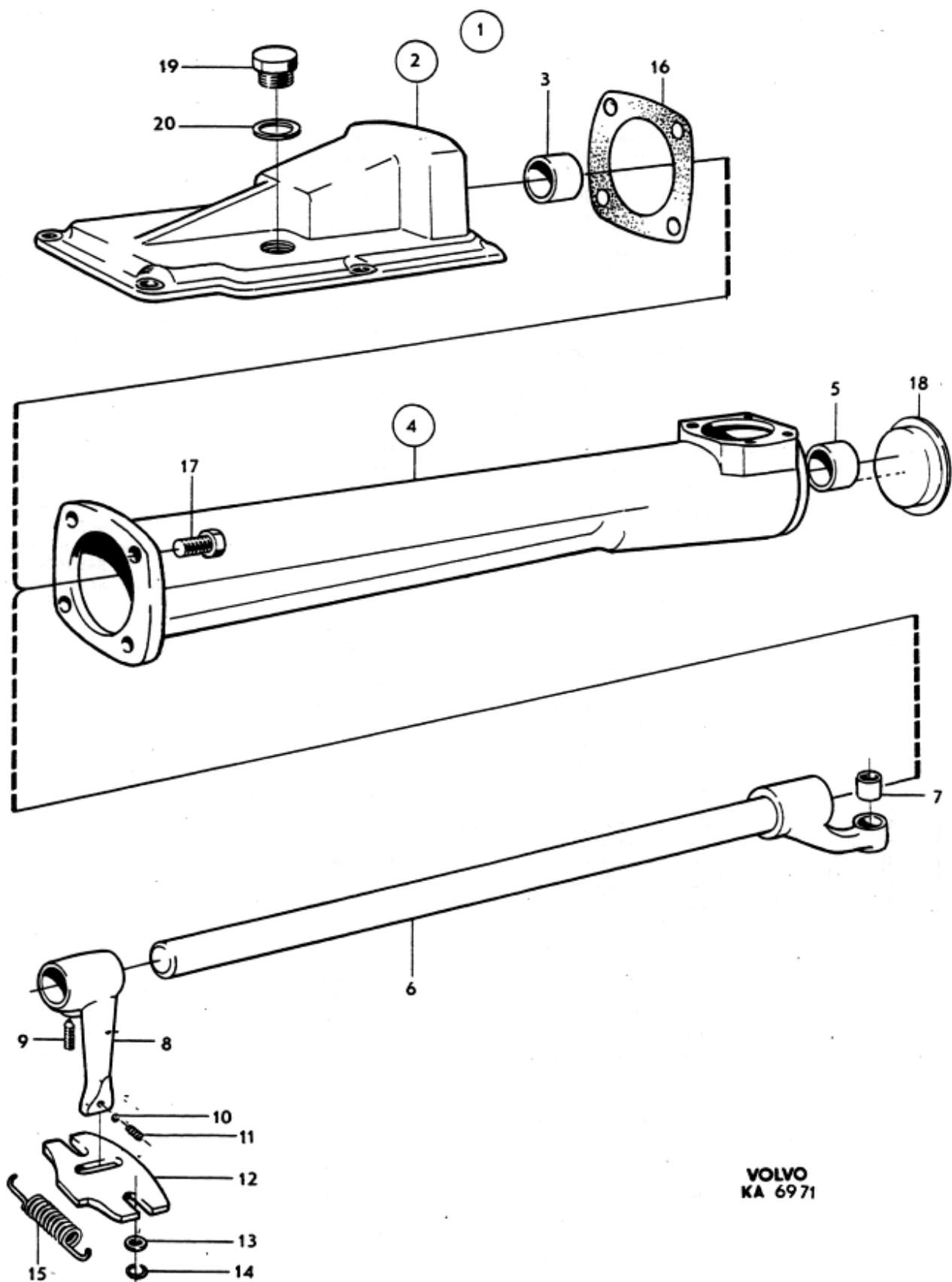


VOLVO PARTS  
1 040 11944



Sida	Grupp	Växellåda, M41	Gearbox, M41	Illustration Utgåva
18	4	Växellådslock	Gearbox cover	4
Page	Group	182 CH-30000.	182 CH-30000.	6971 Issue

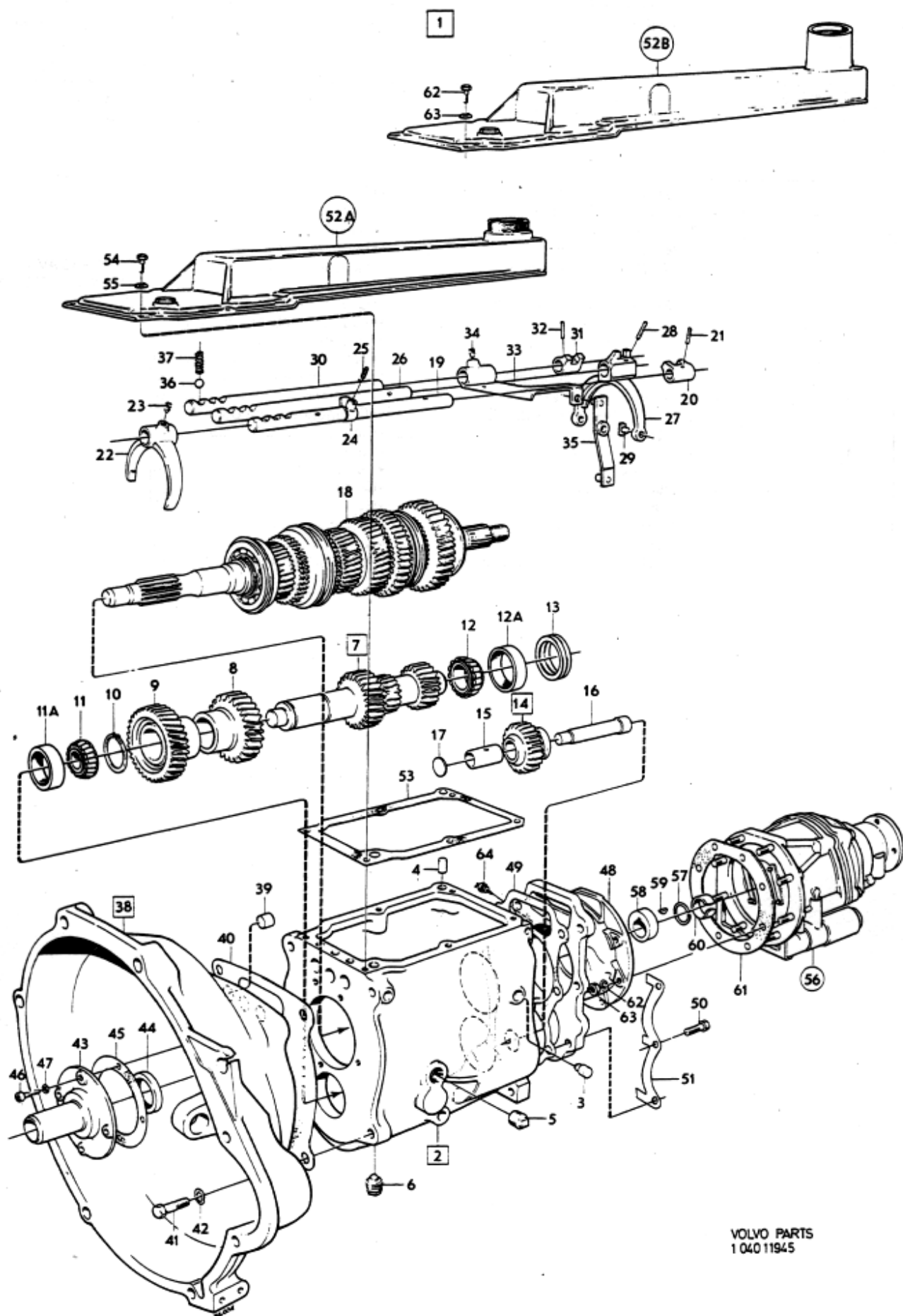
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
2	1	-	-	-	254226-4	Växellådslock .....	Gearbox cover .....			010
3	1	-	-	-	380207-1	•Lock .....	•Cover .....			020
4	1	-	-	-		••Bussning .....	••Bushing .....	8		030
5	1	-	-	-	380209-7	•Lagerhylsa .....	•Bearing cage .....			040
6	1	-	-	-		••Bussning .....	••Bushing .....	8		050
7	1	-	-	-	380353-3	•Axel .....	•Shaft .....	4		060
8	1	-	-	-	380311-1	•Bussning .....	•Bushing .....	3		070
9	1	-	-	-	380204-8	•Växelförare .....	•Gear shifter .....	3		080
10	1	-	-	-	656553-5	•Låsskruv .....	•Lock screw .....	2		090
11	1	-	-	-	31449-2	•Kula .....	•Ball .....	3		100
12	1	-	-	-	380352-5	•Fjäder .....	•Spring .....	3		110
13	1	-	-	-	656542-8	•Spärrplåt .....	•Lock plate .....	2		120
14	2	-	-	-	18696-5	•Bricka .....	•Washer .....	0		130
15	2	-	-	-	951669-1	•Låsring .....	•Circlip .....	0		140
16	1	-	-	-	380232-9	•Fjäder .....	•Spring .....	3		150
17	1	-	-	-	380210-5	•Packning .....	•Gasket .....	2		160
18	4	-	-	-	956570-6	•Skruv .....	•Screw .....		(191771)	170
19	1	-	-	-	380206-3	•Lock .....	•Cover .....			180
20	2	-	-	-	191900-0	•Propp .....	•Plug .....	0		190
	2	-	-	-	11996-6	•Packning .....	•Packing .....	0		200



**VOLVO**  
KA 6971



Sida	Grupp	Växellåda	Gearbox	Illustration	Utgåva					
20	4	M410	M410		4					
Page	Group				11945 Issue					
Pos. Fig.	Antal/Quantity				Detail nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	—	—	—	254589-5	Växellåda, kmpf .....	Gearbox, cpl .....	8		010
	1	—	—	—	254591-1	•Växellåda .....	•Gearbox .....	4		020
2	1	—	—	—	381103-1	••Hus .....	••Housing .....	4		030
3	1	—	—	—	656517-0	•••Lagertapp .....	•••Bearing pin .....			040
4	2	—	—	—	191529-7	•••Pinne .....	•••Pin .....			050
5	1	—	—	—	952358-0	••Propp .....	••Plug .....	0		060
6	1	—	—	—	951901-8	••Propp .....	••Plug .....	0		070
7	1	—	—	—	381050-4	••Mellanaxel .....	••Counter shaft .....	3		080
8	1	—	—	—		•••Kugghjul .....	•••Gear .....	8		090
9	1	—	—	—		•••Kugghjul .....	•••Gear .....	8		100
10	1	—	—	—	914463-5	•••Låsring .....	•••Circlip .....	0		110
11	✓ 1	—	—	—	183625-3	••Rullager,innerring .....	••Roller bearing, cone .....	1 (11022)		120
11a	✓ 1	—	—	—	183626-1	••Rullager,yttering .....	••Roller bearing, cup .....	1		125
12	✓ 1	—	—	—	183628-7	••Rullager,innerring .....	••Roller bearing, cone .....	1 (11023)		130
12a	✓ 1	—	—	—	183629-5	••Rullager,yttering .....	••Roller bearing, cup .....	1		135
13	—	—	—	—		••Justermellanlägg .....	••Shim .....			140
	ERF	—	—	—	945841-5	•••Tj 0,05 .....	•••Th 0.05 .....	(943174)		150
	ERF	—	—	—	945842-3	•••Tj 0,10 .....	•••Th 0.10 .....	(80491)		160
	ERF	—	—	—	945844-9	•••Tj 0,20 .....	•••Th 0.20 .....			165
	ERF	—	—	—	945846-4	•••Tj 0,30 .....	•••Th 0.30 .....			170
	—	—	—	—				ERS AV 1 ST 945842-3		175
	ERF	—	—	—	80493-0	•••Tj 0,35 .....	•••Th 0.35 .....	1 ST 945844-9		180
	—	—	—	—				ERS AV 1 ST 945841-5		182
	—	—	—	—				1 ST 945842-3		183
	ERF	—	—	—	945950-4	•••Tj 1,00 .....	•••Th 1.00 .....	1 ST 945844-9		185
14	1	—	—	—	381011-6	••Backhjul .....	••Reverse gear .....	2		190
15	1	—	—	—		•••Bussning .....	•••Bushing .....	8		200
16	1	—	—	—	381179-1	••Axel .....	••Shaft .....	3		210
17	2	—	—	—	381180-9	••Stoppbricka .....	••Stop washer .....	2		220
18	1	—	—	—		••Ingående axel, huvudaxel .....	••Input shaft, main shaft .....		SE SIDA 24	230
19	1	—	—	—	381147-8	••Skiftaxel, 3-an, 4-an .....	••Shift rail, 3rd, 4th .....	4		240
20	1	—	—	—	381043-9	••Medbringare .....	••Dog .....			250
21	1	—	—	—	951965-3	••Spännstift .....	••Tensioner pin .....	0		260
22	1	—	—	—	381038-9	••Skiftgaffel, 3-an, 4-an .....	••Shift fork, 3rd, 4th .....	4		270
23	1	—	—	—	656553-5	••Skruv .....	••Screw .....	2		280
24	1	—	—	—	381148-6	••Medbringare .....	••Dog .....			290
25	1	—	—	—	656553-5	••Skruv .....	••Screw .....	2		300
26	1	—	—	—	381034-8	••Skiftaxel, 1-an, 2-an .....	••Shift rail, 1st, 2nd .....	4		310
27	1	—	—	—	381037-1	••Skiftgaffel, 1-an, 2-an .....	••Shift fork, 1st, 2nd .....	4		320
28	1	—	—	—	951695-6	••Spännstift .....	••Tensioner pin .....	0		330
29	2	—	—	—	656549-3	••Medbringartapp .....	••Flange pin .....	2		340
30	1	—	—	—	381036-3	••Skiftstång, back .....	••Shift rail, reverse .....	4		350
31	1	—	—	—	381043-9	••Medbringare .....	••Companion flange .....	4		360
32	1	—	—	—	951695-6	••Spännstift .....	••Tensioner pin .....			370
33	1	—	—	—	381184-1	••Skiftgaffel, back .....	••Shift fork, reverse .....	4		380
34	1	—	—	—	656553-5	••Skruv .....	••Screw .....	2		390
35	1	—	—	—	381186-6	••Hävarm .....	••Lever .....	4		400
36	3	—	—	—	67089-3	••Kula .....	••Ball .....	2		410
37	3	—	—	—	381182-5	••Fjäder .....	••Spring .....	2		420
38	1	—	—	—	381167-6	••Kopplingskäpa .....	••Clutch casing .....	4		430
39	3	—	—	—	381007-4	•••Hattplugg .....	•••Plug pin .....	3		440
40	1	—	—	—	381051-2	••Packning .....	••Gasket .....	1		450
41	4	—	—	—	940134-0	••Skruv .....	••Screw .....	0		460
42	4	—	—	—	941909-4	••Fjädrande bricka .....	••Resilient washer .....	0		470
43	1	—	—	—	381059-5	••Lock .....	••Cover .....	2		480
44	1	—	—	—	191685-7	••Tättningsring .....	••Seal ring .....	1		490
45	1	—	—	—	381009-0	••Packning .....	••Gasket .....	1		500
46	4	—	—	—	942733-7	••Skruv .....	••Screw .....	0		510
47	4	—	—	—	380381-4	••Packning .....	••Packing .....	1		520



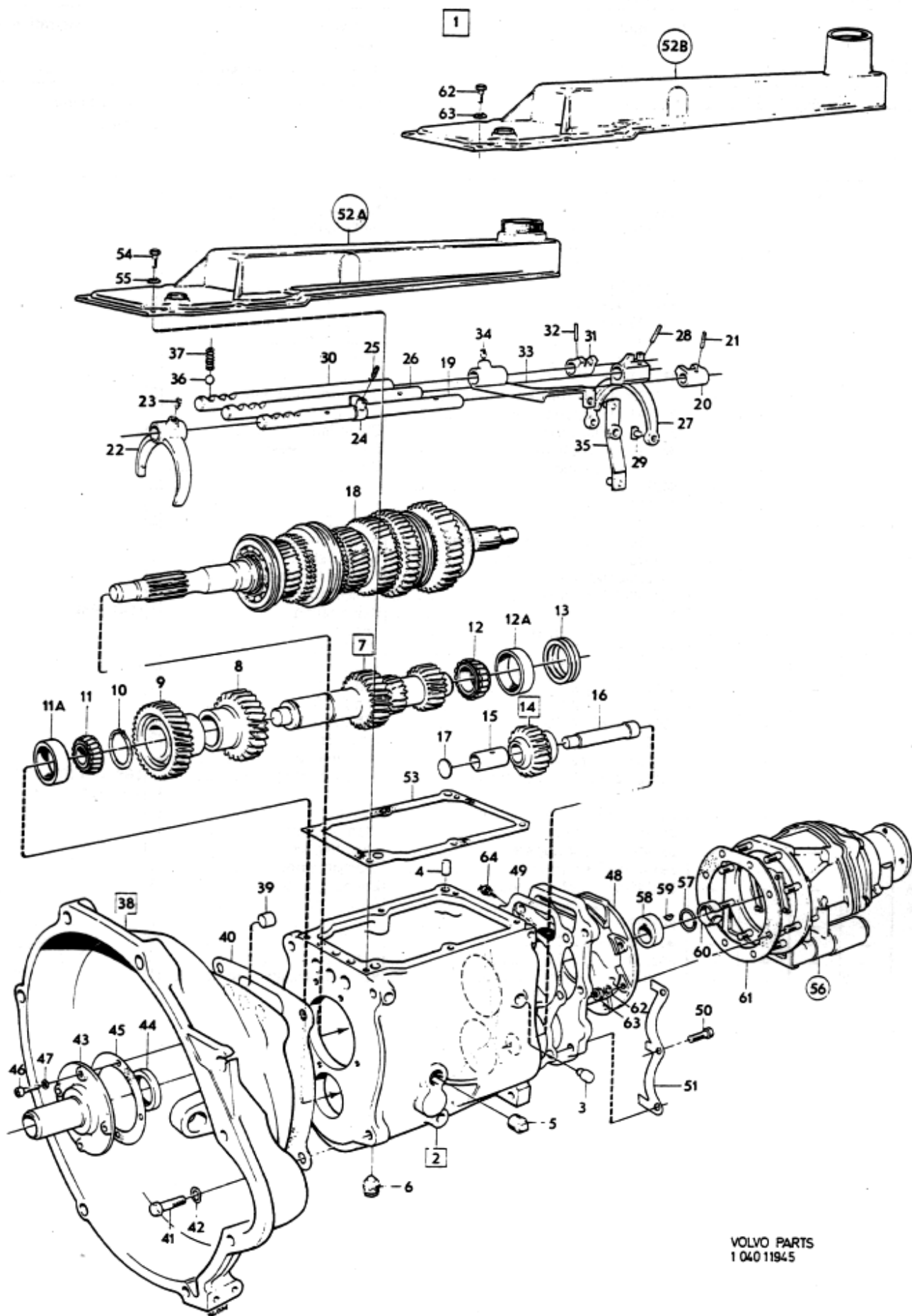
VOLVO PARTS  
1 040 11945



Sida	Grupp	Växellåda	Gearbox	Illustration	Utgåva
22	4	M410	M410		3
Page	Group				11945 Issue

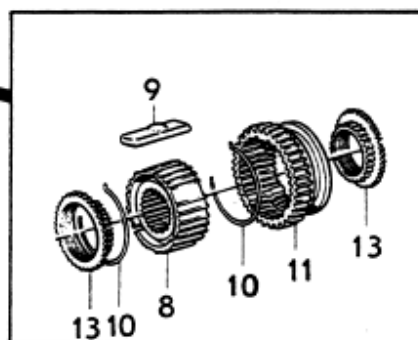
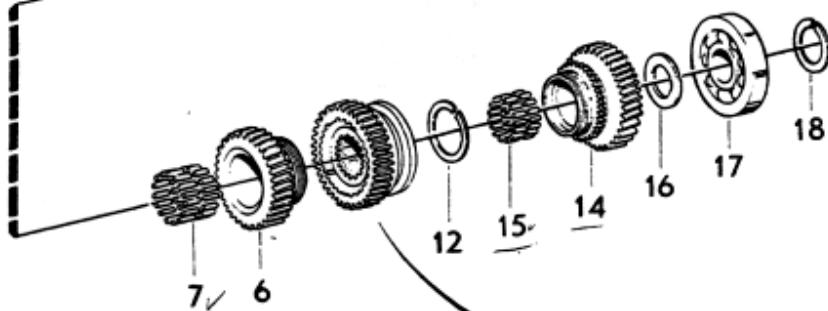
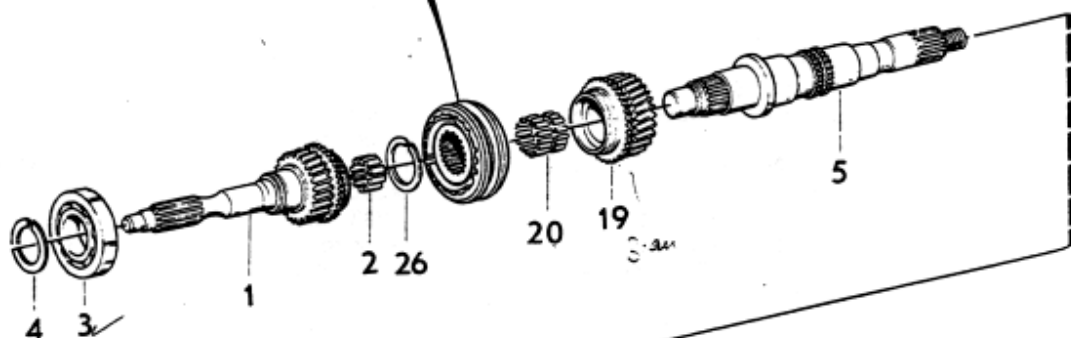
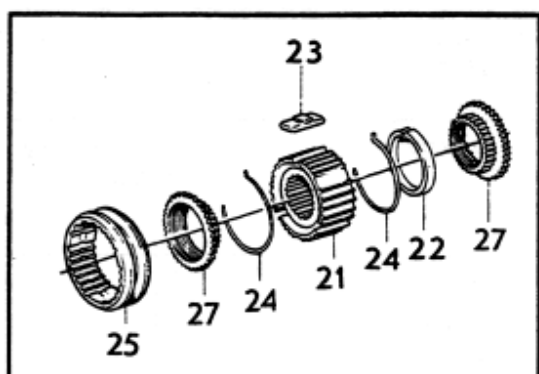
Pos. Fig.	Antal/Quantity				Detail nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
48	1	—	—	—	381144-5	••Mellanfläns .....	••Spacer flange .....	3		010
49	1	—	—	—	381146-0	••Packning .....	••Gasket .....	1		020
50	6	—	—	—	190524-9	••Skruv .....	••Screw .....	0		030
51	2	—	—	—	381145-2	••Låsbricka .....	••Lock washer .....	2		040
52a	1	—	—	—	254573-9	••Växellådslock .....	••Gearbox cover .....		TID.UTF.ERS AV 1 ST	050
									254769-3,1 ST 381612-1	051
52b	1	—	—	—	254769-3	••Växellådslock .....	••Gearbox cover .....		SEN.UTF.	052
	—	—	—	—		•••Det se sida 26 .....	•••Components see page 26			060
53	1	—	—	—	381107-2	••Packning .....	••Gasket .....	1		070
54	6	—	—	—	940135-7	••Skruv .....	••Screw .....	0		080
55	6	—	—	—	190819-3	••Fjäderbricka .....	••Spring washer .....	0		090
56	1	—	—	—	254601-8	••Överväxel .....	••Overdrive .....	4		100
	—	—	—	—		••Det se sida 28 .....	••Components see page 28			110
57	1	—	—	—	380654-4	•Ring .....	•Ring .....			120
58	1	—	—	—	380652-8	•Kam .....	•Cam .....	3		130
59	1	—	—	—	191882-0	•Kil .....	•Key .....	0		140
60	1	—	—	—	380653-6	•Låsring .....	•Circlip .....	3		150
61	1	—	—	—	380618-9	•Packning .....	•Gasket .....	1		160
62	8	—	—	—	955920-4	•Fjäderbricka .....	•Spring washer .....	0		170
63	8	—	—	—	955846-1	•Mutter .....	•Nut .....	0		180
64	1	—	—	—	381044-7	Kontakt för backliis .....	Switch for back-up light .....	1		190







Sida	Grupp	Växellåda	Gearbox	Illustration Utgåva						
24	4	M410	M410	3						
Page	Group	Ingående axel, huvudaxel	Input shaft, main shaft	10433 Issue						
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	—	—	—	381060-3	Ingående axel .....	Input shaft .....	3		010
2	1	—	—	—	183317-7	Nållager .....	Needle bearing .....	1		020
3	1	—	—	—	11108-8	Kullager .....	Ball bearing .....	1		030
4	1	—	—	—		Låsring, alt .....	Circlip, alt .....			040
	—	—	—	—	942723-8	•Tj 2,0 .....	•Th 2.0 .....	2		050
	—	—	—	—	942724-6	•Tj 2,1 .....	•Th 2.1 .....	2		060
	—	—	—	—	942725-3	•Tj 2,2 .....	•Th 2.2 .....	2		070
	—	—	—	—	942726-1	•Tj 2,3 .....	•Th 2.3 .....	2		080
5	1	—	—	—	381105-6	Huvudaxel .....	Main shaft .....	3		090
6	1	—	—	—	381019-9	Kugghjul, 2-an .....	Gear, 2nd .....	3		100
7	1	—	—	—	183377-1	Nållager .....	Needle bearing .....	1		
8	1	—	—	—	381023-1	Synkroniseringsnav .....	Synchronizing hub .....	3		120
9	3	—	—	—	380141-2	Medbringare .....	Locaiting key .....	1		130
10	2	—	—	—	381024-9	Fjädderring .....	Clamping ring .....	1		140
11	1	—	—	—	381025-6	Kopplingshylsa .....	Engaging sleeve .....	2		150
12	1	—	—	—		Låsring, alt .....	Circlip, alt .....			160
	—	—	—	—	942730-3	•Tj 2,0 .....	•Th 2.0 .....	2		
	—	—	—	—	942731-1	•Tj 2,1 .....	•Th 2.1 .....	2		
	—	—	—	—	942732-9	•Tj 2,2 .....	•Th 2.2 .....	2		190
13	2	—	—	—	381030-6	Synkroniseringskona .....	Synchronizing cone .....	1		200
14	1	—	—	—	381073-6	Kugghjul, 1-an .....	Gear, 1st .....	3		210
15	1	—	—	—	183285-6	Nållager .....	Needle bearing .....	1		220
16	1	—	—	—	381015-7	Distansring .....	Spacer ring .....	3		230
17	1	—	—	—	183573-5	Kullager .....	Ball bearing .....	1	(181198)	240
18	1	—	—	—		Låsring, alt .....	Circlip, alt .....			250
	—	—	—	—	190684-1	•Tj 2,00 .....	•Th 2.00 .....	2		260
	—	—	—	—	190685-8	•Tj 2,10 .....	•Th 2.10 .....	2		270
	—	—	—	—	190686-6	•Tj 2,15 .....	•Th 2.15 .....	2		280
	—	—	—	—	190687-4	•Tj 2,25 .....	•Th 2.20 .....	2		290
	—	—	—	—	190688-2	•Tj 2,30 .....	•Th 2.30 .....	2		300
19	1	—	—	—	381020-7	Kugghjul, 3-an .....	Gear, 3rd .....	3		310
20	1	—	—	—	183285-6	Nållager .....	Needle bearing .....	1		320
21	1	—	—	—	381027-2	Synkroniseringsnav .....	Synchronizing hub .....		ERS AV 1 ST 381202-1, 1 ST 381201-3.	330
	1	—	—	—	381202-1	Synkroniseringsnav .....	Synchronizing hub .....	3		335
22	1	—	—	—	381201-3	Fjädderring .....	Clamping ring .....			336
23	3	—	—	—	656514-7	Medbringare .....	Locaiting key .....	1		340
24	2	—	—	—	381024-9	Fjädderring .....	Clamping ring .....	1		
25	1	—	—	—	381029-8	Kopplingshylsa .....	Engaging sleeve .....	3		360
26	1	—	—	—		Låsring, alt. ....	Circlip, alt .....			370
	—	—	—	—	942727-9	•Tj 2,0 .....	•Th 2.0 .....	2		380
	—	—	—	—	942728-7	•Tj 2,1 .....	•Th 2.1 .....	2		390
	—	—	—	—	942729-5	•Tj 2,2 .....	•Th 2.2 .....	2		400
27	2	—	—	—	381030-6	Synkroniseringskona .....	•Synchronizing cone .....	1		

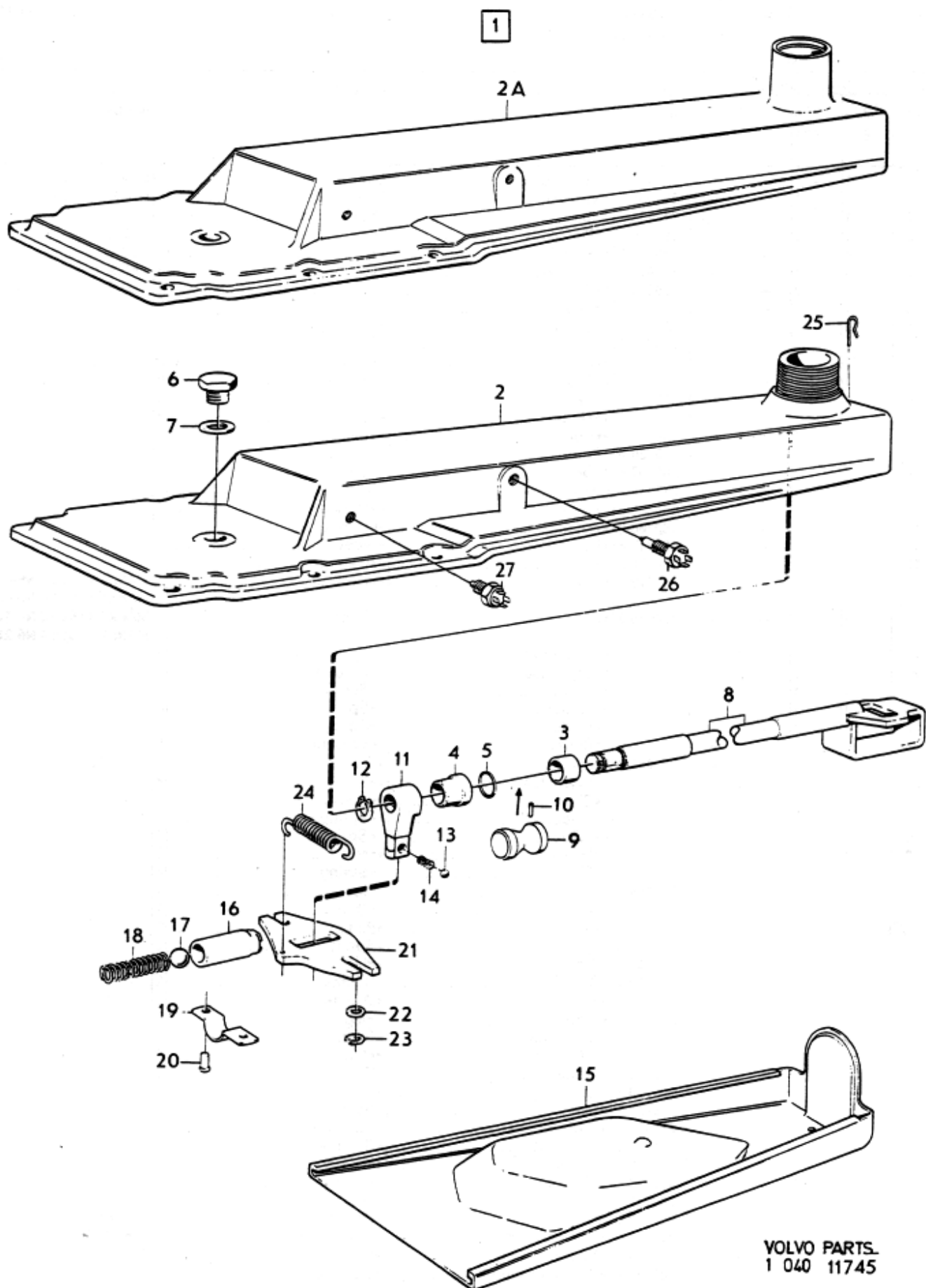


VOLVO PARTS  
1 040 10433



Sida	Grupp	Växellåda	Gearbox	Illustration Utgåva					
26	4	M41,M410	M41,M410	5					
Page	Group	Växellådslock	Gearbox cover	11745 Issue					
Pos.	Antal/Quantity				Detalj nr	Benämning	Description	Sats	Anmärkning
Fig.	254	254	254	254	Part No			Kit	Notes
	573	707	723	769					
1	1	—	—	—	254573-9	Växellådslock .....	Gearbox cover .....		
	—	1	—	—	254707-3	Växellådslock .....	Gearbox cover .....		
	—	—	1	—	254723-0	Växellådslock .....	Gearbox cover .....		
	—	—	—	1	254769-3	Växellådslock .....	Gearbox cover .....		
2	1	1	1	—		•Lock .....	•Cover .....	8	
2a	—	—	—	1		•Lock .....	•Cover .....	8	
3	1	1	1	1		•Bussning .....	•Bushing .....		
4	1	1	1	1	381164-3	•Bussning .....	•Bushing .....		
5	1	1	1	1	943644-5	•O-ring .....	•O-ring .....		
6	1	1	1	1	191900-0	•Propp .....	•Plug .....		
7	1	1	1	1	11996-6	•Packning .....	•Packing .....		
8	1	—	1	1	381170-0	•Växelförare .....	•Gear selector .....		
	—	1	—	—	381460-5	•Växelförare .....	•Gear selector .....		
9	—	1	—	—	380866-4	•Medbringare .....	•Dog .....		
10	—	1	—	—	951946-3	•Spännstift .....	•Tensioner pin .....		
11	1	1	1	1	381252-6	•Tapp .....	•Pin .....	(381165)	
12	1	1	1	1	951671-7	•Låsring .....	•Circlip .....		
13	1	1	1	1	31449-2	•Kula .....	•Ball .....		
14	1	1	1	1	380352-5	•Fjäder .....	•Spring .....		
15	1	1	1	1	381169-2	•Skyddskåpa .....	•Protector casing .....		
16	1	1	1	1	381150-2	•Hylsa .....	•Sleeve .....		
17	1	1	1	1	181329-4	•Kula .....	•Ball .....		
18	1	1	1	1	381178-3	•Fjäder .....	•Spring .....		
19	1	1	1	1	656547-7	•Överfall .....	•Cap .....		
20	2	2	2	2	952517-1	•Nit .....	•Rivet .....		
21	1	1	1	1	656542-8	•Spärrplatta .....	•Interlock plate .....		
22	2	2	2	2	18696-5	•Bricka .....	•Washer .....		
23	2	2	2	2	951669-1	•Låsring .....	•Circlip .....		
24	1	1	1	1	380232-9	•Fjäder .....	•Spring .....		
25	1	—	—	—	381189-0	•Låsfjäder .....	•Lock spring .....		
26	—	1	—	—	1212591-0	•Elkontakt, 2-stift .....	•Switch, 2-pin .....		
27	—	—	1	1	381251-8	•Elkontakt, 3-stift .....	•Switch, 3-pin .....		

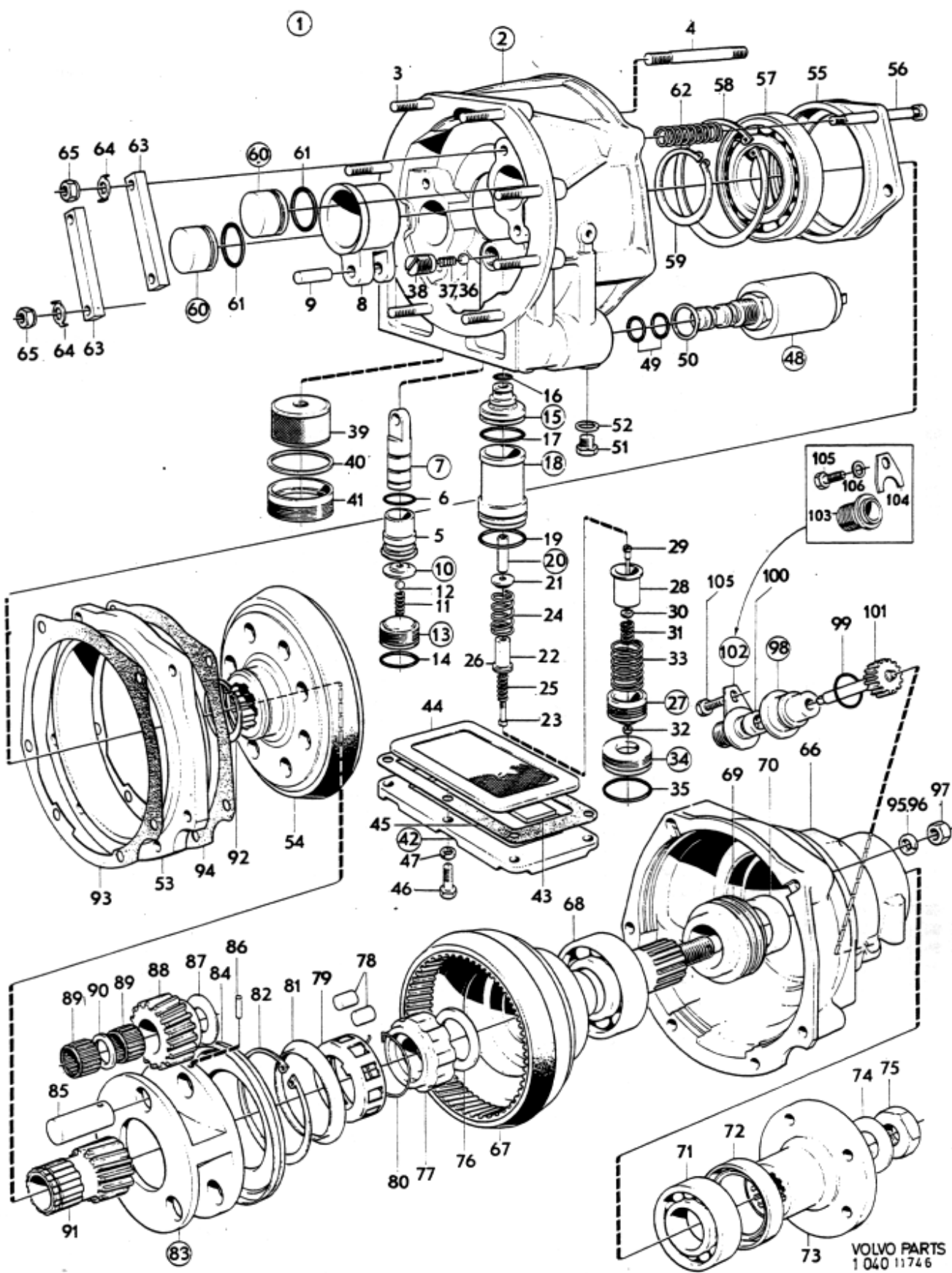
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VOLVO PARTS.  
1 040 11745



Sida	Grupp	Växellåda	Gearbox	Illustration	Utgåva					
28	4	Överväxel	Overdrive		4					
Page	Group			11746 Issue						
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	254 561	254 601								
1	1	—	—	—	254561-4	Överväxel .....	Overdrive .....		MÄRKT 115602	010
	—	1	—	—	254601-8	Överväxel .....	Overdrive .....		MÄRKT 115614	020
2	1	1	—	—	273133-9	•Hus .....	•Housing .....	4		030
3	2	2	—	—	380776-5	••Pinnskruv .....	••Stud .....	3	L 32,5	040
	6	6	—	—	380777-3	••Pinnskruv .....	••Stud .....	3	L 36,5	050
4	4	4	—	—	380671-8	••Pinnskruv .....	••Stud .....	3	L 65,9	060
	2	2	—	—	380670-0	••Pinnskruv .....	••Stud .....	3	L 80,2	070
5	1	1	—	—	380725-2	•Hylsa .....	•Sleeve .....	2		080
6	1	1	—	—	380766-6	••O-ring .....	••O-ring .....	1		090
7	1	1	—	—	380721-1	•Kolv .....	•Piston .....	2		100
8	1	1	—	—		••Slid .....	••Slide .....	8		
9	1	1	—	—		••Tapp .....	••Pin .....	8		120
10	1	1	—	—	273134-7	•Säte .....	•Seat .....	3		130
11	1	1	—	—		••Fjäder .....	••Spring .....	8		140
12	1	1	—	—	190611-4	••Kula .....	••Ball .....	2		150
13	1	1	—	—	380726-0	•Propp .....	•Plug .....	4		160
14	1	1	—	—	380767-4	••O-ring .....	••O-ring .....	1		
15	1	1	—	—	273135-4	•Säte .....	•Seat .....	3		180
16	1	1	—	—	380769-0	••O-ring .....	••O-ring .....	1		190
17	1	1	—	—	380768-2	••O-ring .....	••O-ring .....	1		200
18	1	1	—	—	380747-6	•Hylsa .....	•Sleeve .....	2		210
19	1	1	—	—	380768-2	••O-ring .....	••O-ring .....	1		220
20	1	1	—	—	380779-9	•Kolv .....	•Piston .....		MÄRKT 115602 NR-18761	230
	1	1	—	—	380935-7	•Kolv .....	•Piston .....		MÄRKT 115614 NR-25123	232
									MÄRKT 115602 NR 18762-	233
									MÄRKT 115614 NR 25124-	235
21	1	1	—	—		••Fjädersäte .....	••Spring seat .....	8		240
22	1	1	—	—		••Styrhylsa .....	••Guide sleeve .....	8		250
23	1	1	—	—		••Skruv .....	••Screw .....	8		260
24	1	1	—	—		••Fjäder .....	••Spring .....	8		270
25	1	1	—	—		••Fjäder .....	••Spring .....	8		280
26	1	1	—	—		••Bricka .....	••Washer .....	8		290
27	1	1	—	—	380862-3	•Kolv .....	•Piston .....	2	(380778)	300
28	1	1	—	—		••Styrhylsa .....	••Guide sleeve .....	8		310
29	1	1	—	—		••Skruv .....	••Screw .....	8		320
30	1	1	—	—		••Fjädersäte .....	••Spring seat .....	8		330
31	1	1	—	—		••Fjäder .....	••Spring .....	8		
32	1	1	—	—		••Mutter .....	••Nut .....	8		
33	1	1	—	—		••Fjäder .....	••Spring .....	8		360
34	1	1	—	—	380748-4	•Propp .....	•Plug .....	4		370
35	1	1	—	—	380770-8	••O-ring .....	••O-ring .....	1		380
36	1	1	—	—	61177-2	•Kula .....	•Ball .....	2		390
37	1	1	—	—	380750-0	•Fjäder .....	•Spring .....	2		
38	1	1	—	—	380749-2	•Propp .....	•Plug .....	4		
39	1	1	—	—	380729-4	•Oljefilter .....	•Oil filter .....	2		420
40	1	1	—	—	380730-2	•Bricka .....	•Washer .....	3		430
41	1	1	—	—	380731-0	•Propp .....	•Plug .....	4		440
42	1	1	—	—	380716-1	•Oljesump .....	•Oil pan .....			450
43	1	1	—	—		••Magnet .....	••Magnet .....	8		460
44	1	1	—	—	380719-5	•Oljesil .....	•Oil strainer .....	3		470
45	1	1	—	—	380720-3	•Packning .....	•Gasket .....	1		480
46	6	6	—	—	955638-2	•Skruv .....	•Screw .....	0		490
47	6	6	—	—	955920-4	•Fjäderbricka .....	•Spring washer .....	0		500
48	1	1	—	—	380771-6	•Solenoid .....	•Solenoid .....	2		510
49	2	2	—	—	380772-4	••O-ring .....	••O-ring .....	1		520
50	1	1	—	—	380773-2	••Packning .....	••Packing .....	1		530
51	1	1	—	—	380672-6	•Propp .....	•Plug .....	1		540
52	1	1	—	—	907132-5	•Packning .....	•Packing .....	0	(18665)	550
53	1	1	—	—	380910-0	•Bromstrumma .....	•Brake drum .....	4	(380675)	560
54	1	1	—	—	380689-0	•Kopplingslamell .....	•Clutch disc .....	3	(3)	570
	1	1	—	—	380911-8	•Kopplingslamell .....	•Clutch disc .....	3	(4)	580



VOLVO PARTS  
1 040 11746

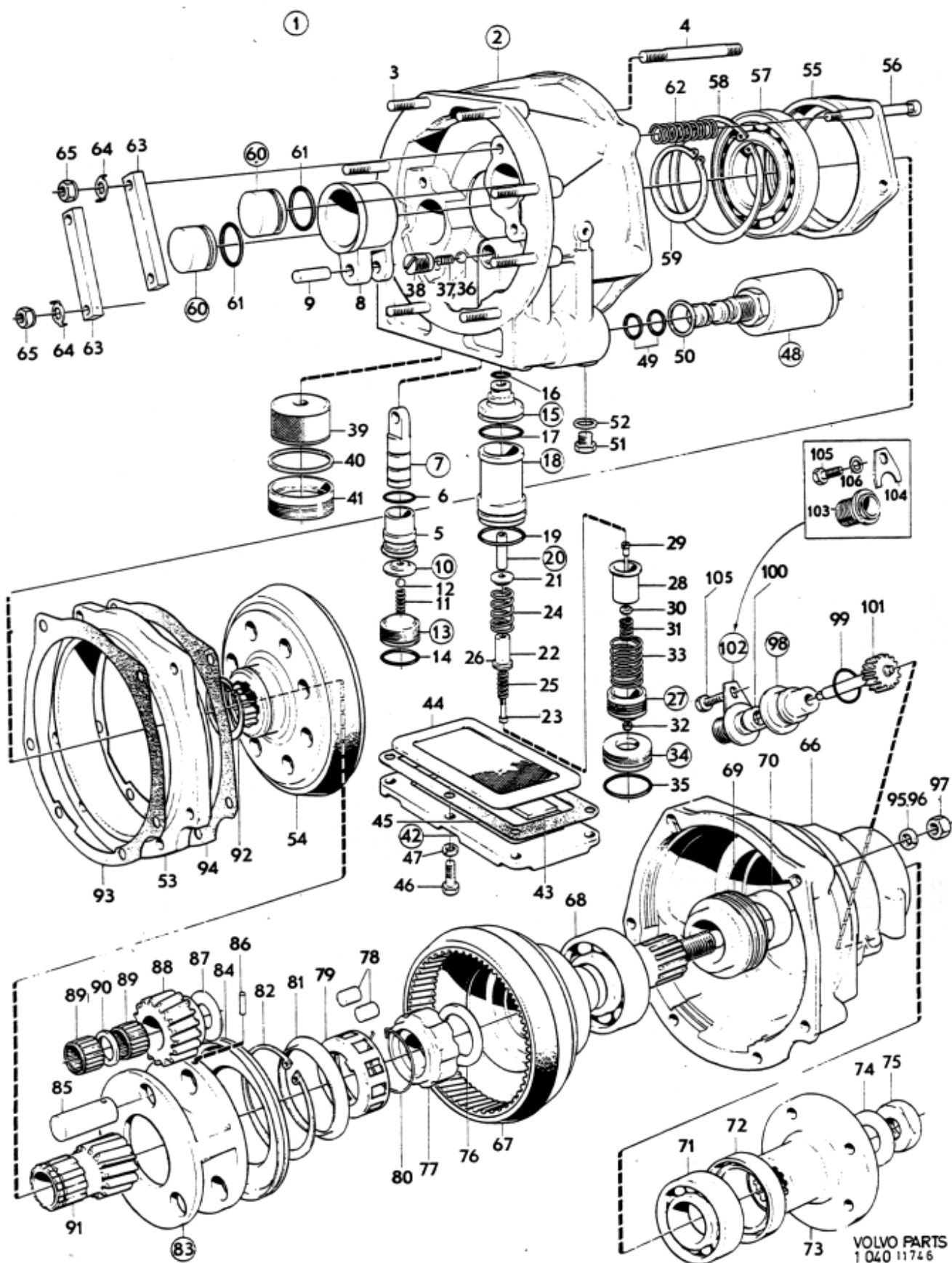




Sida	30	Grupp	4	Överväxel	Overdrive	Illustration	Utgåva	4		
Page		Group				11746 Issue				
Pos.	Antal/Quantity				Detalj nr	Benämning	Description	Sats	Anmärkning	
Fig.	254	254			Part No			Kit	Notes	
	561	601								004
										005
55	1	1	—	—	380694-0	•Lagerhållare .....	•Bearing cage .....			010
56	4	4	—	—	380695-7	••Skruv .....	••Bolt .....	3		020
57	1	1	—	—	380693-2	•Kullager .....	•Ball bearing .....	2		030
58	1	1	—	—	380764-1	•Låsring .....	•Circlip .....	3		040
59	1	1	—	—	380765-8	•Låsring .....	•Circlip .....	3		050
60	2	2	—	—	380698-1	•Kolv .....	•Piston .....	3		060
61	2	2	—	—	380756-7	••O-ring .....	••O-ring .....	1		070
62	1	1	—	—	273151-1	•Fjädersats .....	•Spring kit .....	3		080
63	2	2	—	—	380697-3	•Tryckplatta .....	•Pressure plate .....			090
64	4	4	—	—	380303-8	•Låsbricka .....	•Lock washer .....	8	ERS AV 380887-0	100
65	4	4	—	—	380887-0	•Mutter .....	•Nut .....		(955846)	110
66	1	1	—	—	380673-4	•Hus .....	•Housing .....			120
67	1	1	—	—	380679-1	•Utgående axel .....	•Output shaft .....	4		130
68	1	1	—	—	181092-8	•Kullager .....	•Ball bearing .....	2		140
69	1	1	—	—	380682-5	•Hastighetsmätardrev .....	•Speedometer gear .....	4		150
70	1	1	—	—	380683-3	•Distanshylsa .....	•Spacer sleeve .....			160
71	1	1	—	—	11013-0	•Kullager .....	•Ball bearing .....	2		170
72	1	1	—	—	380684-1	•Tätningssring .....	•Seal ring .....	1		180
73	1	—	—	—	380685-8	•Medbringare .....	•Companion flange .....	4		190
	—	1	—	—	380686-6	•Medbringare .....	•Companion flange .....	4		195
74	1	1	—	—	380688-2	•Bricka .....	•Washer .....			200
75	1	1	—	—	380687-4	•Mutter .....	•Nut .....	3		210
76	1	1	—	—	380715-3	•Tryckbricka .....	•Thrust washer .....	2		220
77	1	1	—	—	380711-2	•Innerring .....	•Bearing cone .....	2		230
78	1	1	—	—	273152-9	•Rullarsats .....	•Roller kit .....	2		240
79	1	1	—	—	380712-0	•Hållare .....	•Retainer .....	2		250
80	1	1	—	—	380257-6	•Låsring .....	•Circlip .....	3		260
81	1	1	—	—	380713-8	•Oljekastare .....	•Oil slinger .....			270
82	1	1	—	—	380714-6	•Låsring .....	•Circlip .....	3		280
83	1	1	—	—	380705-4	•Planethjul .....	•Planetary gear .....	4		290
84	1	1	—	—	380704-7	••Oljefångare .....	••Oil catcher .....			300
85	3	3	—	—	380709-6	••Lagertapp .....	••Bearing pin .....	3		310
86	3	3	—	—	380763-3	••Låspinne .....	••Lock pin .....	2		320
87	3	3	—	—	380708-8	••Tryckbricka .....	••Thrust washer .....	2		330
88	3	3	—	—	380706-2	••Kugghjul .....	••Gear .....			340
89	6	6	—	—	380707-0	••Nållager .....	••Needle bearing .....	2		350
90	3	3	—	—	380710-4	••Distansbricka .....	••Spacer washer .....			360
91	1	1	—	—	380699-9	•Solhjul .....	•Sun wheel .....			370
92	1	1	—	—	380762-5	•Låsring .....	•Circlip .....	3		380
93	1	1	—	—	380674-2	•Packning .....	•Gasket .....	1		390
94	1	1	—	—	380676-7	•Packning .....	•Gasket .....	1		400
95	4	4	—	—	955921-2	•Fjäderbricka .....	•Spring washer .....	0		410
96	2	2	—	—	942383-1	•Bricka .....	•Washer .....	0		420
97	6	6	—	—	955847-9	•Mutter .....	•Nut .....	0		430
98	1	—	—	—	380751-8	•Lagerhylsa .....	•Bearing cage .....			440
99	1	—	—	—	380757-5	••O-ring .....	••O-ring .....	2		450
100	1	—	—	—	380752-6	•Tätningssring .....	•Seal ring .....	2		460
101	1	1	—	—	380753-4	•Hastighetsmätardrev .....	•Speedometer gear .....	3		470
102	1	1	—	—	380755-9	•Fläns .....	•Flange .....	11)		490
103	1	1	—	—	381614-7	•Anslutning .....	•Adapter .....	12)		500
104	1	1	—	—	381615-4	•Låsbricka .....	•Lock washer .....	12)		510
105	1	1	—	—	955636-6	•Skruv .....	•Screw .....			520
106	1	1	—	—	955920-4	•Låsbricka .....	•Lock washer .....	12)		530

- 3) Överväxel 254561 serie nr 115602, -13109. Överväxel 254601 serie nr 115614, -20554. Overdrive 254561 Serial Nos. 115602, -13109. Overdrive 254601 Serial Nos. 115614, -20554. Overdrive 254561 Série No 115602, -13109. Overdrive 254601 Série No 115614, -20554. Overdrive 254561 Serienr. 115602, -13109. Overdrive 254601 Serienr. 115614, -20554. Supermarcha 254561 serie No. 115602, -13109. Supermarcha 254601 serie No. 115614, -20554.
- 4) Överväxel 254561 serie nr 115602, 13110-. Överväxel 254601 serie nr 115614, 20555-. Overdrive 254561 Serial Nos. 115602, 13110-. Overdrive 254601 Serial Nos. 115614, 20555-. Overdrive 254561 Série No 115602, 13110-. Overdrive 254601 Série No 115614, 20555-. Overdrive 254561 Serienr. 115602, 13110-. Overdrive 254601 Serienr. 115614, 20555-. Supermarcha 254561 serie No. 115602, 13110-. Supermarcha 254601 serie No. 115614, 20555-.
- 11) Märkt 115602 nr-20829. Märkt 115614 nr-26562.
- 12) Märkt 115602 nr 20830-. Märkt 115614 nr 26563-.



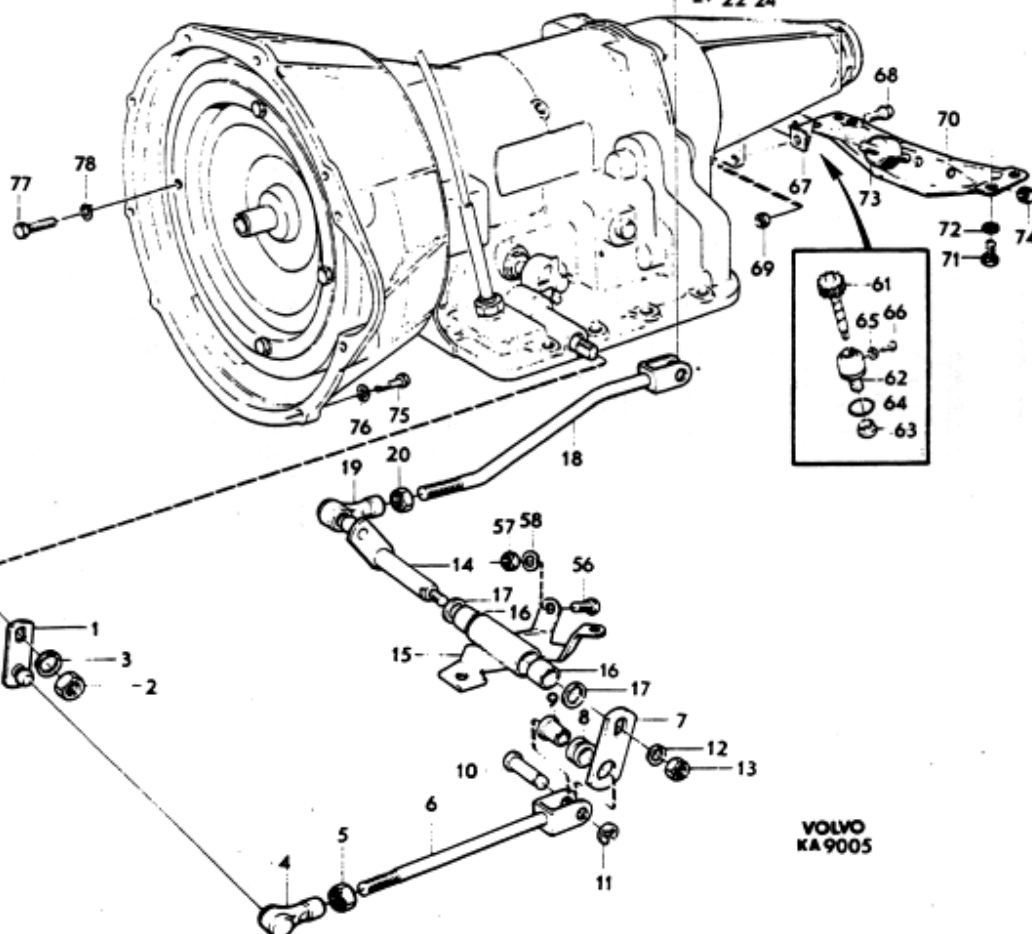
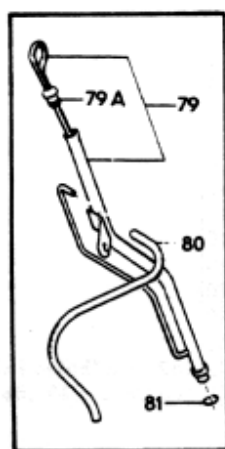
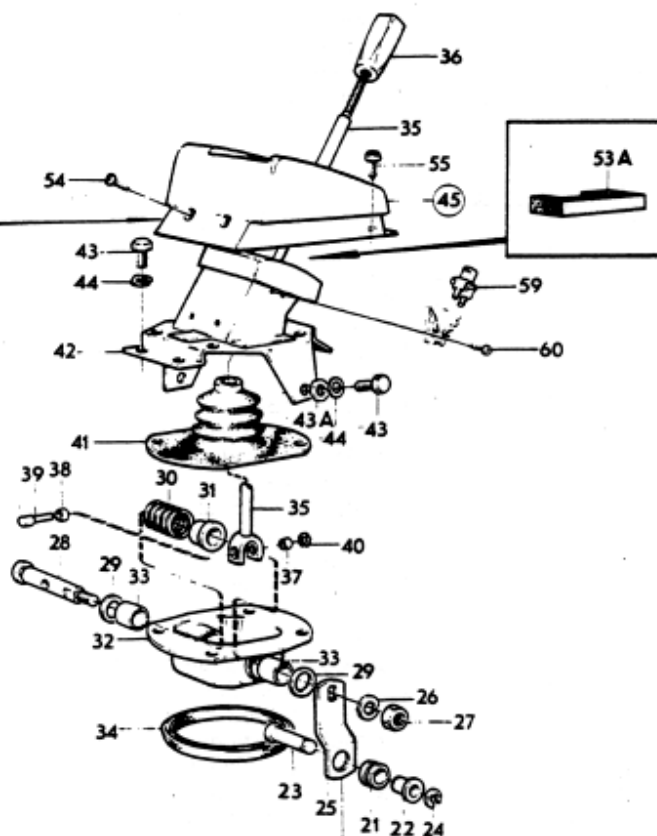
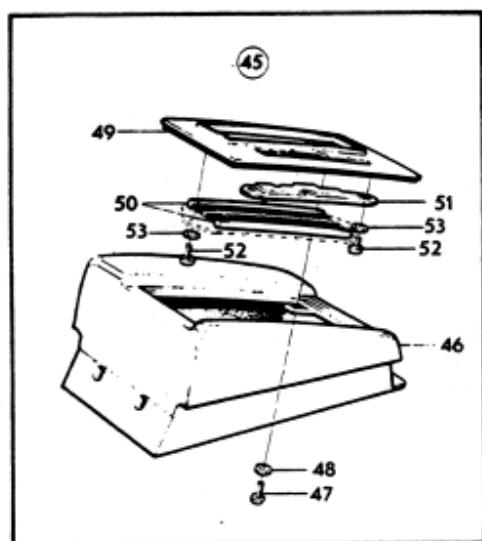


VOLVO PARTS  
1040 11746



Sida	Grupp	Växellåda, BW35	Gearbox, BW35	Illustration Utgåva
32	4	Upphängning	Mountings	3
Page	Group	Spakställ och reglage	Lever housing and control	9005 Issue

Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	1	—	—	—	254617-4	Växellåda .....	Gearbox .....	4	182 CH-37549	010
	1	—	—	—	254677-8	Växellåda .....	Gearbox .....	4	182 CH37550-, 183. B20E	020
	1	—	—	—	254708-1	Växellåda .....	Gearbox .....	8	182 CH37550-, 183. B20F	030
									ERS AV 254677-8	040
	—	—	—	—		•Det se sida 36 .....	•Components see page 36 ..			050
1	1	—	—	—	688159-3	Hävarm .....	Lever .....	3		060
2	1	—	—	—	955847-9	Mutter .....	Nut .....	0		070
3	1	—	—	—	941907-8	Fjädrande bricka .....	Resilient washer .....	0		080
4	1	—	—	—	688219-5	Kulskål .....	Ball socket .....	3		090
5	1	—	—	—	955847-9	Mutter .....	Nut .....	0		100
6	1	—	—	—	688222-9	Länkstång .....	Toggle link .....	4		110
7	1	—	—	—	688224-5	Hävarm .....	Lever .....	3		120
8	1	—	—	—	679923-3	Bussning .....	Bushing .....	3		130
9	1	—	—	—	679924-1	Bussning .....	Bushing .....	3		140
10	1	—	—	—	663162-6	Spårbult .....	Bolt .....	3		150
11	1	—	—	—	951670-9	Spårryttare .....	Circlip .....	0		160
12	1	—	—	—	942336-9	Fjädrande bricka .....	Resilient washer .....	0		170
13	1	—	—	—	955827-1	Mutter .....	Nut .....	0		180
14	1	—	—	—	684981-4	Mellanaxel .....	Middle axle .....	4		190
15	1	—	—	—	684986-3	Konsol .....	Bracket .....			200
16	2	—	—	—	942913-5	Bussning .....	Bushing .....	3		210
17	2	—	—	—	679348-3	Bricka .....	Washer .....			220
18	1	—	—	—	688220-3	Reglerstäng .....	Control rod .....	4		230
19	1	—	—	—	688219-5	Kulskål .....	Ball socket .....	3		240
20	1	—	—	—	955847-9	Mutter .....	Nut .....	0		250
21	1	—	—	—	679923-3	Bussning .....	Bushing .....	3		260
22	1	—	—	—	679924-1	Bussning .....	Bushing .....	3		270
23	1	—	—	—	663162-6	Spårbult .....	Bolt .....	3		280
24	1	—	—	—	951670-9	Spårryttare .....	Circlip .....	0		290
25	1	—	—	—	684978-0	Hävarm .....	Lever .....	3		300
26	1	—	—	—	942336-9	Fjädrande bricka .....	Resilient washer .....	0		310
27	1	—	—	—	955827-1	Mutter .....	Nut .....	0		320
28	1	—	—	—	684706-5	Axel .....	Shaft .....	3		330
29	2	—	—	—	679348-3	Bricka .....	Washer .....			340
30	1	—	—	—	684707-3	Tryckfjäder .....	Trust spring .....	3	VST	350
	1	—	—	—	381784-8	Tryckfjäder .....	Tryckfjäder .....		HST	355
31	1	—	—	—	684705-7	Hylsa .....	Sleeve .....		VST	360
	1	—	—	—	381786-3	Hylsa .....	Sleeve .....		HST	370
32	1	—	—	—	684710-7	Lagerhus .....	Bearing bush .....			380
33	2	—	—	—	942913-5	Bussning .....	Bushing .....	3		390
34	1	—	—	—	684708-1	Tätningring .....	Seal ring .....	2		400
35	1	—	—	—	684974-9	Växelspak .....	Gear lever .....	4	VST	405
	1	—	—	—	381782-2	Växelspak .....	Gear lever .....		HST	410
36	1	—	—	—	684696-8	Knopp .....	Knob .....	2		420
37	1	—	—	—	943911-8	Bussning .....	Bushing .....	3		430
38	1	—	—	—	943912-6	Bussning .....	Bushing .....	3		440
39	1	—	—	—	684704-0	Låspinne .....	Lock pin .....	3		450
40	1	—	—	—	951667-5	Spårryttare .....	Circlip .....	0		460
41	1	—	—	—	684709-9	Bälg .....	Rubber boot .....	3		470
42	1	—	—	—	684976-4	Kuliss .....	Selector gating .....		VST	475
	1	—	—	—	381780-6	Kuliss .....	Selector gating .....		HST	480
43	4	—	—	—	955512-9	Skruv .....	Screw .....	0	L 13	490
	5	—	—	—	940100-1	Skruv .....	Screw .....	0	L 16	500
43a	2	—	—	—	955893-3	Bricka .....	Washer .....	0		510
44	9	—	—	—	941906-0	Fjädrande bricka .....	Resilient washer .....	0		



VOLVO  
KA9005



Sida	34	Grupp	4	Växellåda, BW35	Gearbox BW35	Illustration Utgåva	3	
Page		Group		Upphängning	Mountings			
				Spakställ och reglage	Lever housing and control	9005 Issue		
Pos.	Antal/Quantity			Detalj nr	Benämning	Description	Sats	Anmärkning
Fig.				Part No			Kit	Notes
45	1	—	—	—	687438-2	Kåpa kompl .....	Casing cpl .....	8 ERS AV 1 ST 687365-7, 1 ST 687431-7,VST
46	1	—	—	—	687365-7	Kåpa .....	Kåpa .....	
47	4	—	—	—	950003-4	Skruv .....	Screw .....	0
48	4	—	—	—	940121-7	Låsbricka .....	Lock washer .....	0
49	1	—	—	—	687431-7	Lock .....	Cover .....	VST
	1	—	—	—	1210756-1	Lock .....	Cover .....	HST
50	2	—	—	—	687434-1	•Borste .....	•Brush .....	
51	1	—	—	—	687433-3	•Växelindikator .....	•Indicator .....	3 VST
	1	—	—	—	1210743-9	•Växelindikator .....	•Indicator .....	HST
52	4	—	—	—	950001-8	•Skruv .....	•Screw .....	0
53	4	—	—	—	940121-7	•Låsbricka .....	•Lock washer .....	0
53a	1	—	—	—	685443-4	Ljusskydd .....	Guard .....	182 CH 32800-, 183.
54	2	—	—	—	955126-8	Skruv .....	Screw .....	0
55	2	—	—	—	944201-3	Skruv .....	Screw .....	0
56	1	—	—	—	955534-3	Skruv .....	Screw .....	0
57	1	—	—	—	955827-1	Mutter .....	Nut .....	0
58	1	—	—	—	942336-9	Fjädrande bricka .....	Resilient washer .....	0
59	1	—	—	—		Lamphållare .....	Bulb socket .....	SE GRUPP 3
60	2	—	—	—		Skruv .....	Screw .....	SE GRUPP 3
61	1	—	—	—	380164-4	Hastighetsmätarhjul .....	Speedometer gear .....	3 182 CH-37549.
	1	—	—	—	380861-5	Hastighetsmätarhjul .....	Speedometer gear .....	3 182 CH 37550-, 183.
62	1	—	—	—	380435-8	Lagerhylsa .....	Bearing sleeve .....	
63	1	—	—	—	191117-1	Tätningarring .....	Seal ring .....	2
64	1	—	—	—	380192-5	O-ring .....	O-ring .....	2
65	1	—	—	—	191690-7	Låsskruv .....	Lock nut .....	0
66	1	—	—	—	11992-5	Packning .....	Packning .....	0
67	1	—	—	—	657163-2	Konsol .....	Bracket .....	4
68	2	—	—	—	955535-0	Skruv .....	Screw .....	0
69	2	—	—	—	955827-1	Mutter .....	Nut .....	0
70	1	—	—	—	682672-1	Balk .....	Member .....	4
71	4	—	—	—	955534-3	Skruv .....	Bolt .....	0
72	4	—	—	—	942336-9	Fjäderbricka .....	Spring washer .....	0
74	2	—	—	—	950365-7	Mutter .....	Nut .....	0
75	4	—	—	—	940160-5	Skruv .....	Bolt .....	0
	2	—	—	—	940162-1	Skruv .....	Bolt .....	0
76	4	—	—	—	941909-4	Fjädrande bricka .....	Resilient washer .....	0
	2	—	—	—	942336-9	Fjädrande bricka .....	Resilient washer .....	0
77	4	—	—	—	955672-1	Skruv .....	Screw .....	0
78	4	—	—	—	940108-4	Fjäderbricka .....	Spring washer .....	0
79	1	—	—	—	1212025-9	Rör-oljemätsticka .....	Tube dipstick .....	3 182 CH 37550-, 183.
	1	—	—	—	1210223-2	Rör-oljemätsticka .....	Tube dipstick .....	3 182 CH-37549. (681710-0)
79a	1	—	—	—	925054-9	•O-ring .....	•O-ring .....	2
80	470	—	—	—	192034-7	Gummislang .....	Rubber hose .....	2
81	1	—	—	—	943309-5	O-ring .....	O-ring .....	2





Sida	Grupp	Växellåda	Gearbox	Illustration Utgåva
36	4	BW35	BW35	5
Page	Group			10693 Issue

Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	254 617	254 677	254 708							
1	1	—	—	—	254617-4	Växellåda .....	Gearbox .....	4	182 CH-37549.	010
	—	1	—	—	254677-8	Växellåda .....	Gearbox .....	4	182 CH37550-, 183. B20E	020
	—	—	1	—	254708-1	Växellåda .....	Gearbox .....	8	182 CH37550-, 183. B20F	030
									ERS AV 254677-8	040
2	1	1	1	—	235879-4	•Konverter .....	•Converter .....	4	(235954)	050
3	1	1	1	—	235736-6	•Konverterkåpa .....	•Converter housing .....			070
4	2	2	2	—	235814-1	•Skyddsnät .....	•Stone guard .....			080
5	6	6	6	—	940135-7	•Skruv .....	•Screw .....	0		090
6	6	6	6	—	955921-2	•Fjäderbricka .....	•Spring washer .....	0		100
7	1	1	1	—		•Hus med planetväxel .....	•Planet cover .....		SE SIDA 40	110
8	1	1	1	—	235922-2	•Bakre gavel .....	•Extension housing .....	4		120
9	1	1	1	—	235728-3	•Tätningssring .....	•Oil seal .....	S		130
10	1	1	1	—		•Packning .....	•Gasket .....	S		140
11	4	4	4	—	235918-0	•Skruv .....	•Bolt .....			150
12	4	4	4	—	940110-0	•Fjäderbricka .....	•Spring washer .....	0		160
13	1	—	—	—	235902-4	•Kontrollsystem .....	•Valve bodies .....	4		170
	—	1	1	—	235983-4	•Kontrollsystem .....	•Valve bodies .....	4		180
	—	—	—	—		•Det se sida 44 .....	•Components see page 44 .....			190
14	1	1	1	—	940117-5	•Skruv .....	•Bolt .....	0		200
15	1	1	1	—	955920-4	•Fjäderbricka .....	•Spring washer .....	0		210
16	2	2	2	—	955516-0	•Skruv .....	•Bolt .....	0		220
17	2	2	2	—	955920-4	•Fjäderbricka .....	•Spring washer .....	0		230
18	1	1	1	—	235705-1	•Inloppsror, främre pump .....	•Tube front pump inlet .....	3		240
19	1	1	1	—	235527-9	•O-ring .....	•O-ring .....	S		250
20	1	1	1	—	235704-4	•Utlloppsror, främre pump .....	•Tube front pump outlet .....	3		260
21	1	1	1	—	235706-9	•Inloppsror, konverter .....	•Tube converter inlet .....	3		270
22	1	1	1	—	235848-9	•Utlloppsror, konverter .....	•Tube converter outlet .....	3		280
23	1	1	1	—	235701-0	•Rör främre servo .....	•Tube front servo .....	3		290
24	1	1	1	—	235853-9	•Rör främre servo .....	•Tube front servo .....	3		300
25	1	1	1	—	235703-6	•Rör bakre koppling .....	•Tube rear clutch .....	3		310
26	1	1	1	—	235707-7	•Rör bakre servo .....	•Tube rear servo .....	3		320
27	1	—	—	—	672393-6	•Reglagewire .....	•Cable .....	2		330
	—	1	1	—	235985-9	•Reglagewire .....	•Cable .....	2		340
27a	1	1	1	—	1220513-4	•Kabelstopp .....	•Cable stop .....			345
28	1	1	1	—	235812-5	•Packning .....	•Packing .....	1		350
29	1	1	1	—		•Kam .....	•Cam .....		SE SIDA 44	360
30	1	1	1	—	1220558-9	•Startspärr-och back- ljuskontakt, 6-stift	•Inhibitor-and back- lamp switch, 6-pin		(235965, 1220508)	364
									(1220509)	370
31	1	1	1	—	941442-6	•Låsmutter .....	•Lock nut .....	0	TID UTF.	390
31a	1	1	1	—	235812-5	•Packning .....	•Packing .....		SEN UTF.	395
32	1	—	—	—	235808-3	•Axel .....	•Manual valve lever shaft .....			400
	—	1	1	—	235907-3	•Axel .....	•Manual valve lever shaft .....			410
33	1	—	—	—	235711-9	•Fjäder .....	•Spring .....	3		420
34	1	—	—	—	235836-4	•Hävarm .....	•Manual valve lever .....			430
	—	1	1	—	235979-2	•Hävarm .....	•Manual valve lever .....			440
35	1	1	1	—	235845-5	•Låspinne .....	•Slotted spring pin .....			450
36	1	—	—	—	235712-7	•Ring .....	•Collar .....			460
37	1	—	—	—	235713-5	•Låspinne .....	•Slotted spring pin .....			470
38	2	1	1	—		•Tätningssring .....	•Seal ring .....		SE SIDA 40	480
39	1	1	1	—	60309-2	•Kula .....	•Ball .....	3		490
40	1	1	1	—	235714-3	•Fjäder .....	•Spring .....	3	(235908)	500
41	1	—	—	—	235827-3	•Dragstång .....	•Linkage rod .....	4		510
	—	1	1	—	235972-7	•Dragstång .....	•Linkage rod .....	4		520



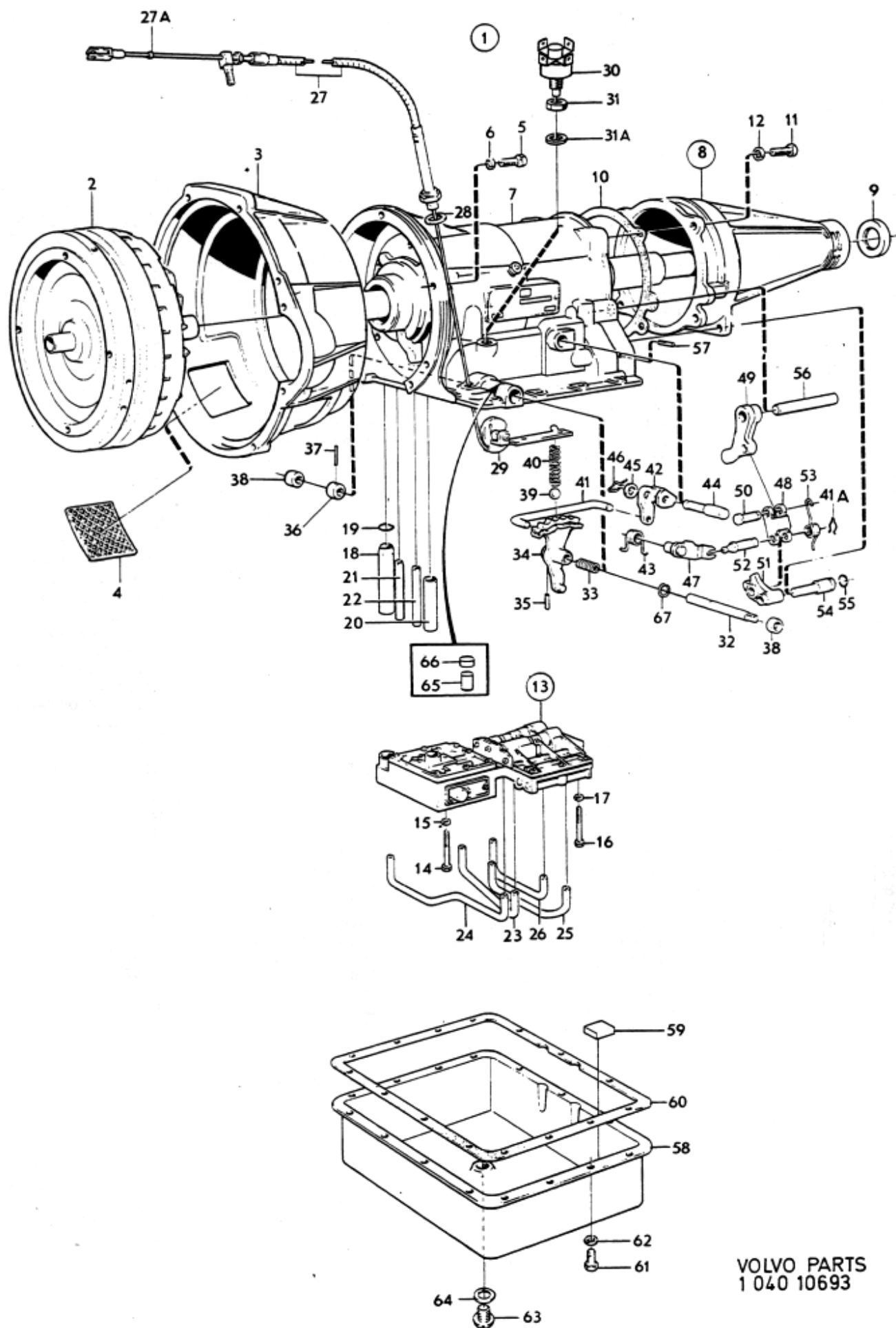




Sida Page	38	Grupp Group	4	Växellåda BW35	Gearbox BW35	Illustration Utgåva 10693 Issue	3
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Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	254 617	254 677	254 708							
41a	2	2	2	—	235656-6	•Låsfjäder .....	•Retaining spring .....	3	SE SIDA 40	010
42	1	1	1	—	235826-5	•Håvarm .....	•Torsion lever .....	4		020
43	1	1	1	—	235652-5	•Fjäder .....	•Toggle lever spring .....	3		030
44	1	1	1	—		•Lagertapp .....	•Pivot pin .....			040
45	1	1	1	—	41561-2	•Bricka .....	•Washer .....			050
46	1	1	1	—	235654-1	•Låsfjäder .....	•Retaining spring .....	3		060
47	1	1	1	—	235651-7	•Håvarm .....	•Toggle lift lever .....	4		070
48	1	1	1	—	235641-8	•Hänke .....	•Toggle link .....	3		080
49	1	1	1	—	235640-0	•Håvarm .....	•Pawl .....	4		090
50	1	1	1	—	235642-6	•Tapp .....	•Pin .....	3		100
51	1	1	1	—	235643-4	•Håvarm .....	•Toggle lever .....	4		110
52	1	1	1	—	235792-9	•Tapp .....	•Pin .....	3		120
53	1	1	1	—	235793-7	•Fjäder .....	•Release spring .....	3		130
54	1	1	1	—	235648-3	•Lagertapp .....	•Toggle pin .....	4		140
55	1	1	1	—	235649-1	•O-ring .....	•O-ring .....	S		150
56	1	1	1	—	235650-9	•Pinne .....	•Anchor pin .....	4		160
57	1	1	1	—	951956-2	•Låspinne .....	•Slotted spring pin .....	0		170
58	1	1	1	—	235857-0	•Oljesump .....	•Oil pan .....	4		180
59	1	1	1	—	235739-0	•Magnet .....	•Magnet .....			190
60	1	1	1	—		•Packning .....	•Gasket .....	S		200
61	15	15	15	—	955523-6	•Skruv .....	•Screw .....	0		210
63	1	1	1	—	235859-6	•Avtappningspropp .....	•Drain plug .....	1		230
64	1	1	1	—	235858-8	•Packning .....	•Packing .....	1		240
65	—	1	1	—	235927-1	•Låspinne .....	•Lock pin .....			250
66	—	1	1	—	235783-8	•Hattplugg .....	•Plug .....			260
67	—	1	1	—	235928-9	•Låsring .....	•Snap ring .....			270
	1	1	1	—	276501-4	Gummi- och tätningssats	Rubber and seal ring	2		280
				—		ringsats	kit			290
	1	1	1	—	273221-2	Packningssats .....	Gasket kit .....	1		300

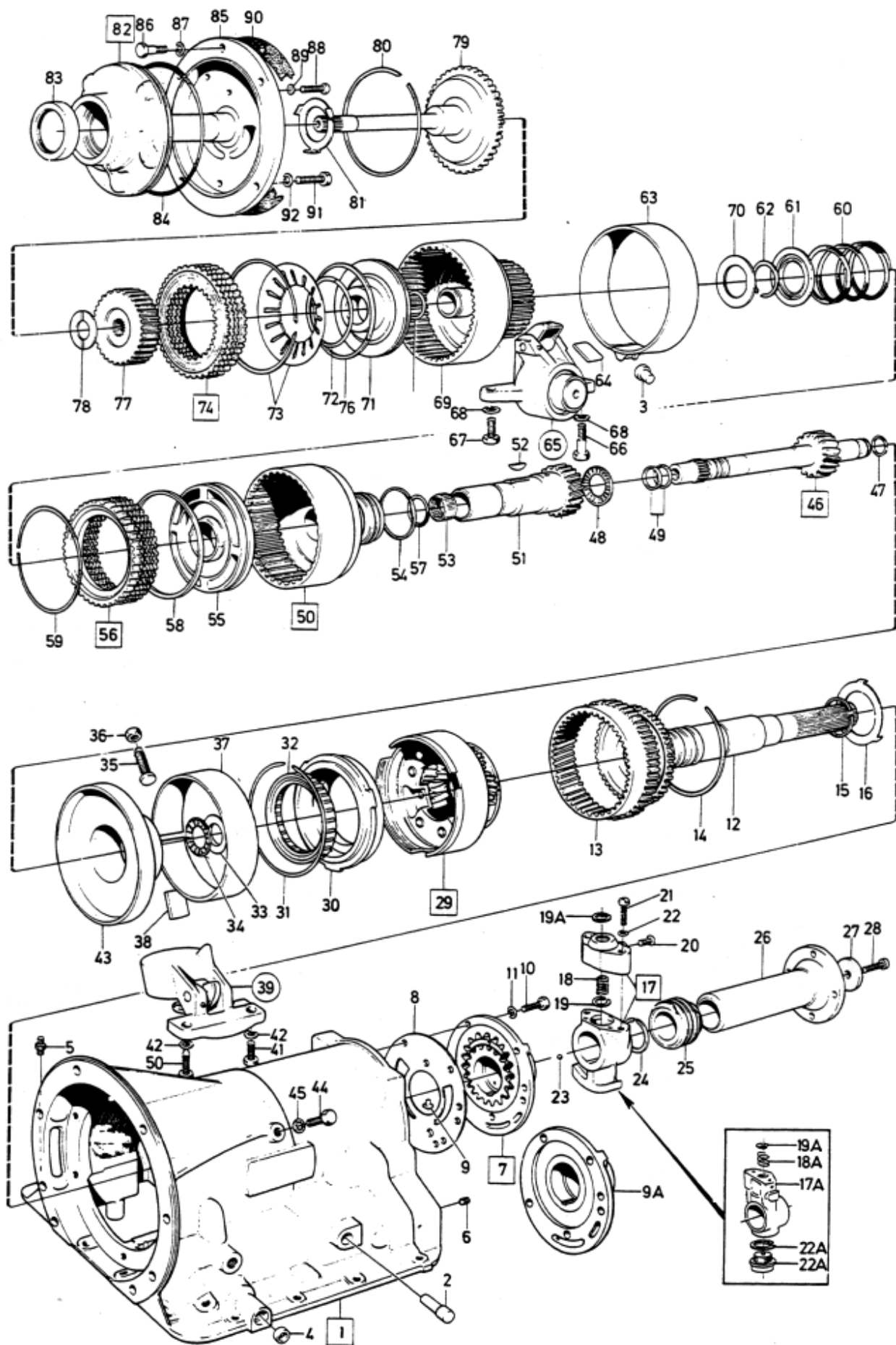




VOLVO PARTS  
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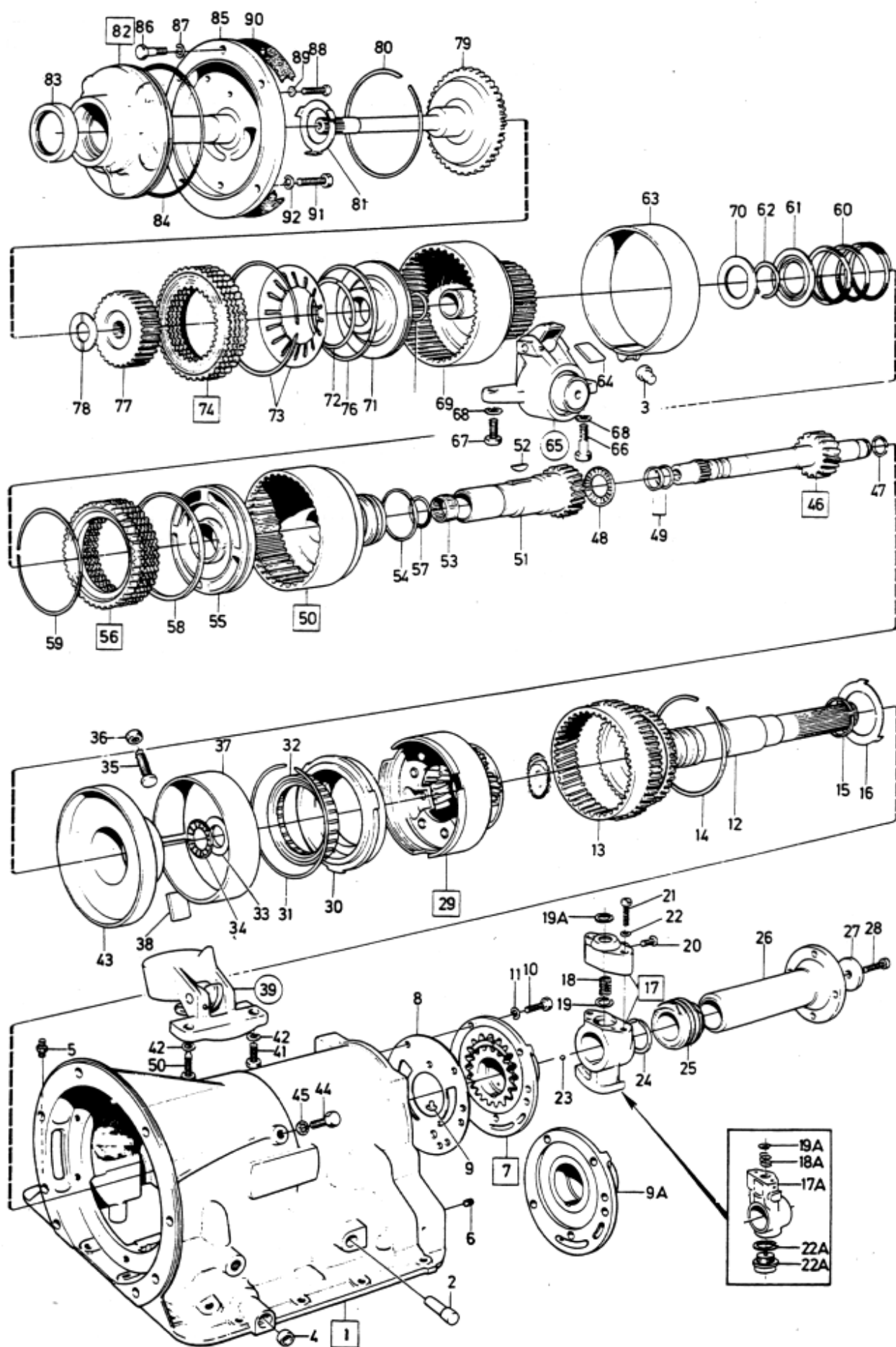
Sida	Grupp		Växellåda, BW35		Gearbox, BW35		Illustration Utgåva	
40	4		Hus med planetväxel		Planet cover		5	
Page	Group						11946 Issue	
Pos.	Antal/Quantity		Detalj nr	Benämning	Description	Sats	Anmärkning	
Fig.	273	273	Part No			Kit	Notes	
	217	267						
1	1	—	—	273217-0 Hus .....	Housing .....	4	VXL 254617 182 CH-37549	010
	—	1	—	273267-5 Hus .....	Housing .....	4	VXL 254677,254708 182 CH 37555-183.	020
2	1	1	—	•Lagertapp .....	•Stop shaft .....	8		030
3	1	1	—	•Anligningstapp .....	•Contact pin .....	8		040
4	2	1	—	235511-3 •Tättningsring .....	•Seal ring .....	S		050
5	2	2	—	235851-3 •Anslutning .....	•Conector .....			060
6	1	1	—	16324-6 •Propp .....	•Plug .....		(940375)	070
7	1	—	—	276507-1 Oljepump, barke .....	Oil pump, rear .....	3		080
8	1	—	—	235602-0 •Plåt .....	•Plate .....	S		090
9	1	—	—	235605-3 •Medbringartapp .....	•Pin .....	S		100
9a	—	1	—	235952-9 Fläns .....	Flange .....	4		110
10	5	5	—	941458-2 Skruv .....	Screw .....	0		120
11	5	5	—	955920-4 Fjäderbricka .....	Spring washer .....	0		130
12	1	1	—	235920-6 Utgående axel .....	Driven shaft .....	3		140
13	1	1	—	235611-1 Kugghjul .....	Gear .....	3		150
14	1	1	—	235612-9 Låsring, tj 0,555 tum .....	Snap ring, th 0.555 in .....	2		160
15	3	3	—	235617-8 Oljering .....	Oil ring .....	S		170
16	1	1	—	235616-0 Bricka .....	Washer .....	S		180
17	1	—	—	235910-7 Regulator .....	Governor .....		VXL 254617.ERS AV	190
	—	1	—	235910-7 Regulator .....	Governor .....		1 ST 1220559-7	191
							ERS AV 1 ST 1220559-7,	192
							VXL 254677 VXL NR 321,	193
							-3721.	194
							VXL 254708 VXL NR 351,	195
							-3562.	196
17a	—	1	—	1220559-7 Regulator .....	Governor .....		VXL 254677 VXL NR 321,	197
							3722-.	198
							VXL 254708 VXL NR 351,	199
							3563-.	200
18	1	1	—	235916-4 •Fjäder .....	•Spring .....	S 5)		202
18a	—	1	—	1220556-3 •Fjäder .....	•Spring .....	6)		205
19	1	1	—	•Fjäderhållare .....	•Spring retainer .....	S		210
19a	1	1	—	235996-6 •Låsring .....	•Snap ring .....	2		220
20	2	2	—	235724-2 •Skruv .....	•Screw .....	S		230
21	2	2	—	941459-0 •Skruv .....	•Screw .....	S		240
22	2	2	—	955920-4 •Fjäderbricka .....	•Spring washer .....	S		250
22a	—	1	—	1220551-4 •Fjäderbricka .....	•Spring washer .....	2		255
22b	—	1	—	•Propp .....	•Plug .....	8		256
23	1	1	—	61177-2 Kula .....	Ball .....			260
24	1	1	—	941379-0 Låsring .....	Circlip .....	2		270
25	1	1	—	381106-4 Hastighetsmätardrev .....	Speedometer gear .....	4		280
26	1	1	—	235876-0 Medbringare .....	Flange .....	4 B20E		290
	—	1	—	235877-8 Medbringare .....	Flange .....	4 B20F		300
27	1	1	—	190772-4 Bricka .....	Washer .....	0		310
28	1	1	—	235787-9 Skruv .....	Screw .....	3		320
29	1	—	—	235989-1 Planetväxel .....	Planetary gear .....		ERS AV 1 ST 1220519-1,	330
							1 ST 1220543-1	332
							1 ST 1220565-4	333
	—	1	—	235989-1 Planetväxel .....	Planetary gear .....		VXL 254677 NR 321,-9578	334
							VXL 254708 NR 351-1015	335
							ERS AV 1 ST 1220519-1,	336
							1 ST 1220543-1,	337
							1 ST 1220565-4.	338
	—	1	—	1220543-1 Planetväxel .....	Planetary gear .....		VXL 254677 NR 321,9579-	339
							VXL 254708 NR 351,1016-.	340
30	1	1	—	1220510-0 •Hållare .....	•Race .....		(235595)	345
31	1	1	—	1220512-6 ••Låsring .....	••Snap ring .....	3 (235542)		350
32	1	1	—	235599-8 Frihjul .....	One-way clutch .....	4		360
33	1	1	—	235752-3 Tryckbricka .....	Thrust washer .....	S		370



VOLVO PARTS  
1040 11946



Sida	Grupp	Växellåda, BW35			Gearbox, BW35			Illustration Utgåva		
42a	4	Hus med planetväxel			Planet cover			2		
Page	Group							11946 Issue		
Pos.	Antal/Quantity				Detalj nr	Benämning	Description	Sats	Anmärkning	
Fig.	273	273			Part No			Kit	Notes	
	217	267								
34	1	—	—	—	181543-0	Nållagerskiva .....	Needle thrust bearing .....	S		010
	—	1	—	—	181543-0	Nållagerskiva .....	Needle thrust bearing .....	S	VXL 254677 VXL NR 321, -9578.	011
									VXL 254708 VXL NR 351, -1015.	012
	—	1	—	—	1220519-1	Nållagerskiva .....	Needle thrust bearing .....		VXL 254677 VXL NR 321, 9579-.	013
									VXL 254708 VXL NR 351, 1016-.	014
35	1	1	—	—	235740-8	Justerskruv .....	Adjuster screw .....	3		015
36	1	1	—	—	235741-6	Mutter .....	Nut .....	3		016
37	1	1	—	—	235657-4	Bromsband .....	Brake band .....	2		017
38	1	1	—	—	235658-2	Trycklänk .....	Strut servo .....	3		018
39	1	1	—	—	235744-0	Manövercylinder, bakre .....	Rear servo .....	3		019
	—	—	—	—		•Det se sida 46 .....	•Components see page 46 ..			020
40	1	1	—	—	235639-2	Skruv .....	Screw .....	0		021
41	1	1	—	—	940162-1	Skruv .....	Screw .....	0		022
42	1	1	—	—	940109-2	Fjäderbricka .....	Spring washer .....	0		023
43	1	1	—	—	235578-2	Stödlager .....	Centre bearing .....	4		024
44	2	2	—	—	235581-6	Skruv .....	Screw .....	3		025
45	2	2	—	—	191555-2	Låsbricka .....	Lock washer .....	0		026
46	1	—	—	—	235861-2	Axel .....	Forward sun gear .....			027
	—	1	—	—	235861-2	Axel .....	Forward sun gear .....		VXL 254677 VXL NR 321, -9578.	028
									VXL 254708 VXL NR 351, -1015.	029
	—	1	—	—	1220565-4	Axel .....	Forward sun gear .....		VXL 254677 VXL NR 321, 9579-.	030
									VXL 254708 VXL NR 351, 1016-.	031
47	1	1	—	—	235576-6	•Oljering .....	•Oil ring .....	S		032
48	1	1	—	—	181543-0	Nållagerskiva .....	Needle thrust bearing .....			033
49	2	2	—	—	235577-4	Oljering .....	Oil ring .....	S		034
50	1	—	—	—	235553-5	Kopplingshus 1 spår .....	Front drum 1 groove .....	8	TID UTF.ERS AV 1 ST 235968-5 SEN UTF.	035
	1	1	—	—	235968-5	Kopplingshus 3 spår .....	Front drum 3 grooves .....	3		036
	—	1	—	—	235968-5	Kopplingshus .....	Front drum .....	3		037
51	1	1	—	—		•Kuggjul .....	•Reverse sun gear .....	8		038
52	1	1	—	—		•Woodruffkil .....	•Woodruff key .....	8		039
53	1	1	—	—		•Nållager .....	•Needle bearing .....	8		040
54	3	3	—	—	235568-3	Oljering .....	Oil ring .....	S		041
55	1	1	—	—	235948-7	Kolv .....	Piston .....	3	(235558)	042
56	1	1	—	—	273298-0	Lamellsats .....	Plate kit .....	7	(276506)TID UTF	043
	1	1	—	—	273269-1	Lamellsats .....	Plate kit .....	8	SEN UTF.	044
57	1	1	—	—	235557-6	•O-ring .....	•O-ring .....	S		045
59	1	1	—	—	235542-8	Låsring .....	Snap ring .....			046
60	1	1	—	—	235566-7	Fjäder .....	Spring .....	3		047
61	1	1	—	—	235567-5	Fjäderfäste .....	Spring seat .....	3		048
62	1	1	—	—	941379-0	Låsring .....	Snap ring .....	2		049
63	1	—	—	—	235657-4	Bromsband .....	Brake band .....	2		050
	—	1	—	—	235955-2	Bromsband .....	Brake band .....	2		051
64	1	1	—	—	235658-2	Trycklänk .....	Strut .....	3		052
65	1	1	—	—	235942-0	Manövercylinder, främre .....	Front servo .....	3		053
	—	—	—	—		•Det se sida 46 .....	•Components see page 46 ..			054
66	1	1	—	—	941381-6	Skruv .....	Screw .....	0		055
67	1	1	—	—	955525-1	Skruv .....	Screw .....	0		056
68	2	2	—	—	955921-2	Fjäderbricka .....	Spring washer .....	0		057
69	1	1	—	—	235537-8	Kopplingshus .....	Front clutch cylinder .....	3		058
70	1	1	—	—	1220560-5	Lagerbricka .....	Thrust washer .....	S	(235569,235570)	059



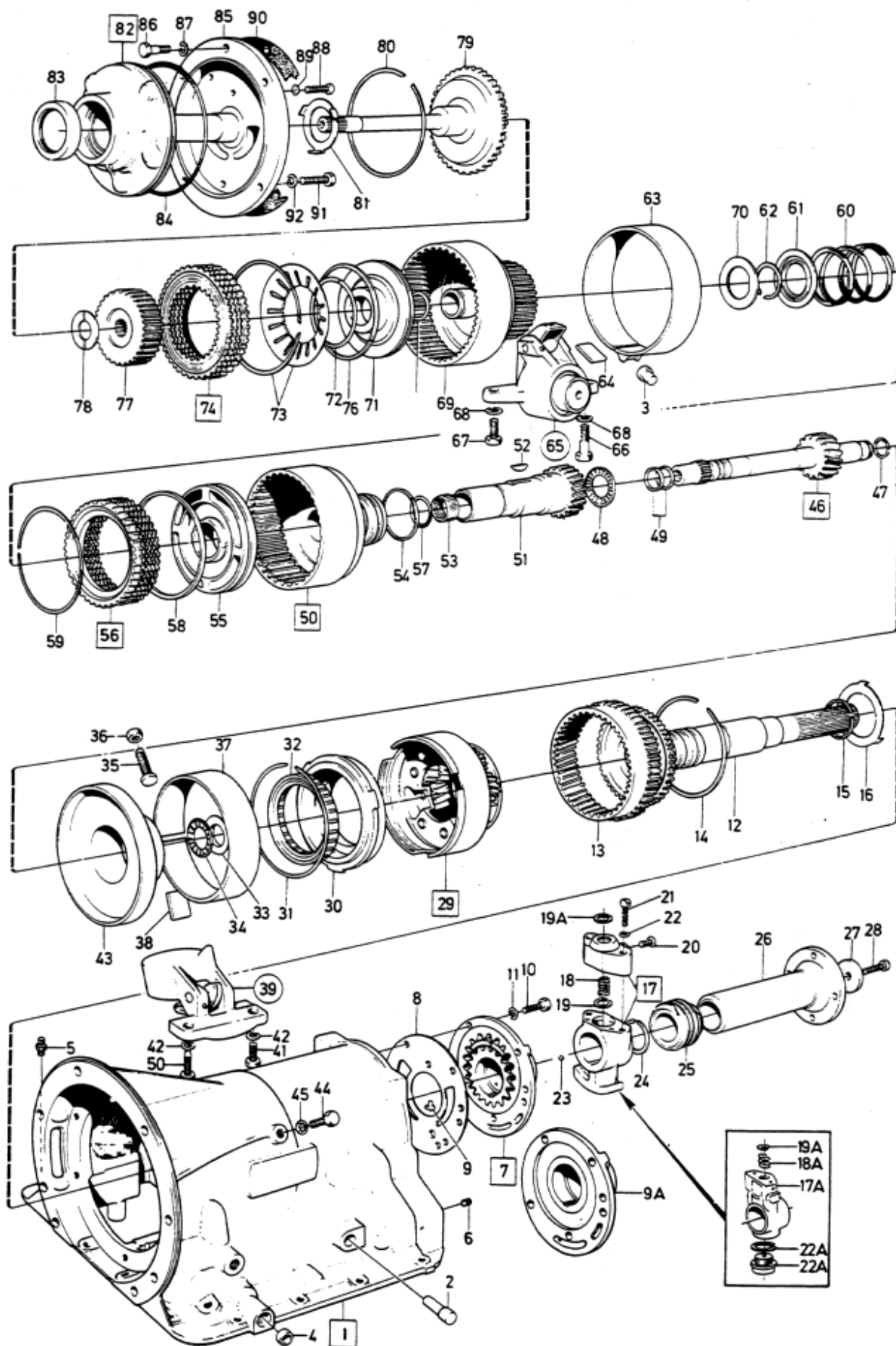
VOLVO PARTS  
1 040 11946



Sida 42c	Grupp 4	Växellåda, BW35 Hus med planetväxel	Gearbox, BW35 Planet cover	Illustration Utgåva 2
Page	Group			11946 Issue

Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	273	273								004
	217	267								005
71	1	1	—	—	235945-3	Kolv .....	Piston .....			010
72	1	1	—	—	235540-2	Ring .....	Ring .....			020
73	1	1	—	—	273203-0	Reparationssats .....	Repair kit .....			030
74	1	1	—	—	276505-5	Lamellsats .....	Disc kit .....			040
75	1	1	—	—	235538-6	•O-ring .....	•Oring .....			050
76	1	1	—	—	235539-4	•Kolvring .....	•Piston ring .....			060
77	1	1	—	—	235546-9	Nav .....	Hub .....			070
78	1	1	—	—	235547-7	Tryckbricka .....	Thrust washer .....			080
79	1	1	—	—	235548-5	Axel .....	Input shaft .....			090
80	1	1	—	—	235542-8	Låsring .....	Snap ring .....			100
81	1	1	—	—	235529-5	Tryckbricka tj 0,062 tum .....	Thrust washer th 0.062 in ...			1
82	1	1	—	—	235513-9	Oljepump,främre .....	Front pump .....			120
83	1	1	—	—	235517-0	•Tättningsring .....	•Seal ring .....			130
84	1	1	—	—	235522-0	•O-ring .....	•O-ring .....			140
85	1	1	—	—		•Hus .....	•Housing .....	8		150
86	5	—	—	—	940135-7	•Skruv .....	•Screw .....			160
	—	5	—	—	955524-4	•Skruv .....	•Screw .....			170
87	5	5	—	—	955921-2	•Fjäderbricka .....	•Spring washer .....			180
88	1	1	—	—	950207-1	•Skruv .....	•Screw .....			190
89	1	1	—	—	955918-8	•Fjäderbricka .....	•Spring washer .....			200
90	1	1	—	—	273221-2	Packning .....	Gasket .....			210
91	6	6	—	—	940135-7	Skruv .....	Screw .....			220
92	6	6	—	—	955921-2	Fjäderbricka .....	Spring washer .....			230
	—	—	—	—	276501-4	Gummi-och tättnings- ringsats	Rubber-and seal ring kit			240
	—	—	—	—	276504-8	Tryckbrickssats .....	Thrust washer kit .....			250
x	—	—	—	—	273268-3	Oljeringsats .....	Oil ring kit .....	(276503)		260
										270

- 5) För regulator nr 235910 For regulator No. 235910 Pour régulateur No 235910 Für Regler Nr. 235910 Para el regulador No. 235910
- 6) För regulator nr 1220559 For regulator No. 1220559 Pour régulateur No 1220559 Für Regler Nr. 1220559 Para el regulador No. 1220559
- 7) Monteras tillsammans med 235553, som har ett låsringsspår. Fit together with 235553, which has one circlip groove. Doit être monté avec 235553 ayant une rainure de blocage. Wird zusammen mit 235553 (nur eine Verriegelungsringnut) montiert. Montar juntamente con 235553, el que tiene un anillo de seguridad ranurado.
- 8) Monteras tillsammans med 235968, som har tre låsringsspår. Fit together with 235968, which has three circlip grooves. Doit être monté avec 235968 ayant trois rainures de blocage. Wird zusammen mit 235968 (drei Verriegelungsringnuten) montiert. Montar juntamente con 235968, el que tiene tres anillos de seguridad ranurados.



VOLVO PARTS  
1 040 11946



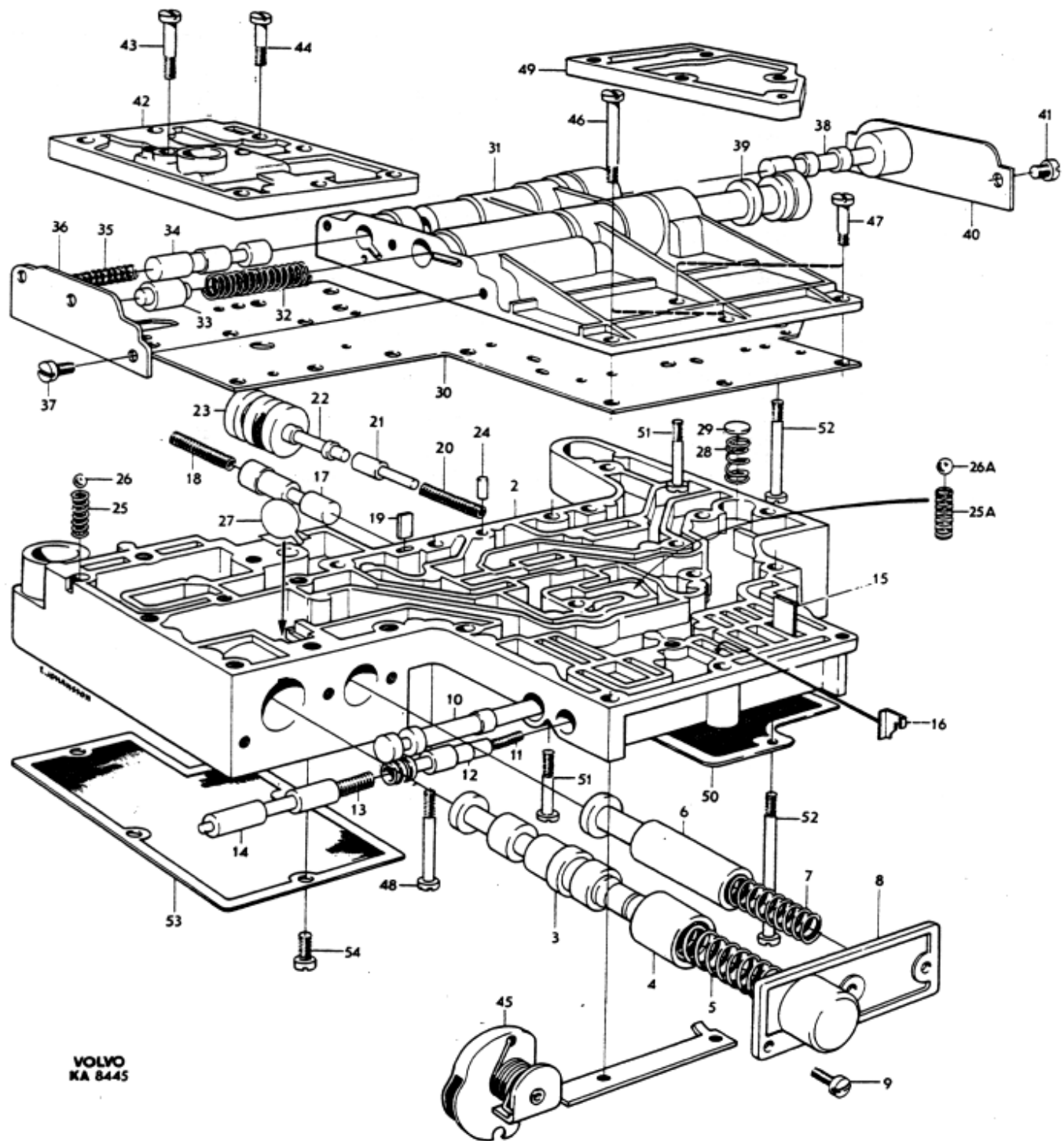


Sida	44	Grupp	4	Växellåda, BW35	Gearbox, BW35	Illustration Utgåva	2
Page		Group		Kontrollsystem	Valve bodies	8445 Issue	

Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	235 902	235 983								004 005
1	1	—	—	—	235902-4	Kontrollsystem .....	Valve bodies .....	4		010
2	—	1	—	—	235983-4	Kontrollsystem .....	Valve bodies .....	4		020
3	1	1	—	—		•Ventilhus .....	•Valve body .....	8		030
4	1	1	—	—		•Primär- tryck- reglerventil .....	•Primary regulator valve .....	8		040
5	1	1	—	—		•Hylsa .....	•Sleeve .....	8		050
6	1	1	—	—	235855-4	•Fjäder .....	•Spring .....	S		060
7	1	1	—	—		•Sekundär- tryck- reglerventil .....	•Secondary regulator valve .....	8		070
8	1	1	—	—	235666-5	•Fjäder .....	•Spring .....	S		080
9	3	3	—	—	950022-4	•Lock .....	•Plate .....	8		090
10	1	1	—	—		•Skruv .....	•Screw .....	0		100
11	1	1	—	—		•Väljarslid .....	•Manual control valve .....	8		110
12	1	1	—	—	235672-3	•Fjäder .....	•Spring .....	S		120
13	1	1	—	—		•Trottelventil .....	•Throttle valve .....	8		130
14	1	1	—	—	235670-7	•Fjäder .....	•Spring .....	S		140
15	1	1	—	—		•Kick-down ventil .....	•Downshift valve .....	8		150
16	1	1	—	—	235671-5	•Stopplänk .....	•Stop .....	S		160
17	1	1	—	—	235794-5	•Stopplänk .....	•Stop .....	8		170
18	1	1	—	—		•Strypventil .....	•Servo grifce control valve .....	8		180
19	1	1	—	—	235674-9	•Fjäder .....	•Spring .....	S		190
20	1	1	—	—	235675-6	•Stopplänk .....	•Stop .....	S		200
21	1	1	—	—	235678-0	•Fjäder .....	•Spring .....	8		210
22	1	1	—	—		•Distanstapp .....	•Spacer pin .....	8		220
23	1	1	—	—		•Modulatorventil .....	•Modulator valve .....	8		230
24	1	1	—	—		•Plugg .....	•Plug .....	8		240
25	1	1	—	—		•Låstapp .....	•Cowel pin .....	8		250
25a	1	1	—	—	235574-1	•Fjäder .....	•Spring .....	3		260
26	1	1	—	—	235904-0	•Fjäder .....	•Spring .....	3		270
26a	1	1	—	—	235873-7	•Nylonkula .....	•Nylon ball .....	S		280
27	1	1	—	—	61177-2	•Stålkula .....	•Steel ball .....	3		290
28	1	1	—	—	235680-6	•Backventil .....	•Check valve .....	3		300
29	1	1	—	—	235682-2	•Fjäder .....	•Spring .....	S		310
30	1	1	—	—	235681-4	•Backventil .....	•Check valve .....	3		320
31	1	1	—	—		•Mellanplåt .....	•Plate .....	8		330
32	1	1	—	—		•Ventilhus .....	•Valve body .....	8		340
33	1	1	—	—	235689-7	•Fjäder .....	•Spring .....	S		350
34	1	1	—	—		•Kolv .....	•Piston .....	8		360
35	1	1	—	—		•Kolv .....	•Piston .....	8		370
36	1	1	—	—	235692-1	•Fjäder .....	•Spring .....	S		380
37	3	3	—	—		•Lock .....	•Plate .....	8		390
38	1	1	—	—	950020-8	•Skruv .....	•Screw .....	0		400
39	1	1	—	—		•Ventil .....	•Valve .....	8		410
40	1	1	—	—		•Ventil .....	•Valve .....	8		420
41	3	3	—	—		•Lock .....	•Plate .....	8		430
42	1	1	—	—	950020-8	•Skruv .....	•Screw .....	0		440
43	2	2	—	—		•Lock .....	•Plate .....	8		450
44	6	6	—	—	950024-0	•Skruv .....	•Screw .....	0		460
45	1	1	—	—	950022-4	•Skruv .....	•Screw .....	0		470
46	2	2	—	—	235698-8	•Kam .....	•Cam .....	0		480
47	2	2	—	—	941427-7	•Skruv .....	•Screw .....	0		490
48	1	1	—	—	950022-4	•Skruv .....	•Screw .....	0		500
49	1	1	—	—	950026-5	•Skruv .....	•Screw .....	0		510
50	1	1	—	—		•Lock .....	•Plate .....	8		520
51	7	7	—	—	235700-2	•Sil .....	•Strainer .....	4		530
52	2	2	—	—	950024-0	•Skruv .....	•Screw .....	0		540
53	1	1	—	—	950029-9	•Skruv .....	•Screw .....	0		550
54	4	4	—	—	235699-6	•Sil .....	•Strainer .....	4		560
	1	1	—	—	950020-8	•Skruv .....	•Screw .....	0		570
	—	—	—	—	273235-2	Fjädersats .....	Spring kit .....	3		580
	—	—	—	—	273271-7	Fjädersats .....	Spring kit .....	3		590



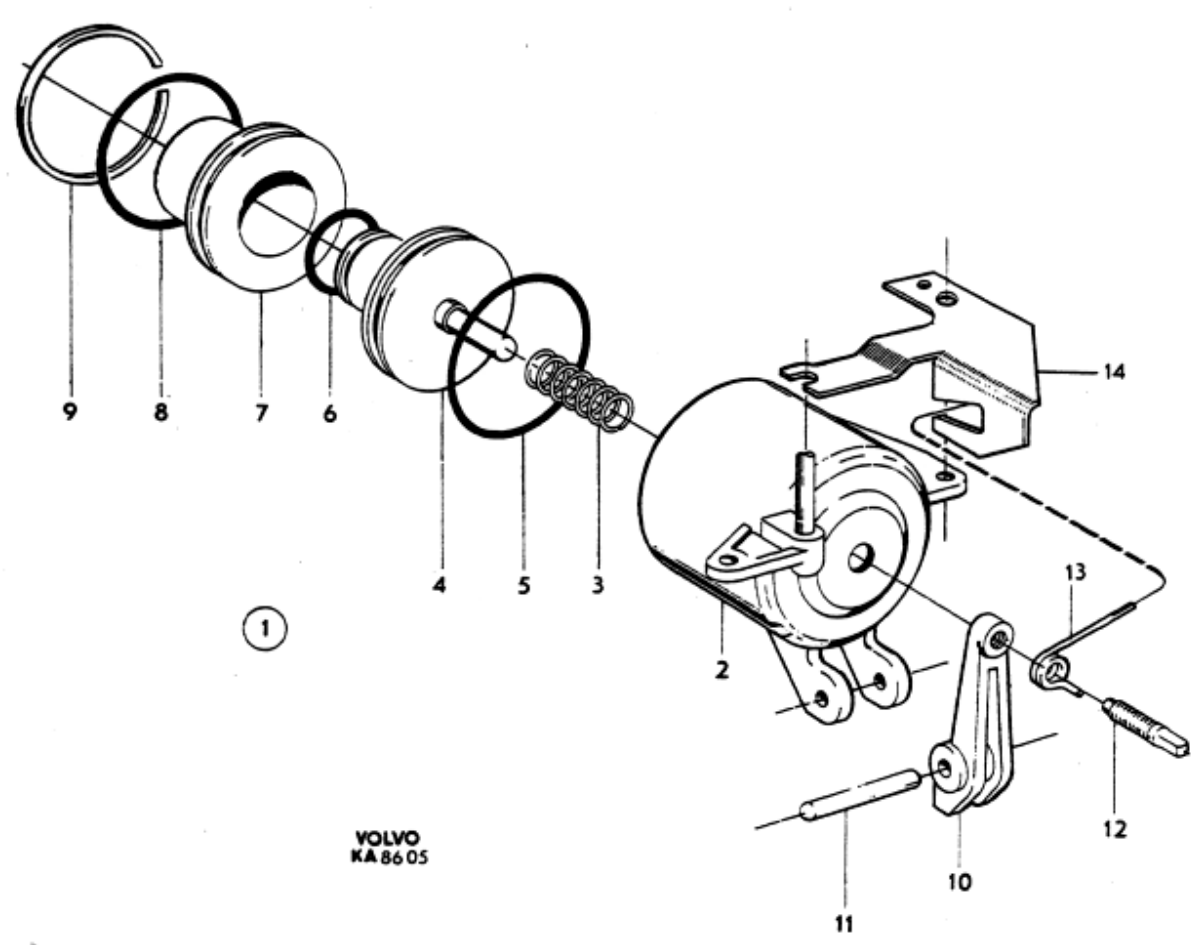
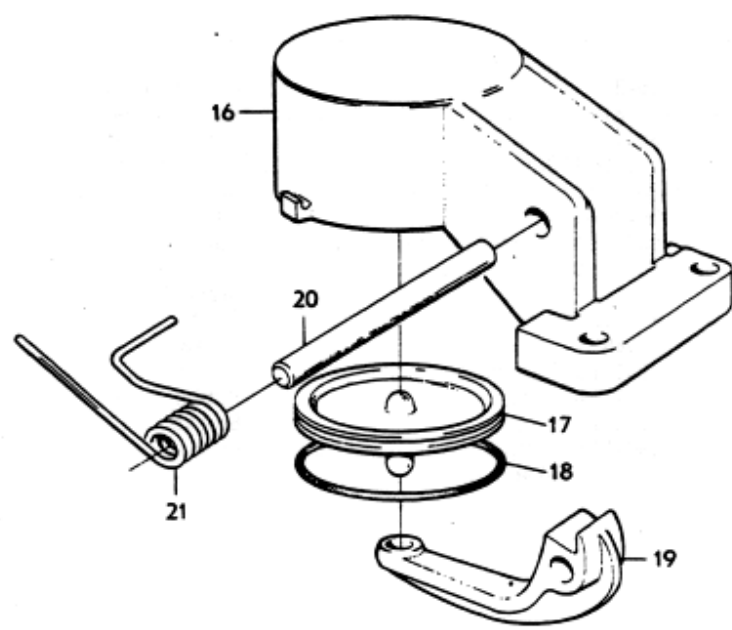
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VOLVO  
KA 8445



15



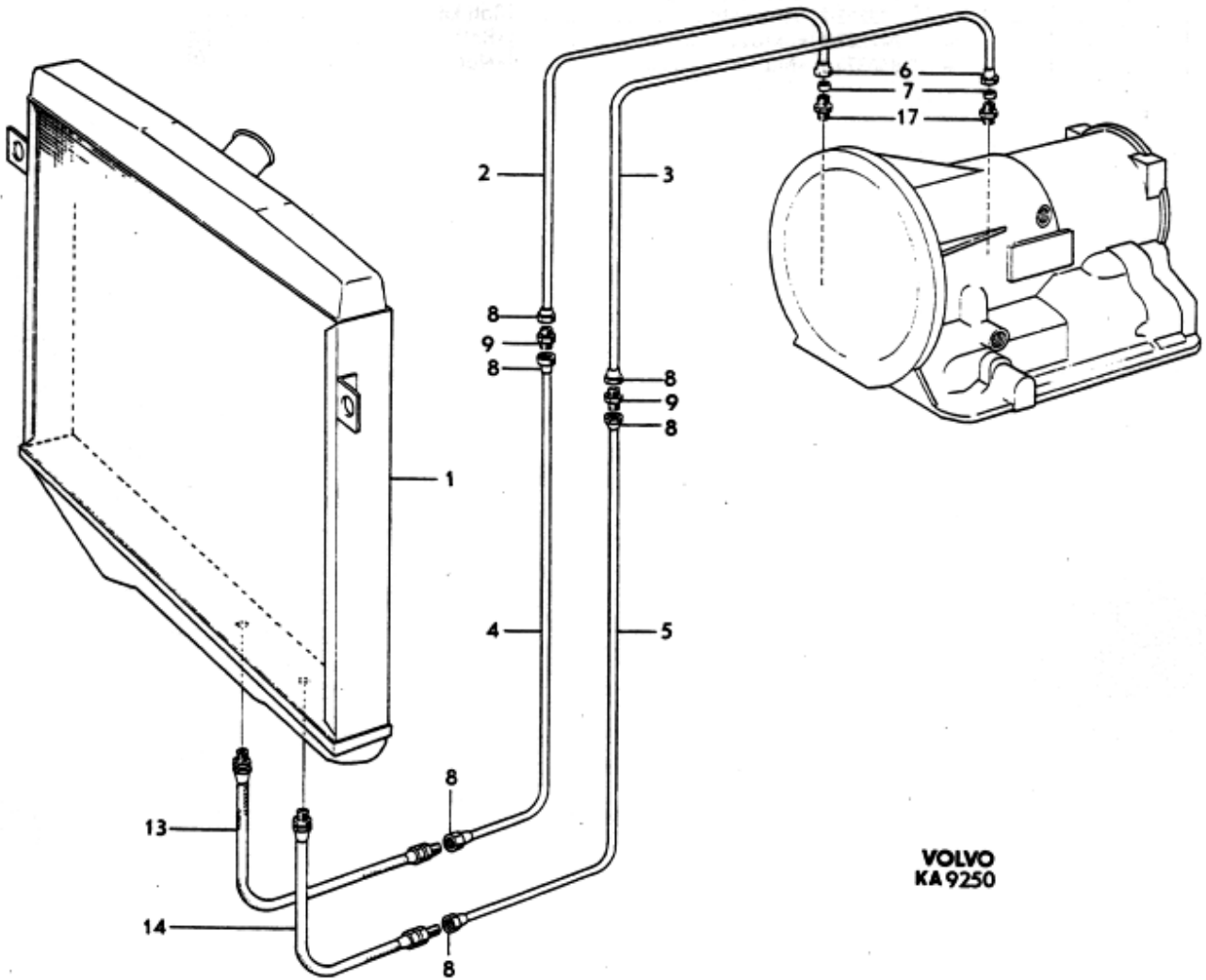
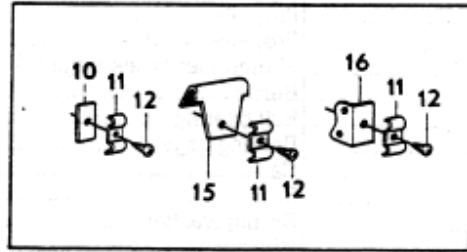
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VOLVO  
KA 86 05



Sida Page	Grupp Group	Oljekylning BW35	Oil cooling BW35	Illustration Utgåva 9250 Issue
48	4			3

Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	-	-	-		Kylarelement .....	Radiator unit .....		SE GRUPP 2B	010
2	980	-	-	-	954315-8	Bundyrör .....	Bundy piping .....			020
3	710	-	-	-	954315-8	Bundyrör .....	Bundy piping .....			030
4	680	-	-	-	954315-8	Bundyrör .....	Bundy piping .....			040
5	670	-	-	-	954315-8	Bundyrör .....	Bundy piping .....			050
6	2	-	-	-	954350-5	Överfallsmutter .....	Cap nut .....	0		060
7	2	-	-	-	954365-3	Kona .....	Fitting .....	0		070
8	6	-	-	-	954322-4	Överfallsmutter .....	Cap nut .....	0		080
9	2	-	-	-	954329-9	Skarvnippel .....	Screw union .....			090
10	1	-	-	-	682144-1	Fästplåt .....	Bracket .....			100
11	3	-	-	-	943815-1	Klammer .....	Clamp .....	0		110
12	3	-	-	-	190665-0	Skruv .....	Screw .....	0		120
13	1	-	-	-	686001-9	Gummislang .....	Rubber hose .....	2		130
14	1	-	-	-	686348-4	Gummislang .....	Rubber hose .....	2		140
15	1	-	-	-	460313-0	Fästplåt .....	Bracket .....			150
16	2	-	-	-	460112-6	Fästplåt .....	Bracket .....			160
17	1	-	-	-		Skarvnippel .....	Screw union .....		SE SIDA 40 POS 5	170

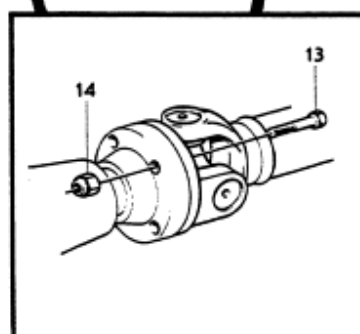
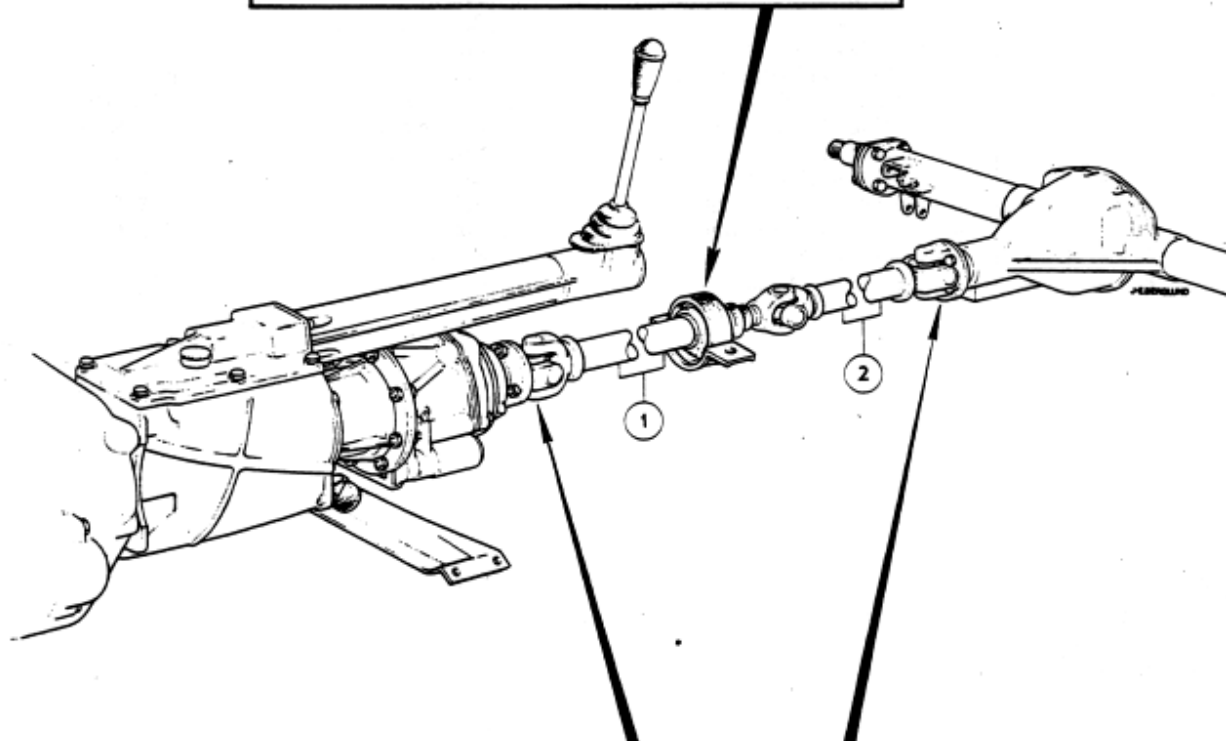
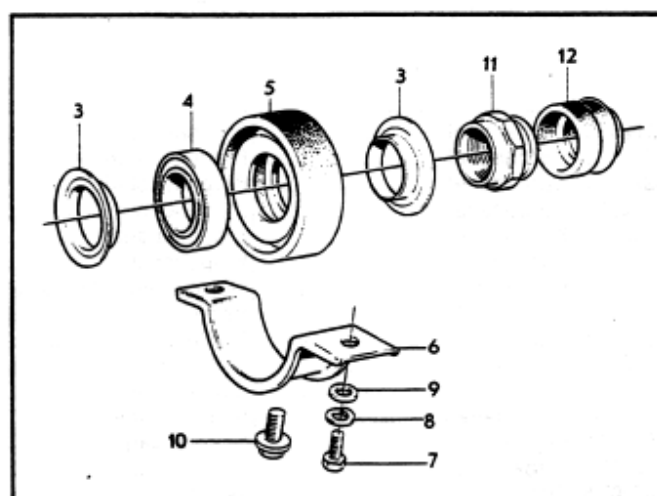


**VOLVO**  
**KA9250**



Sida	Grupp	Kardanaxel, stödlager	Propeller shaft	Illustration Utgåva
50	4	182 CH-30000.	182 CH-30000.	1
Page	Group			9226 Issue

Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	—	—	—	677627-2	Kardanaxel .....	Propeller shaft .....	4		010
2	1	—	—	—	672174-0	Kardanaxel .....	Propeller shaft .....	4		020
	—	—	—	—		•Det se sida 54 .....	•Components see page 54 ..			030
3	2	—	—	—	675582-1	Stänkskydd .....	Baffle .....	4		040
4	1	—	—	—	181549-7	Kullager .....	Ball bearing .....	2		050
5	1	—	—	—	675367-7	Lagerhållare .....	Bearing cage .....	3		060
6	1	—	—	—	671804-3	Överfall .....	Cap .....	3		070
7	2	—	—	—	955523-6	Skruv .....	Bolt .....	0	TID UTF	080
8	2	—	—	—	955921-2	Fjäderbricka .....	Spring washer .....	0	TID UTF	090
9	2	—	—	—	955894-1	Bricka .....	Washer .....	0	TID UTF	100
10	2	—	—	—	942402-9	Flänsskruv .....	Flange bolt .....	0	SEN UTF	110
11	1	—	—	—	675365-1	Mutter .....	Nut .....	3		120
12	1	—	—	—	675587-0	Gummitätning .....	Rubber seal .....	2		130
	2	—	—	—	273202-2	Skrivsats .....	Bolt kit .....			140
13	2	—	—	—	942267-6	•Skruv .....	•Bolt .....	0		150
14	2	—	—	—	950373-1	•Mutter .....	•Nut .....	0		160



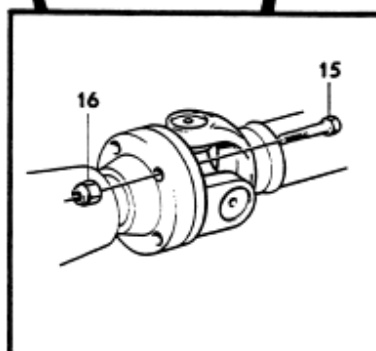
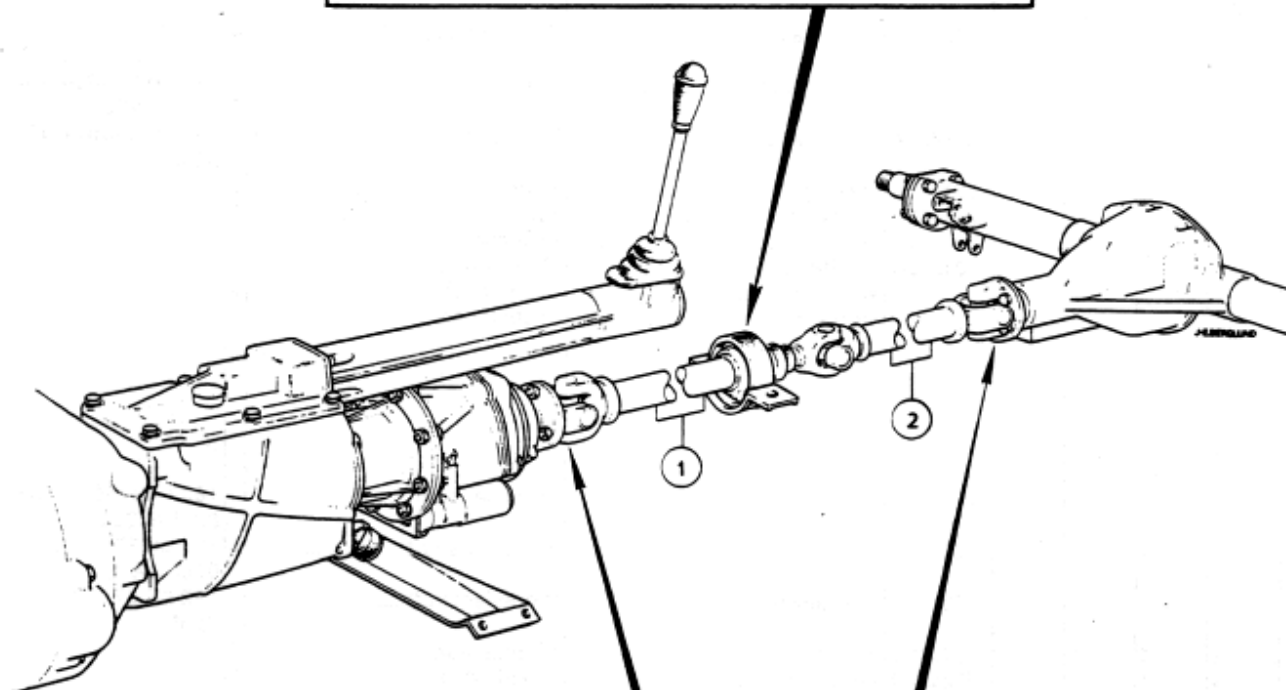
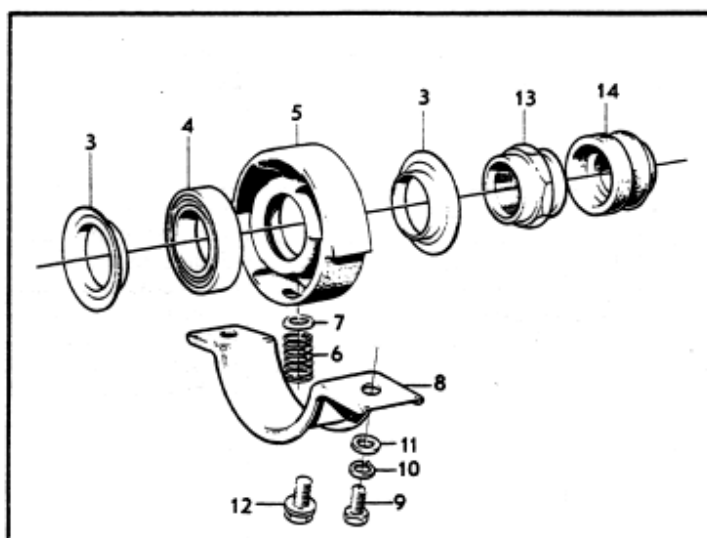
VOLVO  
KA9226



Sida 52	Grupp 4	Kardanaxel, stödlager 182 CH 30001-, 183.	Propeller shaft centre bearing 182 CH 30001-, 183.	Illustration Utgåva 1
Page	Group			9225 Issue

Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	-	-	-	678853-3	Kardanaxel .....	Propeller shaft .....	4	EXCL BW35 B20E	010
	1	-	-	-	677627-2	Kardanaxel .....	Propeller shaft .....	4	EXCL BW35 B20F	020
	1	-	-	-	687337-6	Kardanaxel .....	Propeller shaft .....	4	BW35 B20E	030
	1	-	-	-	687335-0	Kardanaxel .....	Propeller shaft .....	4	BW35 B20F	040
2	1	-	-	-	678857-4	Kardanaxel .....	Propeller shaft .....	4	B20E	050
	1	-	-	-	672174-0	Kardanaxel .....	Propeller shaft .....	4	B20F	060
	-	-	-	-		*Det se sida 54 .....	*Components see page 54 ..			070
3	2	-	-	-	678995-2	Stänkskydd .....	Baffle .....	4	B20E	080
	2	-	-	-	675582-1	Stänkskydd .....	Baffle .....	4	B20F	090
4	1	-	-	-	183265-8	Kullager .....	Ball bearing .....	2	B20E	100
	1	-	-	-	181549-7	Kullager .....	Ball bearing .....	2	B20F	110
5	1	-	-	-	686668-5	Lagerhållare .....	Bearing cage .....	3	B20E	120
	1	-	-	-	686352-6	Lagerhållare .....	Bearing cage .....	3	B20F	130
6	1	-	-	-	683537-5	Fjäder .....	Spring .....	2		140
7	1	-	-	-	682707-5	Bricka .....	Washer .....	3		150
8	1	-	-	-	683534-2	Överfall .....	Cap .....	3		160
9	2	-	-	-	955523-6	Skruv .....	Bolt .....	0	TID UTF	170
10	2	-	-	-	955921-2	Fjäderbricka .....	Spring washer .....	0	TID UTF	180
11	2	-	-	-	955894-1	Bricka .....	Washer .....	0	TID UTF	190
12	2	-	-	-	942402-9	Flänsskruv .....	Flange bolt .....	0	SEN UTF	200
13	1	-	-	-	678825-1	Mutter .....	Nut .....	3	B20E	210
	1	-	-	-	675365-1	Mutter .....	Nut .....	3	B20F	220
14	1	-	-	-	678824-4	Gummitätning .....	Rubber seal .....	2	B20E	230
	1	-	-	-	675587-0	Gummitätning .....	Rubber seal .....	2	B20F	240
15	8	-	-	-	942803-8	Skruv .....	Screw .....	0		250
16	8	-	-	-	950384-8	Mutter .....	Nut .....	0		260



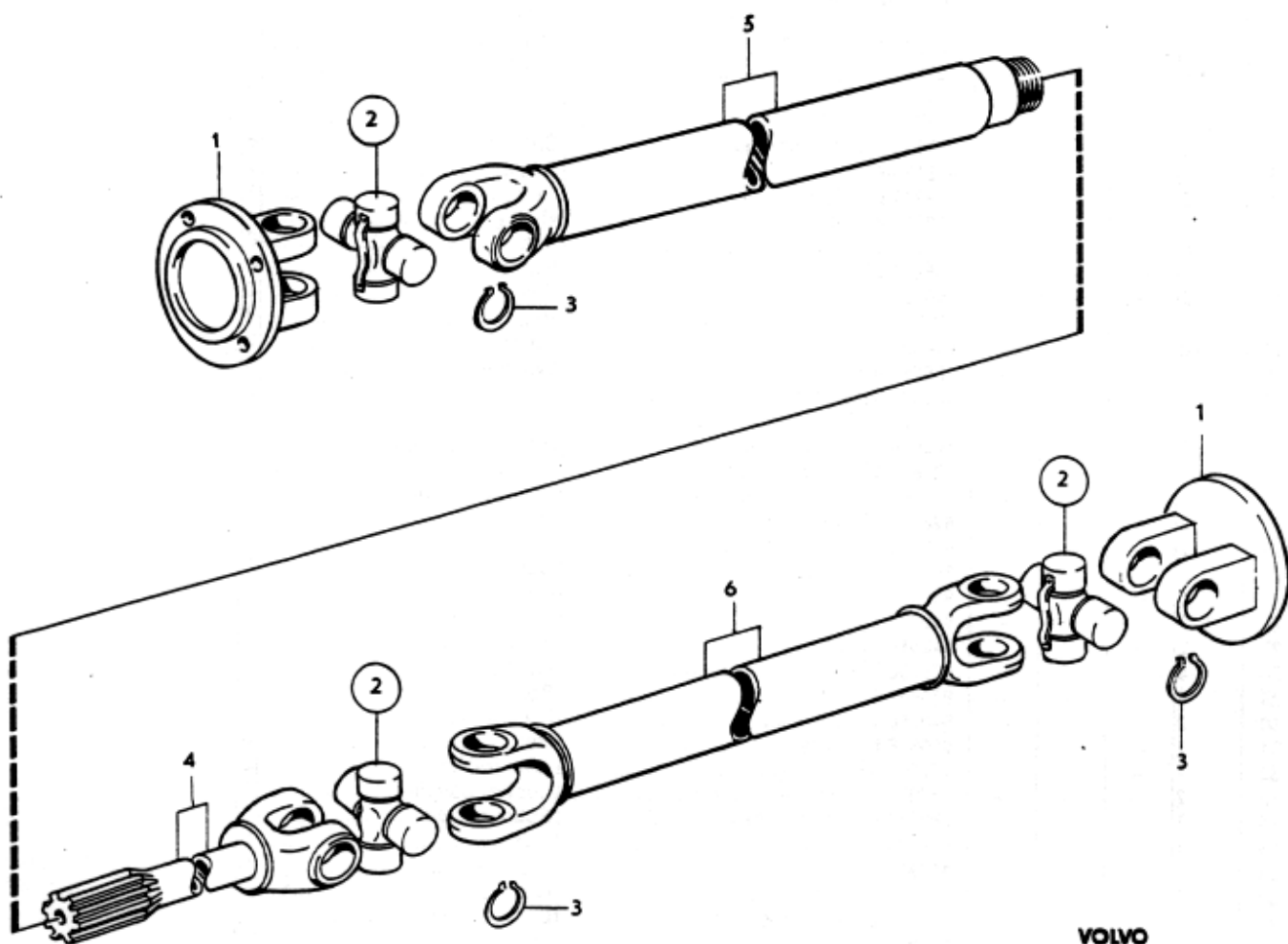


VOLVO  
KA 9225



Sida	Grupp	Kardanaxel	Propeller shaft	Illustration Utgåva
54	4			2
Page	Group			6975 Issue

Pos.	Antal/Quantity				Detalj nr	Benämning	Description	Sats	Anmärkning	
Fig.	677	672			Part No			Kit	Notes	
	627	174								
	1	—	—	—	677627-2	Kardanaxel .....	Propeller shaft .....	4	182 CH-30000.	004
	—	1	—	—	672174-0	Kardanaxel .....	Propeller shaft .....	4	182 CH-30000.	005
1	1	1	—	—	87941-1	•Flänsgeffell .....	•Flange yoke .....	3		010
2	1	2	—	—	672037-9	•Axelkors .....	•Joint cross .....	1		020
3	4	8	—	—	118006-6	•Låsring .....	•Circlip .....	0		030
4	—	1	—	—	656766-3	•Gaffeltapp .....	•Yoke pin .....			040
5	1	—	—	—		•Röraxel .....	•Tubular shaft .....	8		050
	—	1	—	—		•Röraxel .....	•Tubular shaft .....	8		060
										070
										080
										090
										100
										110
	678	687	678	—						120
	853	337	857	—						130
	1	—	—	—	678853-3	Kardanaxel .....	Propeller shaft .....	4	182 CH 30001-, 183.	140
	—	1	—	—	687337-6	Kardanaxel .....	Propeller shaft .....	4	B20E EXCL BW35	150
	—	—	1	—	678857-4	Kardanaxel .....	Propeller shaft .....	4	182 CH 32800-, 183	160
									B20E BW35	170
									182 CH 30001-, 183.	180
									B20E	190
1	1	1	1	—	231313-8	•Flänsgeffell .....	•Flange yoke .....	3		200
2	1	1	2	—	231311-2	•Axelkors .....	•Joint cross .....	1		210
3	4	4	8	—	24383-2	•Låsring .....	•Circlip .....	2		220
4	—	—	1	—	231312-0	•Gaffeltapp .....	•Yoke pin .....			230
5	1	1	—	—		•Röraxel .....	•Tubular shaft .....	8		240
6	—	—	1	—		•Röraxel .....	•Tubular shaft .....	8		250
										260
										270
										280
										290
										300
	677	687	672	—						310
	627	335	174	—						320
	1	—	—	—	677627-2	Kardanaxel .....	Propeller shaft .....	4	182 CH37550-, 183.	330
	—	1	—	—	687335-0	Kardanaxel .....	Propeller shaft .....	4	B20F EXCL BW35	340
	—	—	1	—	672174-0	Kardanaxel .....	Propeller shaft .....	4	182 CH 37550-, 183.	350
									B20F BW35	360
									182 CH 37550-, 183	370
									B20F	380
1	1	1	1	—	87941-1	•Flänsgeffell .....	•Flange yoke .....	3		390
2	1	1	2	—	672037-9	•Axelkors .....	•Joint cross .....	1		400
3	4	4	8	—	118006-6	•Låsring .....	•Circlip .....	0		410
4	—	—	1	—	656766-3	•Gaffeltapp .....	•Yoke pin .....			420
5	1	1	—	—		•Röraxel .....	•Tubular shaft .....	8		430
	—	—	1	—		•Röraxel .....	•Tubular shaft .....	8		440

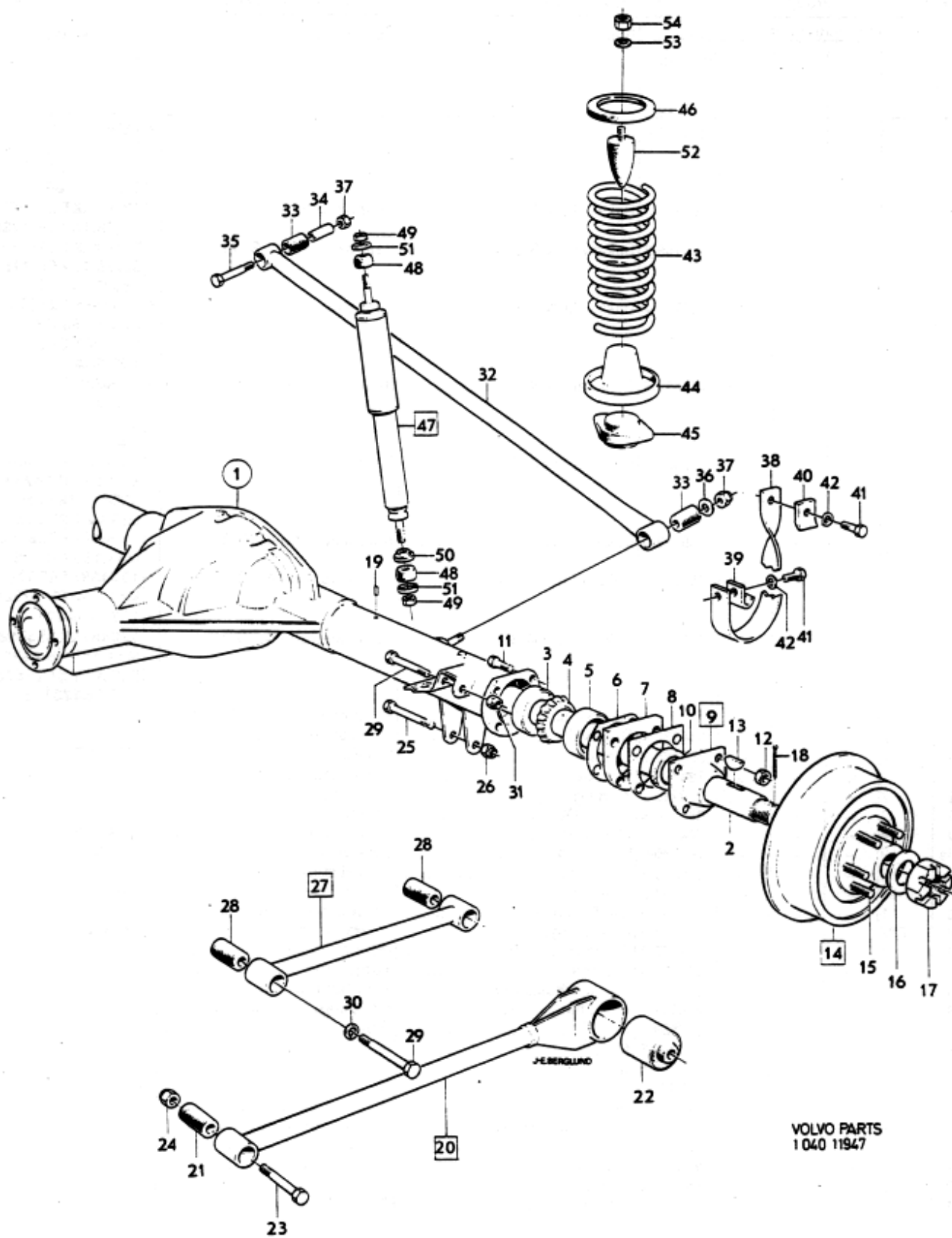


**VOLVO**  
**KA 6975**



Sida	Grupp	Bakaxel	Rear axle	Illustration	Utgåva				
56	4	Upphängning	Mountings		3				
Page	Group	182 CH-30000.	182 CH-30000.	11947 Issue					
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
1	1	—	—	—	255600-9	Bakaxel, utv 4,30/1 .....	Rear axle, ratio 4,30/1 .....		MÄRKT 255600
2	2	—	—	—	89679-5	•Det se sida 60 .....	•Components see page 60 ..	3	
3	2	—	—	—	192550-2	Drivaxel .....	Drive shaft .....	1	
4	2	—	—	—	181217-1	Tätningssring .....	Seal ring .....	1	
5	2	—	—	—	181189-2	Rullager, innerring .....	Roller bearing cone .....	1	
6	—	—	—	—	—	Rullager, yttering .....	Roller bearing cup .....	1	
	ERF	—	—	—	—	Justermellanlägg .....	Shim .....		
	ERF	—	—	—	86891-9	•Tj 0,10 .....	•Th 0.10 .....	1	
	ERF	—	—	—	86890-1	•Tj 0,35 .....	•Th 0.35 .....	1	
	ERF	—	—	—	86889-3	•Tj 1,00 .....	•Th 1.00 .....	2	
	ERF	—	—	—	651794-0	•Tj 1,50 .....	•Th 1.50 .....	2	
7	2	—	—	—	87693-8	Distansbricka .....	Spacer washer .....	8	
8	4	—	—	—	673788-6	Packning .....	Gasket .....	1	
9	2	—	—	—	673791-0	Oljetätning .....	Oil seal .....	1	
10	2	—	—	—	19246-8	•Filtring .....	•Felt ring .....	1	
11	8	—	—	—	955676-2	Skruv .....	Bolt .....	0	
12	8	—	—	—	955848-7	Mutter .....	Nut .....	0	
13	2	—	—	—	160553-4	Kil .....	Key .....	0	
14	2	—	—	—	673797-7	Nav .....	Hub .....	3	
15	10	—	—	—	654490-2	•Hjulbult .....	•Wheel stud .....	2	
16	2	—	—	—	120267-0	Bricka .....	Washer .....	0	
17	2	—	—	—	153031-0	Mutter .....	Nut .....	0	
18	2	—	—	—	191174-2	Saxpinne .....	Split pin .....	0	
19	1	—	—	—	662014-0	Urluftsningssnippel .....	Air venting nipple .....	3	
20	2	—	—	—	672610-3	Momentstag .....	Torque rod .....	1	
21	2	—	—	—	662797-0	•Gummibussning .....	•Rubber bushing .....	2	
22	2	—	—	—	678887-1	•Bussning .....	•Bushing .....	0	
23	2	—	—	—	955569-9	Skruv .....	Bolt .....	0	
24	2	—	—	—	950356-6	Mutter .....	Nut .....	0	
25	2	—	—	—	941858-3	Skruv .....	Bolt .....	0	
26	2	—	—	—	950377-2	Mutter .....	Nut .....	0	
27	2	—	—	—	672616-0	Bärstag .....	Support arm .....	3	
28	4	—	—	—	678790-7	•Gummibussning .....	•Rubber bushing .....	1	
29	4	—	—	—	955569-9	Skruv .....	Bolt .....	0	
30	2	—	—	—	940280-1	Låsbricka .....	Lock washer .....	0	
31	2	—	—	—	950356-6	Mutter .....	Nut .....	0	
32	1	—	—	—	653260-0	Tvärstag .....	Anti-roll bar .....	3	
33	2	—	—	—	87033-7	Gummibussning .....	Rubber bushing .....	1	
34	1	—	—	—	653361-6	Distanshylsa .....	Spacer sleeve .....	2	
35	1	—	—	—	955565-7	Skruv .....	Bolt .....	0	
36	1	—	—	—	120802-4	Bricka .....	Washer .....	0	
37	2	—	—	—	950366-5	Mutter .....	Nut .....	0	
38	2	—	—	—	671991-8	Stötdämparband .....	Damper band .....	1	
39	2	—	—	—	671939-7	Bricka .....	Washer .....	2	
40	2	—	—	—	89818-9	Bricka .....	Washer .....	2	
41	4	—	—	—	940115-9	Skruv .....	Screw .....	0	
42	4	—	—	—	942336-9	Låsbricka .....	Lock washer .....	0	
43	2	—	—	—	657843-9	Fjäder .....	Spring .....	2	
44	2	—	—	—	659154-9	Fjädersäte .....	Spring seat .....	3	
45	2	—	—	—	667686-0	Gummikudde .....	Rubber cushion .....	3	
46	2	—	—	—	659325-5	Gummimellanlägg .....	Rubber spacer .....	3	
47	2	—	—	—	276553-5	Stötdämparsats .....	Shock absorber kit .....	1	
	2	—	—	—	—	•Stötdämpare .....	•Shock absorber .....	8	
48	8	—	—	—	670129-6	•Gummibussning .....	•Rubber bushing .....	1	
49	4	—	—	—	955848-7	•Mutter .....	•Nut .....	0	
50	2	—	—	—	89328-9	Bricka .....	Washer .....	1	
51	8	—	—	—	87741-5	Bricka .....	Washer .....	1	
52	2	—	—	—	83108-1	Gummibuffert .....	Rubber cushion .....	3	
53	2	—	—	—	955922-0	Fjäderbricka .....	Spring washer .....	0	
54	2	—	—	—	955783-6	Mutter .....	Nut .....	0	

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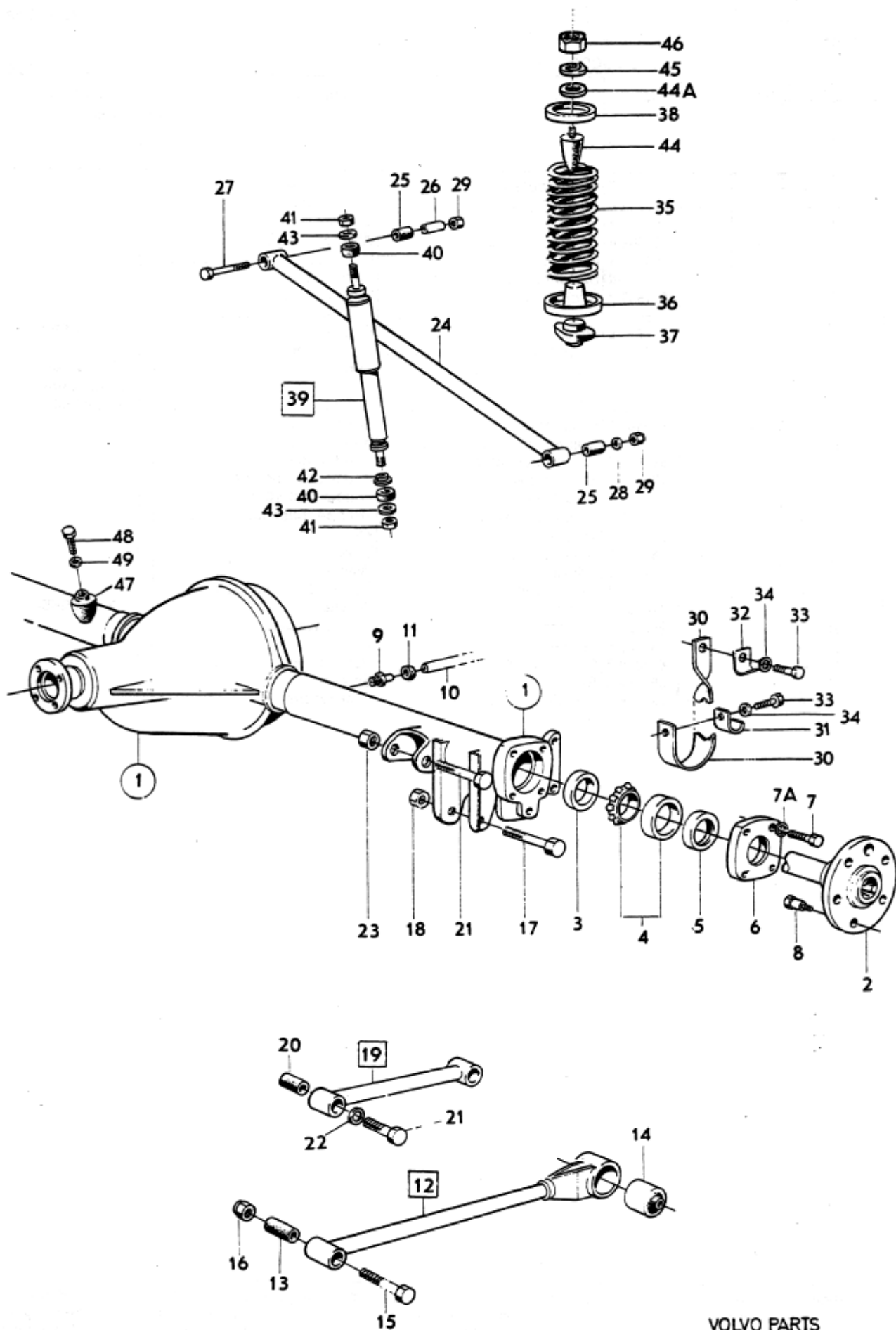


VOLVO PARTS  
1040 11947



Sida Page	Grupp 58a	4	Bakaxel Upphängning 182 CH 30001-183.	Rear axle Mountings 182 CH 30001-183.	Illustration Utgåva 11948 Issue	2
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Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	1	-	-	-	255753-6	Bakaxel,utv 3,91/1 .....	Rear axle, ratio 3,91/1 .....	8	13)MÄRKT 255753.B20E BW35.182 CH 37550- 183 CH-4279.ERS AV 1 ST 255788-2, 13)MÄRKT 255788.B20E BW35.183 CH 4280- 13)MÄRKT 255756.B20F. BW35.182 CH 37550- 183 CH-4568. 13)MÄRKT 255787.B20F BW35.183 CH 4569- ERS AV 1 ST 255788-2, 1 ST 384281-2. 13)MÄRKT 255692.BW35 182 CH 32800-37549 ERS AV 1 ST 255788-2, 1 ST 380861-5. 13)MÄRKT 255687.B20E. M41.M410.182 CH 30001-183 CH-4796 ERS AV 1 ST 255789-0 13)MÄRKT 255789.B20E M41.183 CH 4797- 13)MÄRKT 255757.B20F. M41.182 CH 37550- 183 CH-4427. 13)MÄRKT 255798.B20F M41.183 CH 4428- ERS AV 1 ST 255789-0, 1 ST 384281-2.	010 020 030 040 050 060 070 080 090 100 110 120 130 140 150 160 170 180 190 200 205 210 220 230 240 250 260 270 280 290 310 320 330 340 350 360 370 380 390 400 410 420 430 440 450 460 470 480 490 500 510 520 530 540 550 560
	1	-	-	-	255788-2	Bakaxel,utv 3,91/1 .....	Rear axle, ratio 3,91/1 .....			
	1	-	-	-	255756-9	Bakaxel,utv 3,91/1 .....	Rear axle, ratio 3,91/1 .....			
	1	-	-	-	255787-4	Bakaxel,utv 3,91/1 .....	Rear axle, ratio 3,91/1 .....	8		
	1	-	-	-	255692-6	Bakaxel,utv 4,10/1 .....	Rear axle, ratio 4,10/1 .....	8		
	1	-	-	-	255687-6	Bakaxel,utv 4,30/1 .....	Rear axle, ratio 4,30/1 .....			
	1	-	-	-	255789-0	Bakaxel,utv 4,30/1 .....	Rear axle, ratio 4,30/1 .....			
	1	-	-	-	255757-7	Bakaxel,utv 4,30/1 .....	Rear axle, ratio 4,30/1 .....			
	1	-	-	-	255798-1	Bakaxel,utv 4,30/1 .....	Rear axle, ratio 4,30/1 .....			
2	2	-	-	-	384732-4	Drivaxel .....	•Comps see page 62 .....			
3	2	-	-	-	383168-2	Låsring .....	Drive shaft .....			
4	2	-	-	-	384728-2	Rullager .....	Circlip .....	(384707)		
5	2	-	-	-	384710-0	Tättningsring .....	Roller bearing .....			
6	2	-	-	-	384706-8	Tryckplåt .....	Seal ring .....			
7	8	-	-	-	944209-6	Flänsskruv .....	Pressure plate .....			
7a	8	-	-	-	942336-9	Låsbricka .....	Flange screw .....	(940115)SEN.UTF.		
8	10	-	-	-	676338-7	Hjulbult .....	Lock washer .....	TID.UTF.		
	10	-	-	-	676364-3	Hjulbult .....	Wheel stud .....	STD D		
9	1	-	-	-	662014-0	Urluftsningnippel .....	Wheel stud .....	ÖD		
10	ERF	-	-	-	946763-0	Plastslang .....	Air venting nipple .....			
11	1	-	-	-	96443-7	Gummibussning .....	Plastic hose .....	(943185)		
12	2	-	-	-	672610-3	Momentstag .....	Rubber bushing .....			
13	2	-	-	-	662797-0	•Gummibussning .....	Torque rod .....			
14	2	-	-	-	678887-1	•Bussning .....	•Rubber bushing .....			
15	2	-	-	-	955569-9	Skruv .....	•Bushing .....			
16	2	-	-	-	950356-6	Mutter .....	Screw .....			
17	2	-	-	-	941858-3	Skruv .....	Nut .....			
18	2	-	-	-	950377-2	Mutter .....	Screw .....			
19	2	-	-	-	672616-0	Bärstag .....	Nut .....			
20	4	-	-	-	678790-7	•Gummibussning .....	Support arm .....			
21	4	-	-	-	955569-9	Skruv .....	•Rubber bushing .....			
22	2	-	-	-	940280-1	Låsbricka .....	Screw .....			
23	2	-	-	-	950356-6	Mutter .....	Lock washer .....			
24	1	-	-	-	653260-0	Tvärstag .....	Nut .....			
							Anti-roll bar .....			



VOLVO PARTS  
1 040 11948



Sida

58c

Grupp

4

Bakaxel

Upphängning

182 CH 30000-.183.

Rear axle

Mountings

182 CH 30000-.183.

Illustration

Utgåva

2

Page

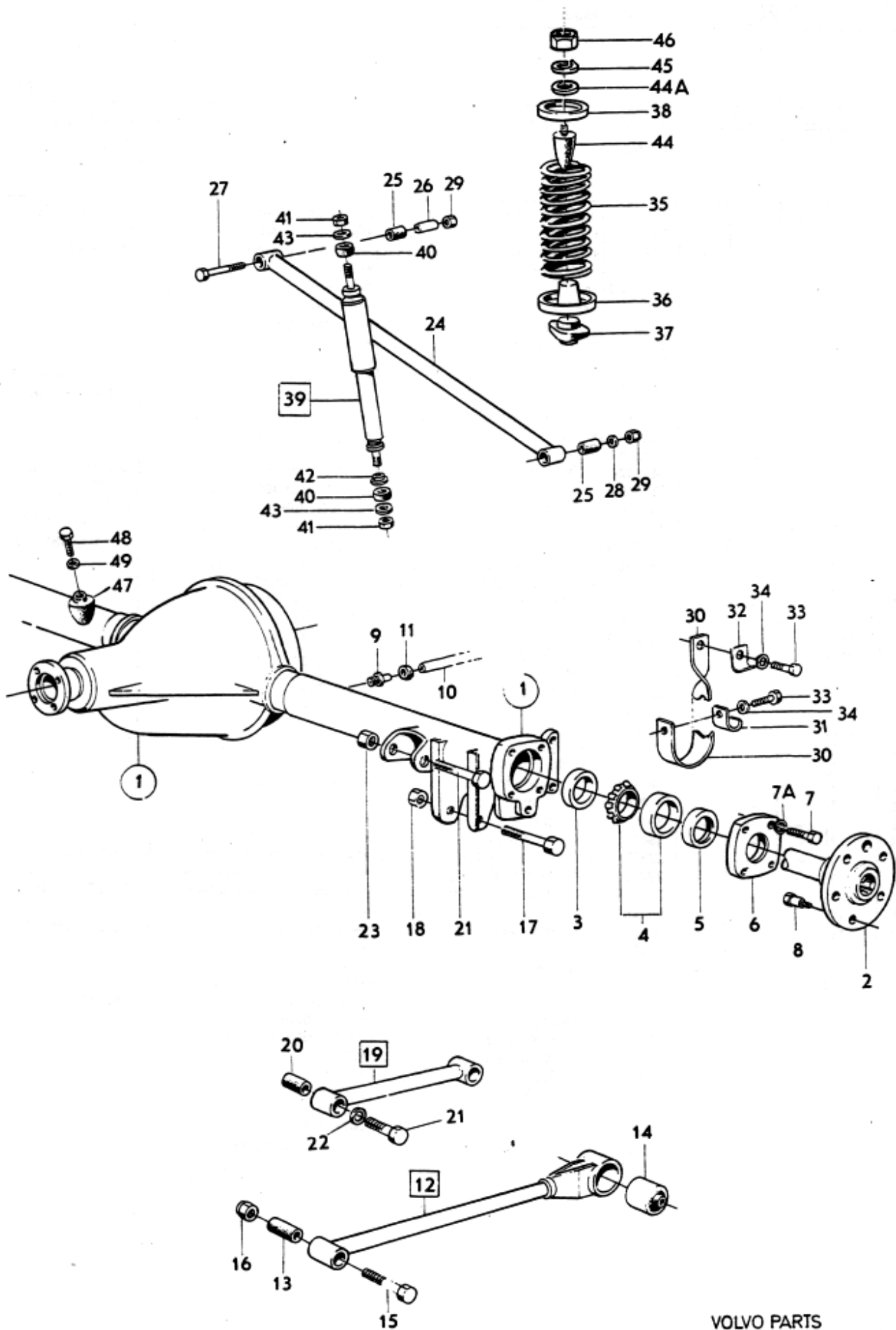
Group

11948 Issue

Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
25	2	-	-	-	87033-7	Gummibussning .....	Rubber bushing .....		
26	1	-	-	-	653361-6	Distanshylsa .....	Spacer sleeve .....		
27	1	-	-	-	955565-7	Skruv .....	Screw .....		
28	1	-	-	-	120802-4	Bricka .....	Washer .....		
29	2	-	-	-	950366-5	Mutter .....	Nut .....		
30	2	-	-	-	671991-8	Stötdämparband .....	Damper band .....		
31	2	-	-	-	671939-7	Bricka .....	Washer .....		
32	2	-	-	-	89818-9	Bricka .....	Washer .....		
33	4	-	-	-	944209-6	Flänsskruv .....	Flanged screw .....		(940115)SEN UTF
34	4	-	-	-	942336-9	Låsbricka .....	Lock washer .....		TID UTF
35	2	-	-	-	657843-9	Fjäder .....	Spring .....		182 CH 30001-.
	2	-	-	-	653163-6	Fjäder .....	Spring .....		183 CH-3084.
36	2	-	-	-	659154-9	Fjädersäte .....	Spring seat .....		183 CH 3085-.
37	2	-	-	-	667686-0	Gummikudde .....	Rubber cushion .....		
38	2	-	-	-	659325-5	Gummimellanlägg .....	Rubber spacer .....		
39	2	-	-	-	276553-5	Stötdämparsats .....	Shock absorber kit .....		
	-	-	-	-		•Stötdämpare .....	•Shock absorber .....		
40	8	-	-	-	670129-6	•Gummibussning .....	•Rubber bushing .....		
41	4	-	-	-	955848-7	•Mutter .....	•Nut .....		
42	2	-	-	-	89326-3	Bricka .....	Washer .....		
43	8	-	-	-	87741-5	Bricka .....	Washer .....		
44	2	-	-	-	83108-1	Gummibuffert .....	Rubber cushion .....		
44a	2	-	-	-	120065-8	Bricka .....	Washer .....		183 CH 3085-.
45	2	-	-	-	955922-0	Fjäderbricka .....	Spring washer .....		
46	2	-	-	-	955783-6	Mutter .....	Nut .....		
47	1	-	-	-	663989-2	Gummibuffert .....	Rubber cushion .....		
48	1	-	-	-	950058-8	Skruv .....	Screw .....		
49	1	-	-	-	955949-3	Låsbricka .....	Lock washer .....		

13) Beställning av ingående detaljer skall göras med ledning av bakaxelns märkning och utväxlingsförhållande. Parts components must be ordered in accordance with the marking on the rear axle and the ratio. La commande des pièces de rechange s'y rapportant doit se faire en se référant au code d'identification et au rapports du pont. Bei Bestellung von Einzelbestandteilen sind Kennzeichnung und Unterzetzung des Hinterachsgetriebes zu berücksichtigen. El pedido de piezas deberá hacerse de acuerdo al marcado y a la relación de engranajes del puente trasero.



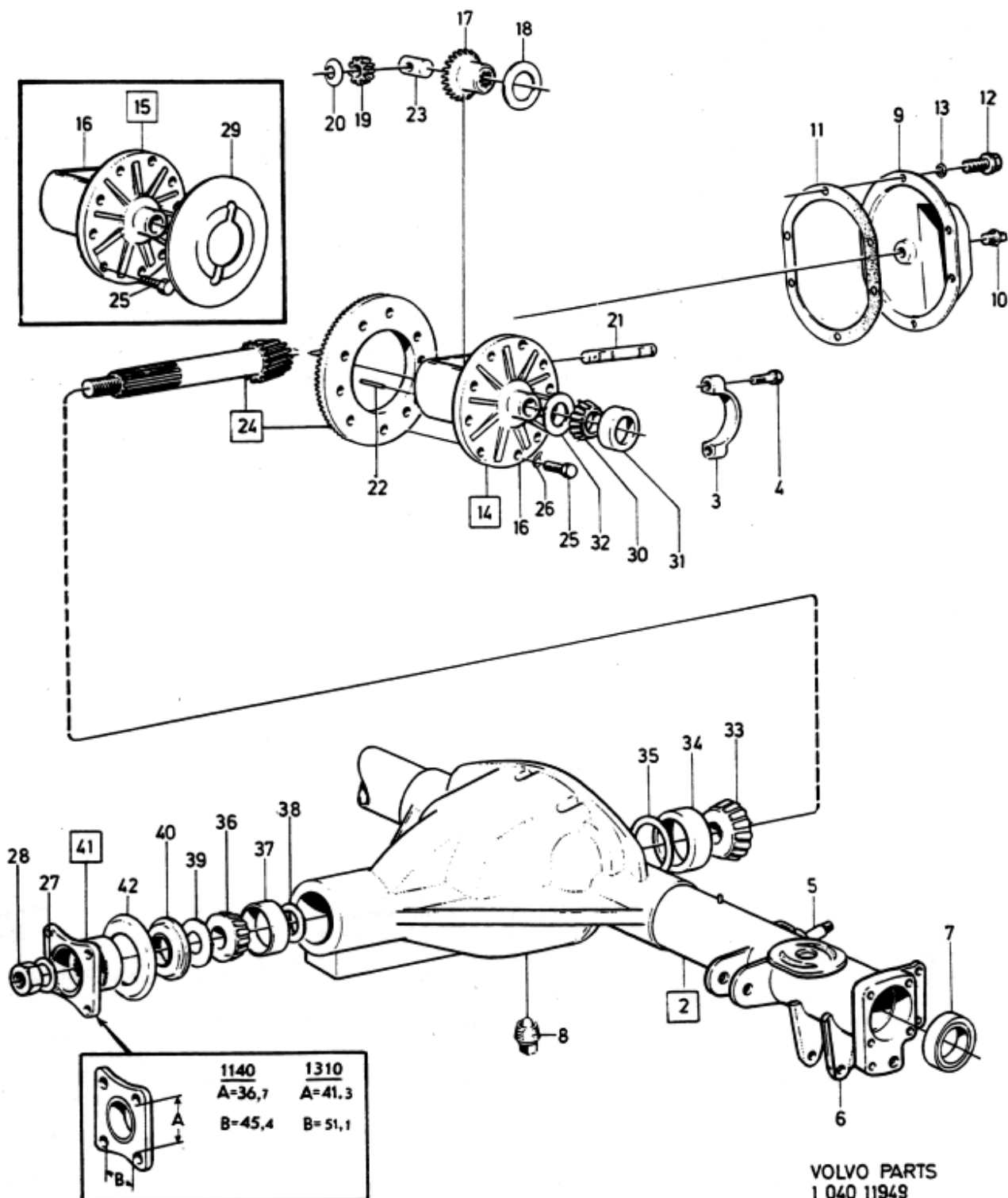




Sida	Grupp	Bakaxel	Rear axle	Illustration Utgåva
60	4			4
Page	Group			11949 Issue

Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
1	-	-	-	-		Bakaxel, kmpl. alt. ....	Rear axle cpl alt. ....		SE SIDA 56-58	010
2	1	-	-	-	384313-3	•Bakaxelkåpa .....	•Rear axle casing .....		14)	020
3	2	-	-	-	383207-8	•Bakaxelkåpa .....	•Rear axle casing .....		15) (384738)	030
4	4	-	-	-	955551-7	•Överfall .....	•Cap .....	8		040
5	2	-	-	-		•Skruv .....	•Screw .....			050
6	1	-	-	-		•Fäste .....	•Anchorage .....			060
7	2	-	-	-	383222-7	•Fäste .....	•Anchorage .....			070
8	1	-	-	-	951901-8	•Tättningsring .....	•Seal ring .....			075
9	1	-	-	-	89253-9	•Propp .....	•Plug .....		ERS AV 1 ST 89671-2, 1 ST 952359-8	080
	1	-	-	-	89671-2	•Inspektionslock med propp .....	•Inspection cover with plug .....			090
10	1	-	-	-	952359-8	•Inspektionslock .....	•Inspection cover .....			110
11	1	-	-	-	89254-7	•Propp .....	•Plug .....			120
12	10	-	-	-	942402-8	•Päckning .....	•Gasket .....		SEN UTF (955523)	130
13	10	-	-	-	955949-3	•Flänsskruv .....	•Flange screw .....		TID UTF	140
14	1	-	-	-	384196-2	•Fjäderbricka .....	•Spring washer .....		1, 14)	150
15	1	-	-	-	383259-9	•Differential .....	•Differential .....		2, 15) (384726, 383068)	170
16	1	-	-	-	383258-1	•Differential .....	•Differential .....		(384199, 383067)	180
17	2	-	-	-	384206-9	•Hus .....	•Housing .....		14)	220
	2	-	-	-		•Differentialhjul .....	•Diff.side gear .....	S 15)		230
18	-	-	-	-		•Differentialhjul .....	•Diff.side gear .....			240
	ERF	-	-	-	383000-7	•Tryckbricka, alt .....	•Thrust washer, alt .....			250
	ERF	-	-	-	384366-1	••Tj 0,74 .....	••Th 0.74 .....			260
	ERF	-	-	-	384367-9	••Tj 0,78 .....	••Th 0.78 .....			270
	ERF	-	-	-	384368-7	••Tj 0,82 .....	••Th 0.82 .....			280
	ERF	-	-	-	384369-5	••Tj 0,86 .....	••Th 0.86 .....			290
	ERF	-	-	-	384370-3	••Tj 0,90 .....	••Th 0.90 .....			300
	ERF	-	-	-	383001-5	••Tj 0,94 .....	••Th 0.94 .....			310
19	2	-	-	-	384204-4	••Tj 0,98 .....	••Th 0.98 .....		14)	320
	2	-	-	-		•Differentialhjul .....	•Diff.side pinion .....	S		330
20	2	-	-	-	384209-3	•Differentialhjul .....	•Diff.side pinion .....			340
21	1	-	-	-	384201-0	•Tryckbricka .....	•Thrust washer .....			350
22	1	-	-	-	191838-2	•Axeltapp .....	•Pivot pin .....			360
23	1	-	-	-	384202-8	•Låspinne .....	•Lock pin .....		14)	370
24	1	-	-	-	273251-9	•Distanshylsa .....	•Spacer sleeve .....		13) UTV 3,91/1 ALT 1	380
	1	-	-	-	273126-3	•Kronhjul o. pinjong .....	•Crown wheel and pinion .....		13) UTV 4,10/1 ALT 2	390
	1	-	-	-	273128-9	•Kronhjul o. pinjong .....	•Crown wheel and pinion .....		13) UTV 4,30/1 ALT 3	400
25	10	-	-	-	191807-7	•Skruv .....	•Screw .....			410
26	10	-	-	-	942336-9	•Fjädrande bricka .....	•Resilient washer .....		TID UTF.SEN UTF POS 29	420
27	1	-	-	-	80513-5	•Bricka .....	•Washer .....			430
28	1	-	-	-	88726-5	•Mutter .....	•Nut .....			440
	-	-	-	-	281478-8	•Olja .....	•Oil .....			450
29	1	-	-	-	383253-2	•Låsplåt .....	•Lock plate .....		16) SEN UTF	460
30	2	-	-	-	181305-4	•Rullager, innerring .....	•Roller bearing, cone .....			470
31	2	-	-	-	181662-8	•Rullager, yttering .....	•Roller bearing, cup .....			480
32	-	-	-	-		•Juster mellanlägg .....	•Shim .....			490
	ERF	-	-	-	81374-1	•Tj 0,08 .....	•Th 0.08 .....			500
	ERF	-	-	-	81375-8	•Tj 0,13 .....	•Th 0.13 .....			510
	ERF	-	-	-	120622-6	•Tj 0,25 .....	•Th 0.25 .....			520
	ERF	-	-	-	81377-4	•Tj 0,76 .....	•Th 0.76 .....			530
33	1	-	-	-	181303-9	•Rullager, innerring .....	•Roller bearing, cone .....			540
34	1	-	-	-	181304-7	•Rullager, yttering .....	•Roller bearing, cup .....			550

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VOLVO PARTS  
1 040 11949

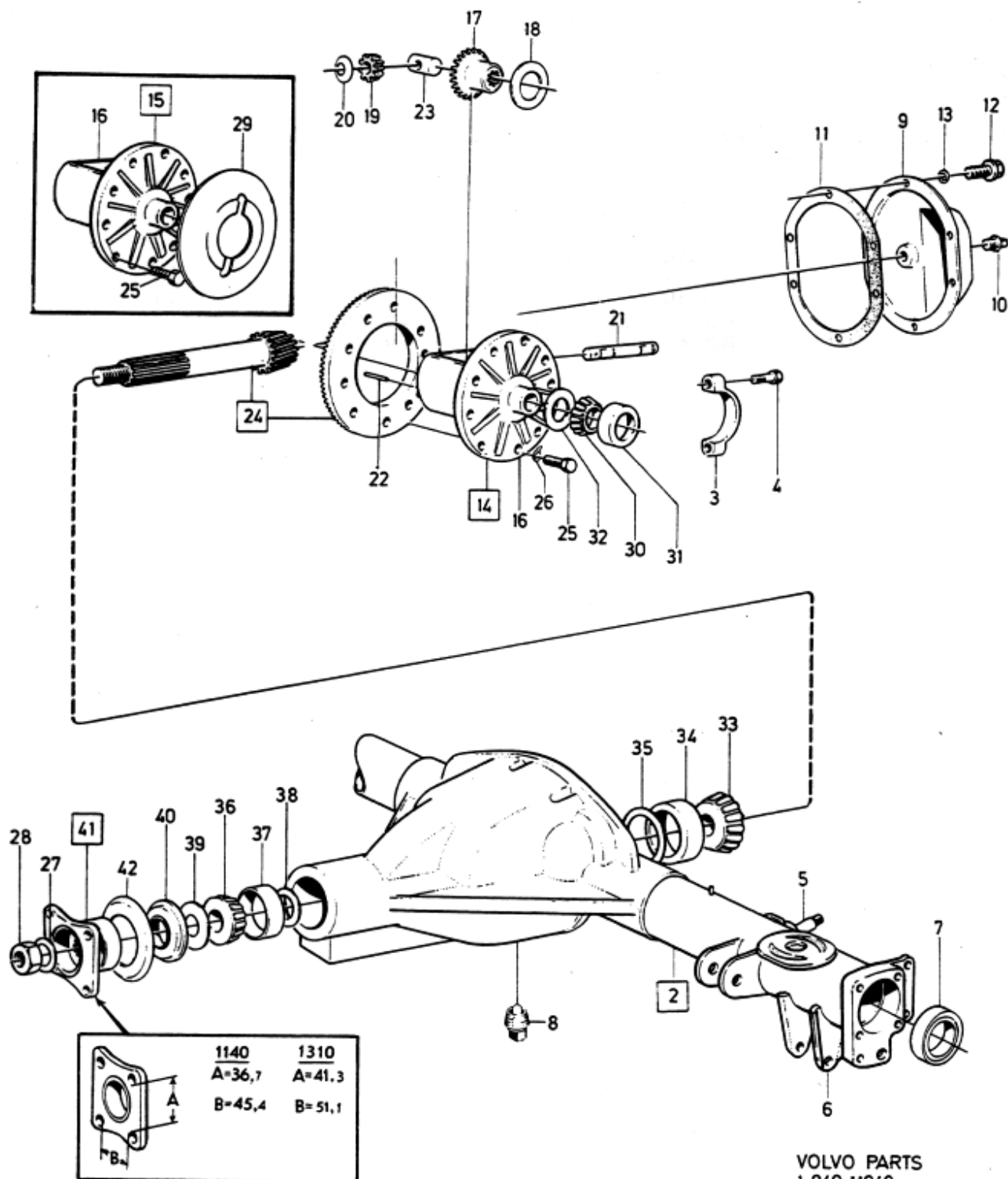


Sida	Grupp	Bakaxel	Rear axle	Illustration Utgåva
62	4			4
Page	Group			11949 Issue

Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
35	—	—	—	—		•Justermellanlägg .....	•Shim .....		
	ERF	—	—	—	87655-7	••Tj 0,08 .....	••Th 0.08 .....		010
	ERF	—	—	—	191840-8	••Tj 0,13 .....	••Th 0.13 .....		020
	ERF	—	—	—	191841-6	••Tj 0,25 .....	••Th 0.25 .....		030
36	1	—	—	—	181301-3	•Rullager, innerring .....	•Roller bearing, cone .....		040
37	1	—	—	—	181302-1	•Rullager, ytterring .....	•Roller bearing, cup .....		050
38	—	—	—	—		•Justermellanlägg .....	•Shim .....		060
	ERF	—	—	—	191834-1	••Tj 0,08 .....	••Th 0.08 .....		070
	ERF	—	—	—	191835-8	••Tj 0,13 .....	••Th 0.13 .....		080
	ERF	—	—	—	191837-4	••Tj 0,25 .....	••Th 0.25 .....		090
	ERF	—	—	—	191836-6	••Tj 0,75 .....	••Th 0.75 .....		100
39	1	—	—	—	80506-9	•Oljeslungare .....	•Oil deflector .....		1
40	1	—	—	—	942905-1	•Oljetätning .....	•Oil seal .....	(982986)	120
41	1	—	—	—	384720-9	•Medbringare 1310 .....	•Companion flange 1310 .....	17)	130
	1	—	—	—	384281-2	•Medbringare 1140 .....	•Companion flange 1140 .....	18)	140
42	1	—	—	—	81388-1	•Dammslungare .....	•Dust slinger .....		150
	1	—	—	—	273224-6	Differentialdrevsats .....	Differential gear kit .....	15)	160

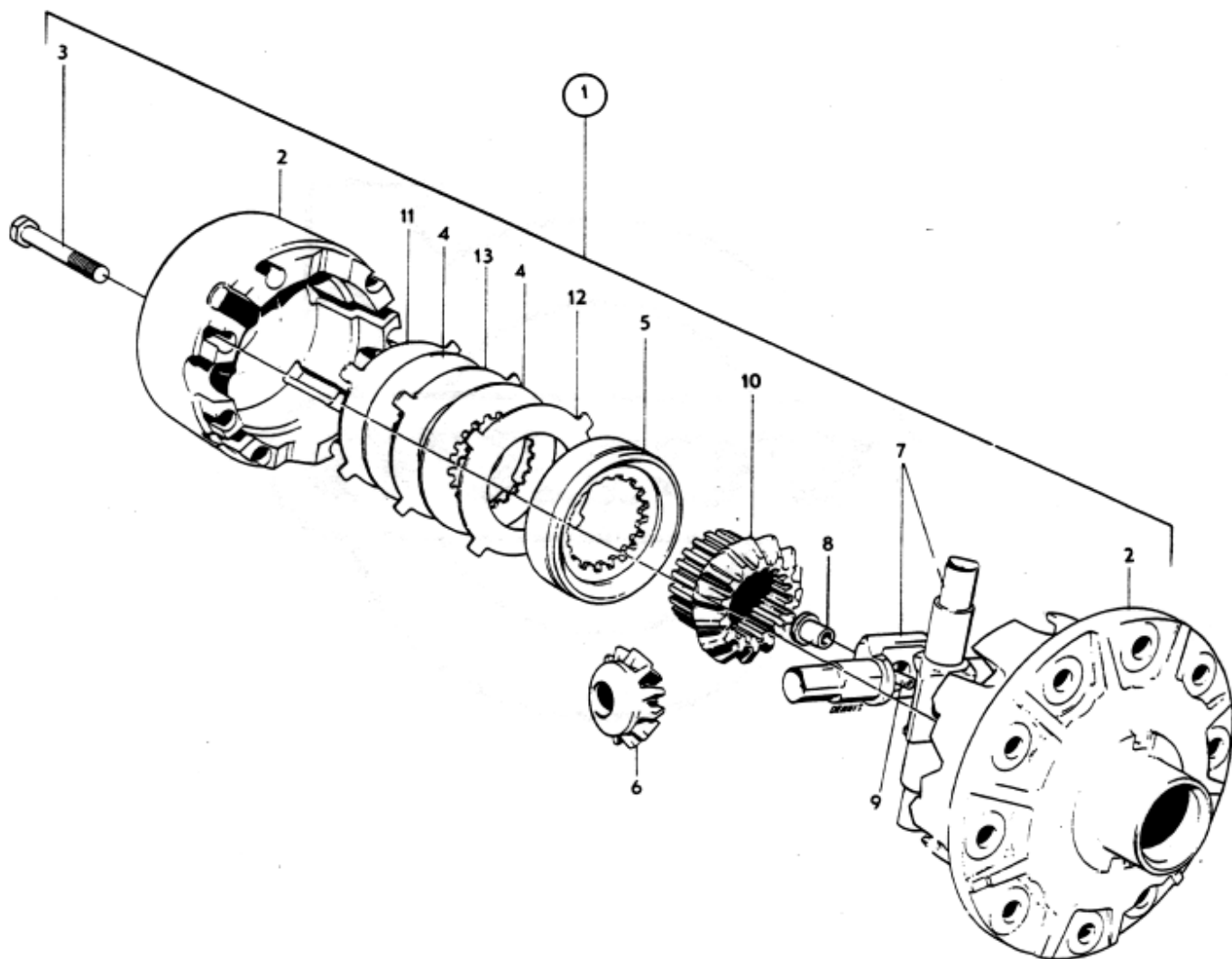
- Vid byte till "Anti-Spinn" skall differential 384479 monteras. With transition to Anti-Spinn, differential 384479 must be installed. Lors de remplacement de "NoSpin" le différentiel 384479 doit être monté. Beim Übergang auf Anti-Spinn ist Ausgleichgetriebe 384479 einzubauen. Al cambiar a "NoSpin" debe montarse el diferencial 384479.
- Vid byte till "Anti-Spinn" skall differential 384727 monteras. With transition to Anti-Spinn, differential 384427 must be installed. Lors de remplacement de "NoSpin" le différentiel 384727 doit être monté. Beim Übergang auf Anti-Spin ist Ausgleichgetriebe 384727 einzubauen. Al cambiar a "NoSpin" debe montarse el diferencial 384727.
- Beställning av ingående detaljer skall göras med ledning av bakaxelns märkning och utväxlingsförhållande. Parts components must be ordered in accordance with the marking on the rear axle and the ratio. La commande des pièces de rechange s'y rapportant doit se faire en se référant au code d'identification et au rapport du pont. Bei Bestellung von Einzelbestandteilen sind Kennzeichnung und Unterzetzung des Hinterachsgetriebes zu berücksichtigen. El pedido de piezas deberá hacerse de acuerdo al marcado y a la relación de engranajes del puente trasero.
- För bakaxel nr 255600. For rear axle No.255600. Pour pontarrière No 255600. Für Hinterachse Nr 255600. Para puente trasero No 255600.
- För samtliga bakaxlar utom nr 255600. For all rear axles except no 255600. Pour tous les ponts arrière excepte le No 255600. Für sämtliche Hinterachsen ausser Nr 255600. Para todos los puentes traseros excepto el No 255600.
- Endast för 383258 och 383259. For 383258 and 383259 only. Seulement pour 383258 et 383259. Nur für 383258 und 383259. Solo para los 383258 y 383259.
- För bakaxlar märkta 255687, 255692, 255753, 255788, 255789. For rear axles marked 255687, 255692, 255753, 255788, 255789. Pour ponts arrière portant les numéros 255687, 255692, 255753, 255788, 255789. Für Hinterachsen mit der Kennzeichnung 255687, 255692, 255753, 255788, 255789. Para ejes traseros marcados 255687, 255692, 255753, 255788, 255789.
- För bakaxlar märkta 255600, 255756, 255757, 255798. For rear axles marked 255600, 255756, 255757, 255798. Pour ponts arrière portant les numéros 255600, 255756, 255757, 255798. Für Hinterachsen mit der Kennzeichnung 255600, 255756, 255757, 255798. Para ejes traseros marcados 255600, 255756, 255757, 255798.

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VOLVO PARTS  
1 040 11949

Sida	Grupp		Differential		Differential		Illustration		
64	4		Anti-spinn		Anti-spinn		Utgåva		
Page	Group						7643 Issue		
Pos.	Antal/Quantity				Detalj nr	Benämning	Description	Sats	Anmärkning
Fig.	384	384			Part No			Kit	Notes
	479	727							
1	1	—	—	—	384479-2	Differential .....	Differential .....		
	—	1	—	—	384727-4	Differential .....	Differential .....		
2	1	1	—	—		•Hus (2 halvor) .....	•Housing (2 halves) .....		
3	8	8	—	—	384511-2	•Skruv .....	•Screw .....		
4	4	4	—	—	633262-1	•Lamell .....	•Disc .....		
5	2	2	—	—	384510-4	•Lamellnav .....	•Disc hub .....		
6	4	4	—	—	384505-4	•Differentialhjul .....	•Side pinion .....		
7	2	—	—	—	384506-2	•Axel .....	•Shaft .....		
	—	2	—	—	384507-0	•Axel .....	•Shaft .....		
8	2	—	—	—	384508-8	•Distanshylsa .....	•Spacer sleeve .....		
9	1	—	—	—	192243-4	•Spännstift .....	•Tensioner pin .....		
10	2	—	—	—	384503-9	•Differentialhjul .....	•Side gear .....		
	—	2	—	—	384504-7	•Differentialhjul .....	•Side gear .....		
11	2	2	—	—	666248-0	•Lamell,tj 1,5 .....	•Disc th 1.5 .....		
12	2	2	—	—	666249-8	•Lamell,tj 2,4 plan .....	•Disc th 2.4 flat .....		
13	2	2	—	—	666250-6	•Lamell,tj 2,4 kupig .....	•Disc th 2.4 dished .....		



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